thermoscientific

Ultra Low Temperature Freezers

TSX series

Installation and Operation

328442H01 • Revision L • 01/20/2021

IMPORTANT Read this instruction manual. Failure to follow the instructions in this manual can result in damage to the unit, injury to operating personnel, and poor equipment performance.

CAUTION All internal adjustments and maintenance must be performed by qualified service personnel.

Material in this manual is for informational purposes only. The contents and the product it describes are subject to change without notice. Thermo Fisher Scientific makes no representations or warranties with respect to this manual. In no event shall Thermo be held liable for any damages, direct or incidental, arising from or related to the use of this manual.

Contents

Models

Unit	Model (*)	Energy Star Model (*)
Thermo Scientific - TSX40086*	G	A/D/V
Thermo Scientific - TSX50086*	G	A/D/V
Thermo Scientific - TSX60086*	G	A/D/V
Thermo Scientific - TSX70086*	-	A/D/V

Safety Precautions

In this manual, the following symbols and conventions are used:

This symbol used alone indicates important operating instructions which reduce the risk of injury or poor performance of the unit.

CAUTION: This symbol indicates a potentially hazardous situation which if not avoided could result in minor to moderate injury or damage to the equipment.

WARNING: This symbol indicates potentially hazardous situations which, if not avoided, could result in serious injury or death.

WARNING: This symbol indicates situations where dangerous voltages exist and potential for electrical shock is present.

The snowflake symbol indicates extreme low temperatures and high risk of frostbite. Do not touch bare metal or samples with unprotected body parts.

This symbol indicates a need to use gloves during the indicated procedures. If performing decontamination procedures, use chemically resistant gloves. Use insulated gloves for handling samples and when using liquid nitrogen.

Before installing, using or maintaining this product, please be sure to read this manual and product warning labels carefully. Failure to follow these instructions may cause this product to malfunction, which could result in injury or damage.

Use this product only in the way described in the product literature and in this manual. Before using it, verify that this product is suitable for its intended use. If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Do not modify system components, especially the controller. Use OEM exact replacement equipment or parts. Before use, confirm that the product has not been altered in any way.

WARNING: Your unit must be properly grounded in conformity with national and local electrical codes. Never connect the unit to overloaded power sources.

WARNING: Disconnect the unit from all power sources before cleaning, troubleshooting, or performing other maintenance on the product or its controls.

CAUTION: "Risk of fire". This unit is charged with hydrocarbon refrigerants.

This symbol indicates possible pinch points which may cause personal injury.

EMC

EMC Registration is done on this equipment for business use only. It may cause interference when the product would be used in home.

사용자 안내문 이 기기는 업무용 환경에서 사용할 목적으로 적합성평가를 받은 기기로서 가정용 환경에서 사용하는 경우 전파간섭의 우려가 있습니다 .

This equipment has been tested and found to comply with the limits for a Class A digital device. Class A covers devices for usage in all establishments other than domestic and that are not directly connected to a low voltage power supply network, which supplies domestic environment.
This ISM device complies with Canadian ICES-001, IC: 5718A-METSR.

FCC

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense. FCC ID: NNHMETSR

Unpacking

At delivery, examine the exterior for physical damage while the carrier's representative is present. If exterior damage is present, carefully unpack and inspect the unit and all accessories for damage.

If there is no exterior damage, unpack and inspect the equipment within five days of delivery. If you find any damage, keep the packing materials and immediately report the damage to the carrier. Do not return goods to the manufacturer without written authorization. When submitting a claim for shipping damage, request that the carrier inspect the shipping container and equipment.

Packing List

This manual can be found at
www.thermofisher.com/usermanuals

Inside the freezer cabinet is a bag containing:

- A handle lock key.

- Certificates of conformance and calibration.

- A remote alarm contact connector.

- Posts for rear spacing.

If you have ordered a field-installed chart recorder, the bag will
also contain:

- Recorder installation instructions

- Extra inkless paper

If you have ordered a backup system, the cabinet will also
contain:

- A hose assembly

- English and metric connectors

If specified on the order, the bag may also include:

- A QC temperature graph and test log

- Calibration information

If you have ordered the Proximity Access Card Option, the
cards will be in a bag attached to the front of the freezer.

General Recommendations

Temperature Monitoring

⚠️ **IMPORTANT NOTE:** We recommend the use of a redundant and independent temperature monitoring system so that the freezer can be monitored continuously for performance commensurate with the value of product stored.

General Usage

This refrigeration system is designed to maintain ultra-low temperatures with safety in an ambient environment within 15°C to 32°C (59°F to 90°F), only when the freezer is used for storage. For TSX70086* models, the maximum operating environment is 28°C (83°F).

⚠️ **WARNING:** This unit is not a "rapid-freeze" device. Freezing large quantities of liquid, or high water content items, will temporarily increase the chamber temperature and will cause the compressors to operate for a prolonged time period.

Avoid opening the door for extended time periods since chamber temperature air will escape rapidly. Also, keep the inner doors closed as much as possible. When room air, which is higher in humidity, replaces chamber air, frost may develop in the chamber more rapidly.

Initial Loading

Allow the freezer to operate at the desired temperature for a minimum of 12 hours before loading.

Load the freezer one shelf at a time, beginning with the top shelf. After loading each shelf, allow the freezer to recover to the desired set point before loading the next shelf. Repeat this process until the freezer is fully loaded.

⚠️ **CAUTION:** Failure to follow these procedures or overloading the unit may cause undue stress on the compressors or jeopardize user product safety.

Battery Door Opening / Closing

To open the grille door, pull the door from the top right corner as shown in the following figure.

To close the grille door, push the door against frame to hold latch in position.

Figure 1. Door Opening

Operating Standards

The freezers described in this manual are classified for use as stationary equipment in a Pollution Degree 2 and over voltage Category II environment.

These units are designed to operate under the following environmental conditions:

- Indoor use
- Altitude up to 2000 m
- Maximum relative humidity 60% for temperatures within 15°C to 32°C (59°F to 90°F). For TSX70086* models, the maximum operating environment is 28°C (83°F).
- Main supply voltage fluctuations not to exceed ±10% of the nominal voltage.
- For the TSX series, the ULT should not be connected to a GFCI (Ground Fault Circuit Interrupter) protected outlet as it may be subject to nuisance tripping.

Electrical

The last character in the model number listed on the dataplate identifies the electrical specifications for your unit. Specific unit current rating is listed on the dataplate.

The voltage types are A, D, V and G as specified in the following table:

Table 1. TSX Series Electrical Specifications

Model	Voltage	Frequency	Current
400D/V	208-230 V	50/60 Hz	4.0 A
400A	115 V	60 Hz	9.0 A
400G	100 V	50/60 Hz	10.5 A
500D	208-230 V	60 Hz	5.1 A
500V	208-230 V	50 Hz	5.2 A
500A	115 V	60 Hz	9.5 A
500G	100 V	50/60 Hz	9.5 A
600D/V	208-230 V	50/60 Hz	4.0 A
600A	115 V	60 Hz	8.5 A
600G	100 V	50/60 Hz	9.5 A
700D	208-230 V	60 Hz	5.8 A
700V	208-230 V	50 Hz	6.1 A
700A	115 V	60 Hz	10.6 A

Installation

WARNING: Do not exceed the electrical rating printed on the data plate located on the lower left side of the unit.

Location

Install the unit in a level area free from vibration with a minimum of 8 inches (20 cm) of space on the top and sides, 6 inches (15 cm) in back. Refer **Leveling** for further instructions on leveling cabinets. Allow enough clearance so that door can swing open at least 85°.

The rear spacing posts provided with the freezer can be used to ensure proper clearance. To install the spacing posts, screw them into the back in the rear deck area.

Do not position the equipment in direct sunlight or near heating diffusers, radiators, or other sources of heat. The ambient temperature range at the location must be 15°C to 32°C (59°F to 90°F). For TSX70086* models, the maximum operating environment is 28°C (83°F).

Wiring

CAUTION: Connect the equipment to the correct power source. Incorrect voltage can result in severe damage to the equipment.

CAUTION: For personal safety and trouble-free operation, this unit must be properly grounded before it is used. Failure to ground the equipment may cause personal injury or damage to the equipment. Always conform to the National Electrical Code and local codes. Do not connect the unit to overloaded power lines.

CAUTION: Do not position the unit in a way that impedes access to the disconnecting device or circuit breaker in the back of the unit.

CAUTION: Always connect the freezer to a dedicated (separate) circuit. Each freezer is equipped with a service cord and plug designed to connect it to a power outlet which delivers the correct voltage. Supply voltage must be within ±10% of the freezer rated voltage.

CAUTION: Never remove or disable the grounding prong from the service cord plug. If the prong is removed, the warranty is invalidated.

Leveling

Ensure that the floor is level. The unit must be level both front to back and side to side.

TSX40086* models are equipped with one leveling leg on the right hand side. These may be used to help prevent the unit from shifting during a door opening.

Be certain to lock the brakes for units equipped with casters.

Backup System (Optional)

If you are using a CO_2 or LN_2 backup system, refer **Backup System (Optional)** for installation and operation instructions.

Super Insulated Cabinet Construction

In all models, the cabinet walls have a vacuum insulation core encapsulated by a sealed film laminate.

 CAUTION: Never drill holes in or near the cabinet walls. Drilling could damage the insulation and make the unit inoperable.

Door Operation

Upright freezer models are equipped with an advanced assembly specifically designed for ultra-low temperature freezers.

Features include:

- One-hand operation
- A front-accessible lock.
- Hasps for a standard padlock to provide additional security. Length of the shackle must be between 3/4 inch (1.9 cm) and 11/2 inch (3.8 cm).
- Durable construction for reliable operation and safe product storage.
- Door ramp alignment feature.
- Optional controlled access to the freezer with Proximity Access cards.

 CAUTION: When moving the freezer, always grasp cabinet surfaces; never pull the freezer by the latch handle.

Opening the Door

For freezers with the Proximity Access Card option:

1. Remove the padlock if installed.
2. To unlock the door, pass the card in front of the freezer below the LCD display.
3. Grasp the latch handle and pull it toward yourself until the latch disengages from the cabinet strike.
4. Keep pulling by the latch handle to open the main door.

For freezers without the Access Card option:

1. Remove the padlock if installed.
2. Grasp the latch handle and pull it toward yourself until the latch disengages from the cabinet strike.
3. Keep pulling by the latch handle to open the main door.

Opening the Door During a Power Outage

In case of power outage and a unit that has the Proximity Access Card option, you may use a 9 V battery to activate the system. To access the 9 V terminal, remove the USB cover and locate the battery terminals.

Once the terminals are exposed, open the door by holding the 9 V battery against the terminals and pass a valid proximity card below the display area. Once the door is open, remove the 9 V battery.

Note: The terminals are polarized therefore orient the 9 V battery properly.

Closing the Door

Note: The latch does not self-engage automatically when you close the door. You must rotate the latch into the open position first.

1. Grasp the latch handle (preferably with your left hand) and pull it toward yourself, rotating the latch into the open position.
2. Move the freezer door into the closed position and gently push the handle away from you, ensuring that the latch engages fully with the cabinet strike.
3. Keep applying gentle pressure to the latch handle until the latch is securely in closed position.
4. Insert the key and rotate counterclockwise to lock.
5. Replace the padlock as required.

Pressure Equalization Port

When an upright ultra-low temperature freezer door is opened, room temperature air rushes into the storage compartment. When the door is closed, the fixed volume of air is cooled rapidly. Pressure drops below atmospheric pressure, resulting in a substantial vacuum. Re-entry into the cabinet is impossible until internal pressures are returned to atmospheric pressure. Without a pressure equalization mechanism, it can take, in extreme cases, several hours before the door can easily be reopened.

All upright models feature a port that provides vacuum relief after door openings. The pressure equalization port is located in the door behind the eye-level panel on the front of the freezer. Although the port is designed to self-defrost, excessive frost accumulation on the inner door could eventually restrict air flow. Therefore, you should periodically inspect the inner door and brush away any loose frost using a stiff nylon brush.

Installing the Remote Alarm Connector

The remote alarm contacts are located behind the freezer above and to the left of the power switch. After installing the wiring from the remote alarm to the connector, install the connector to the freezer micro-board.

The pin configuration is shown in **Figure 2**:

REMOTE ANALOG OUTPUT

| 1 | 2 | 3 | 4 | 5 | 6 | 7 |

PIN #1: ANALOG OUTPUT +
PIN #2: ANALOG OUTPUT -
PIN #3: NOT CONNECTED
PIN #4: NOT CONNECTED
PIN #5: NORMALLY CLOSED
PIN #6: COMMON
PIN #7: NORMALLY OPEN

CONTACTS IN ALARM STATE

32V/3A MAX
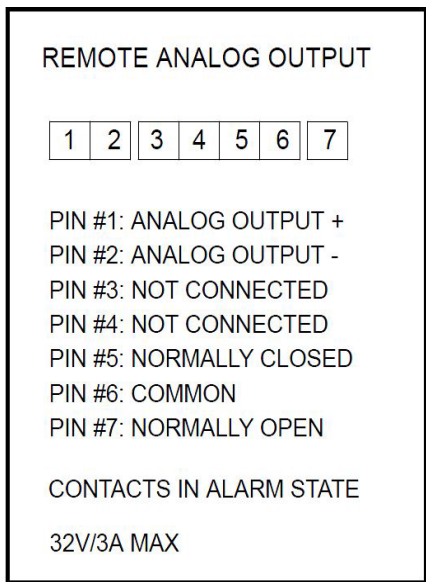
Figure 2. Remote Alarm Pin Configuration

The contacts will trip in the event of a power outage, high temperature alarm, low temperature alarm or door ajar alarm.

Intended Use

The –86°C freezers (refer **Models** for the specific model series) described in this manual are high performance units for professional use. These products are intended for use as cold storage in research use and as a general purpose laboratory freezer, storing samples or inventory at operating temperatures between –50°C and –86°C.

It is not considered a medical device and has therefore not been registered with a medical device regulatory body (e.g. FDA): that is, it has not been evaluated for the storage of samples for diagnostic use or for samples to be reintroduced to the body.

This unit is not intended for use in classified hazardous locations nor to be used for the storage of flammable inventory.

Start Up

Connectivity Requirements

There are two requirements to take full advantage of your freezers connectivity options:

1. The freezer will need to be connected to a wireless network with internet connection, the freezer is only able to use a wireless connection.

   a. Refer Table 2 for acceptable network security parameters.

   b. Speak with your local Information Technology (IT) group about the correct wireless network and password to use.

2. The individual monitoring the unit will need a Thermo Fisher Connect account and will need to link the unit to his/her account via InstrumentConnect™. To create a Thermo Fisher Connect account:

   a. Use a web browser to open the following URL: https://apps.thermofisher.com

   b. Choose "Create an Account" and follow the instructions to establish a new account. (Remember your login information for later use.)

   c. (Optional) Download the InstrumentConnect mobile/tablet application from the AppStore or PlayStore.

Note: InstrumentConnect™ is the section of Thermo Fisher Connect where all connected instruments can be monitored. To access this section, click the following InstrumentConnect icon indicated.
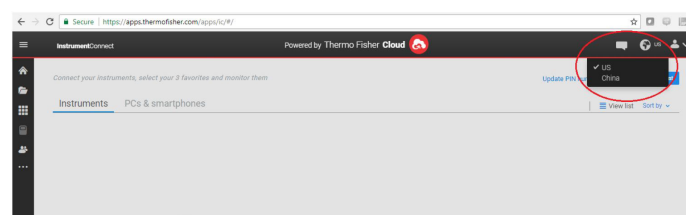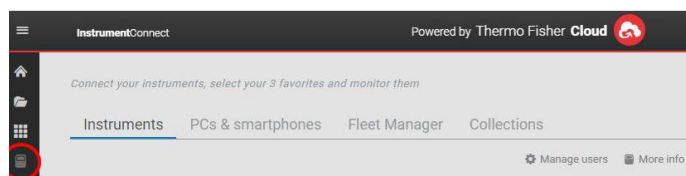
Note: If you are a user in China, the web client allows you to switch to that region after logging in or you can log in directly to the China environment by using https://china.apps.thermofisher.com.

Specifications

Table 2. Specifications

Parameter	Specification
Default Wi-Fi transmission frequency to the cloud.	Every 5 minutes for sensor data transmission. Real-time for alarm events.
Wi-Fi protocol	2.4 GHZ only: IEEE 802.11B, IEEE 802.11G, IEEE 802.11N
Wi-Fi Security	WPA2PSK WPA2PEAP(PEAP)
Wi-Fi Data Rate	Minimum of 1 Mbps
Wi-Fi Range	Up to 30 meters
Minimum Required Wireless Signal	-67 dbM
Firewall Ports that must open	123, 443

Note: Thermo Fisher Scientific connected devices support certification validation.

In case of Failure

If your freezer is unable to connect to either a wireless network or a cloud account, verify your name and password and attempt to reconnect.

If issues persist, contact your Local Support.

Note: If your network password expires or changes, your freezer will no longer connect automatically. Ensure to manually update your password in the freezer user interface settings to reconnect. Failure to reconnect within 3 days will result in data loss.

Initial Start Up

To start up the freezer, complete the following steps:

1. Plug the freezer into the power outlet.

2. Turn the power switch behind the freezer, on the bottom right, to the ON position.

3. Once the freezer is powered on, the Thermo Scientific logo is displayed on the front screen. If this is the first time the unit is being turned on, an initial setup must be completed. Press the Start Setup button to initiate the setup.

Figure 3. Main Screen

The first step of the setup is to select the language. This screen allows you to specify the preferred display language. Once the language is selected, press the Next button.

Figure 4. Language Selection Screen

The next screen allows you to select your location. Enter the name of the city and select from the list of suggestions displayed.

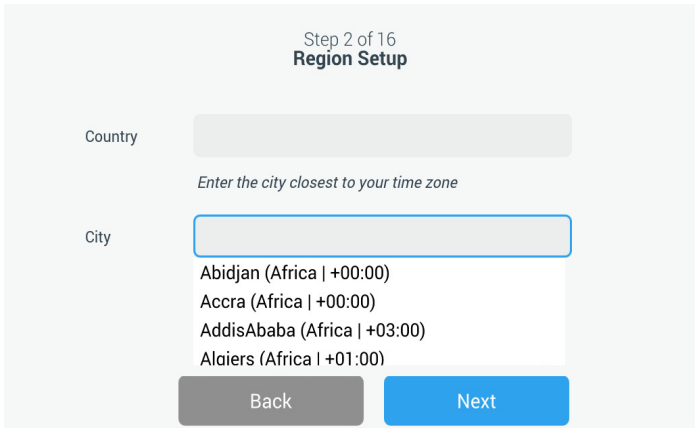After selecting the region, press the Next button.

Figure 5. Region Setup Screen

When entering your "City" into Region Setup screen, refer **Appendix C: City Time Zone**. Follow the table to select the city closest to your time zone.

The next screen allows you to identify an individual freezer by specifying a Unit Name. After entering a name, press the Next button.
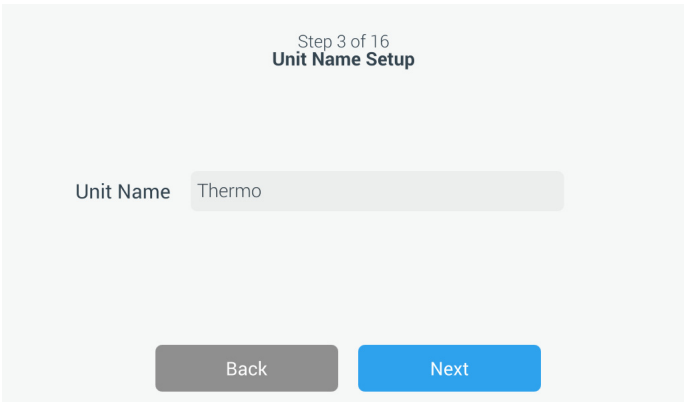
Figure 6. Unit Name Setup Screen

The next few screens allow you to setup a wireless connection to store information on InstrumentConnect.

To fully connect your new unit, you will need to:

1. Connect the unit to a wireless network allowing data to be sent to Thermo Fisher Connect.

2. Log in to Thermo Fisher Connect (web or app) and link the unit to your account via InstrumentConnect.

Note: Before you begin, establish a Thermo Fisher Connect account and have your network login information available. Refer **Connectivity Requirements** for details.

The first screen requires acceptance of the terms and conditions of using connectivity on this device.

If you chose to Skip this acceptance, Wi-Fi connectivity will be disabled. You can accept the terms and enable connectivity at a later time via the Connectivity settings menu.
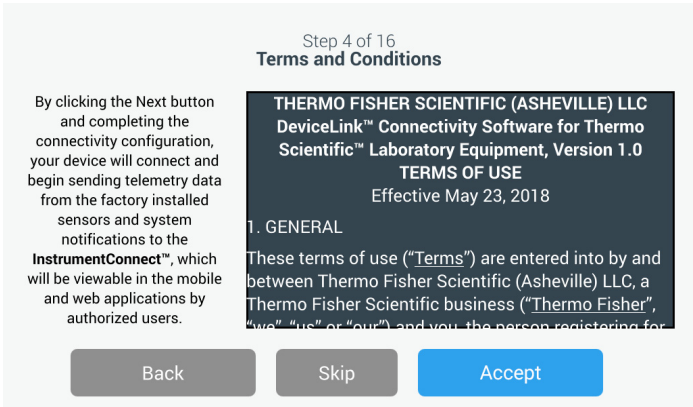

Figure 7. Terms and conditions screen
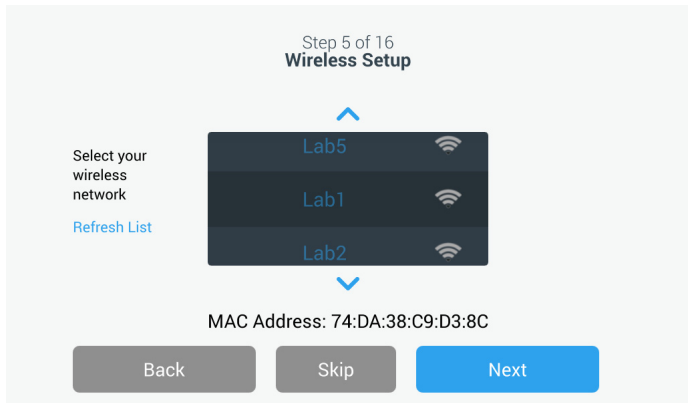
Select a wireless network and press the Next button.

Figure 8. Wireless Setup Screen

Once the intended network is selected (highlighted), you must press the Next button.

Note: If you do not want to setup a wireless connection, press the Skip button. The Date and Time Setup screens will appear. To setup a wireless connection later, press the Settings menu icon and select Connectivity.

The following instruction steps are for WPA2 connection type. For Enterprise, refer **Wi-Fi**.

Enter the network password and press the Next button.
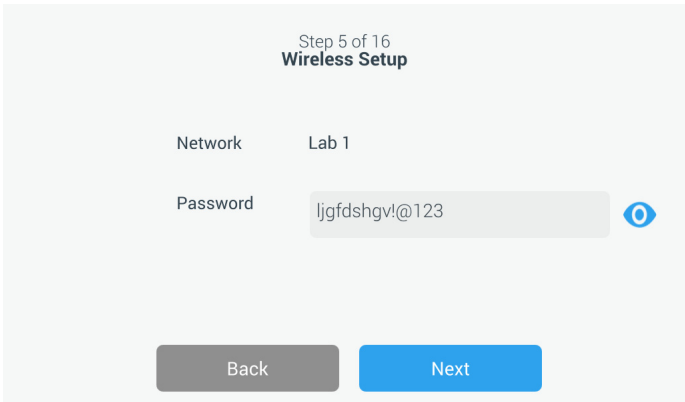
Figure 9. Wireless Setup (Password) Screen

Note: Press the eye icon on the screen for password visibility.
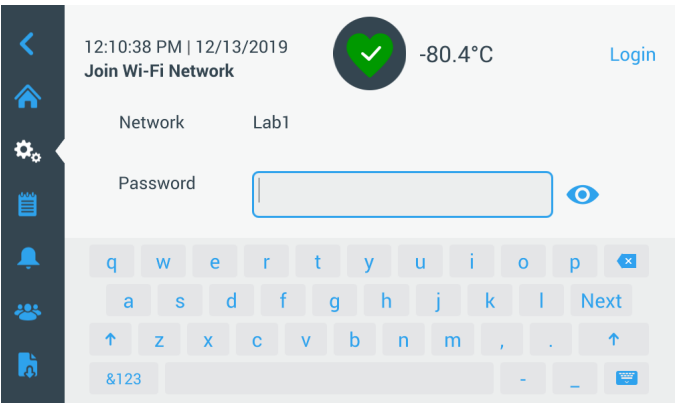
Figure 10. On Screen Keyboard
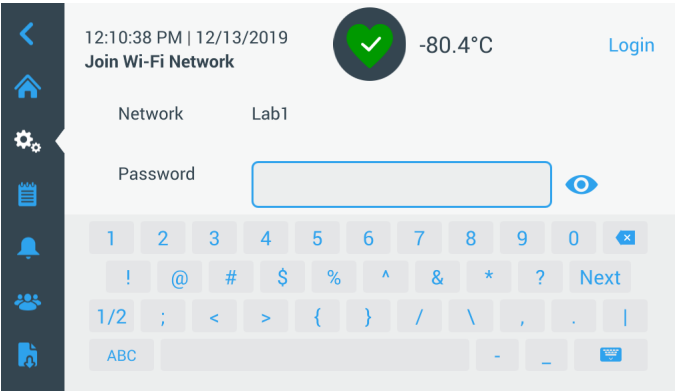
Figure 11. On Screen Keyboard

A success message is displayed once the connection is established. If the connection fails, either due to an incorrect Wi-Fi password or network incompatibility, a general error message is displayed. After 5 seconds, the interface will return to the previous screen.

Note: If this occurs, check the network status and re-enter the correct password to establish the connection.

Note: Use the eye icon 👁 to verify the password entry before attempting connection.

Refer **Connectivity Troubleshooting**.
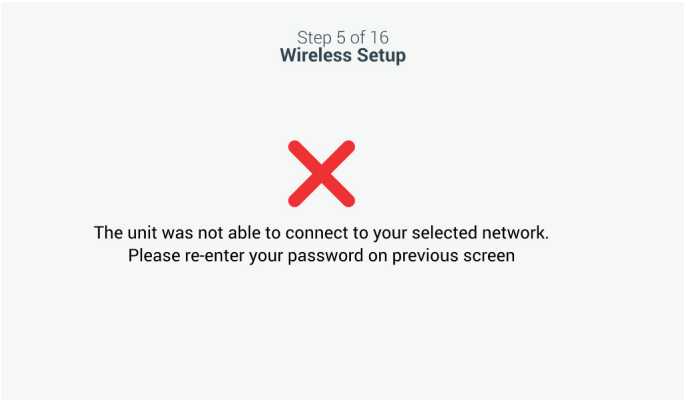
Figure 12. Wireless Setup Error Message Screen
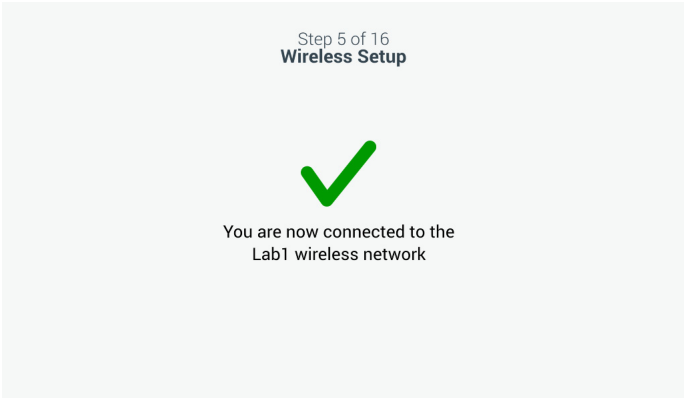
Figure 13. Wireless Setup Success Message Screen

The Network Configuration screen appears after a successful connection is established which displays the time and date based on the wireless network. Verify the information displayed and press the Next button.
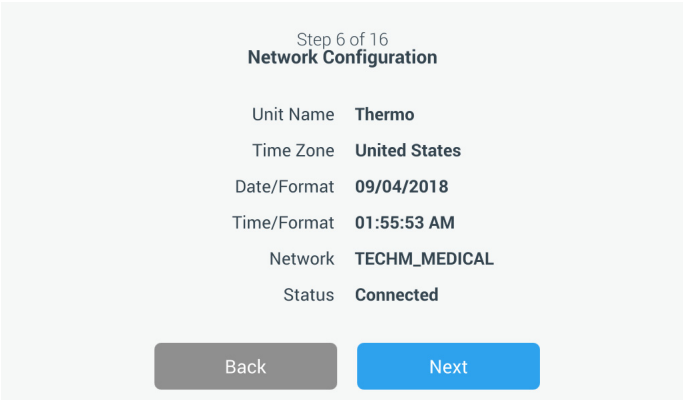
Figure 14. Network Configuration Screen

The next screen displays three options to connect your unit to InstrumentConnect. You can store historical data and receive alarm notifications to your InstrumentConnect account.
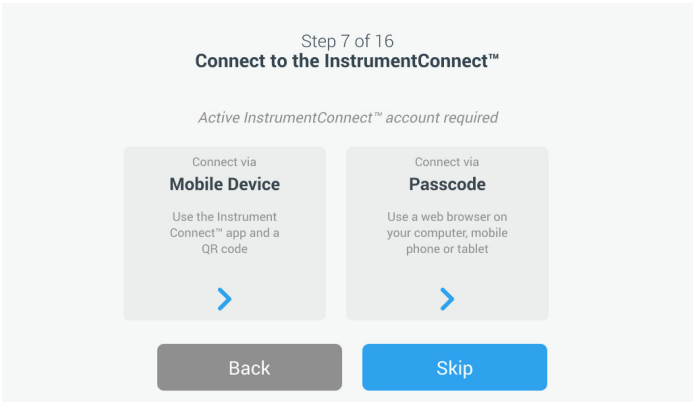
Figure 15. Connect to the InstrumentConnect Screen

Connect via Mobile Device

Selecting the Connect via Mobile Device option displays the following screen. Follow the instructions to connect to InstrumentConnect.
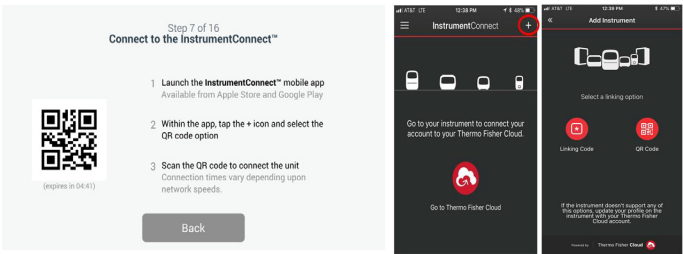
Figure 16. Connect to the InstrumentConnect (via Mobile Device) Screen and Mobile Device Screens

Connect via Passcode

This option displays a code that must be entered to connect to InstrumentConnect.
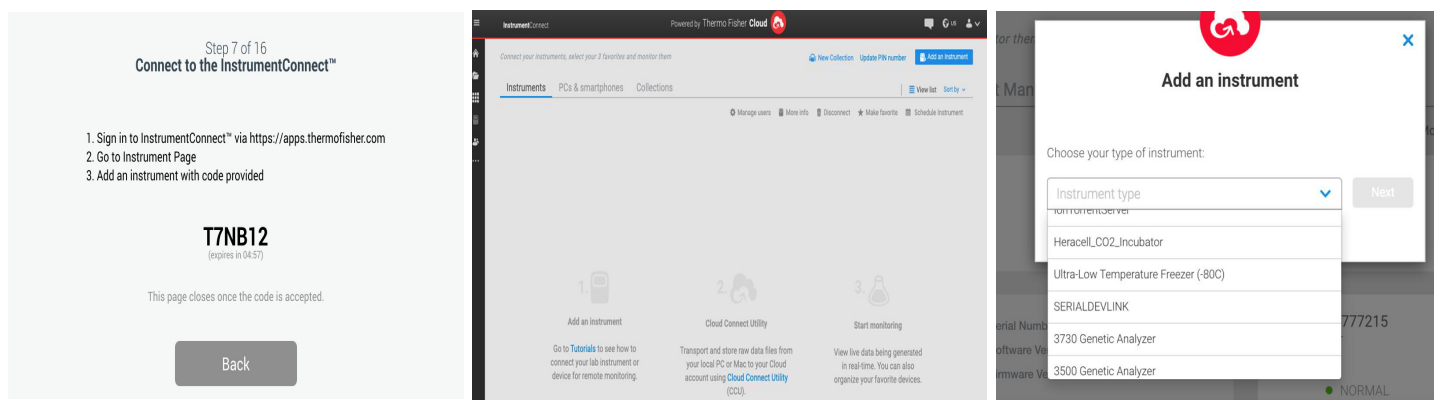
Figure 17. Connect to the InstrumentConnect (via Passcode) Screen

The next screen allows you to specify the temperature unit. After selecting the unit, press the Next button.

Figure 18. Units Setup Screen

The next three screens provide installation instructions.

The first screen provides information regarding power source and ambient temperature conditions. Press the Next button to continue through the installation instructions.

Figure 19. Installation Instructions (Power and Temperature) Screen

The second screen provides information regarding unit positioning, spacing and leveling. Press the Next button after reviewing.
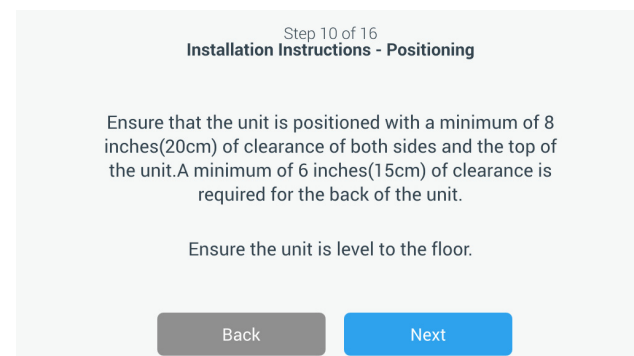
Figure 20. Installation Instructions (Positioning) Screen

The third screen provides information regarding initial freezer loading. Press the Next button after reviewing.
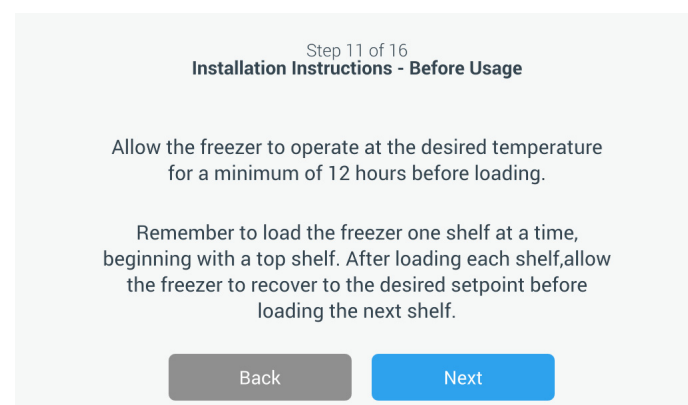
Figure 21. Installation Instructions (Before Usage) Screen

The next screen allows you to specify the temperature, warm and cold alarm setpoints. After setting the temperatures, press the Next button.

Step 12 of 16
Setpoints and Alarms

- **-80°C** Setpoint
- **-70°C** Warm Alarm
- **-90°C** Cold Alarm

-5 6
-8 0 **°C**
-7 1

Back   Next
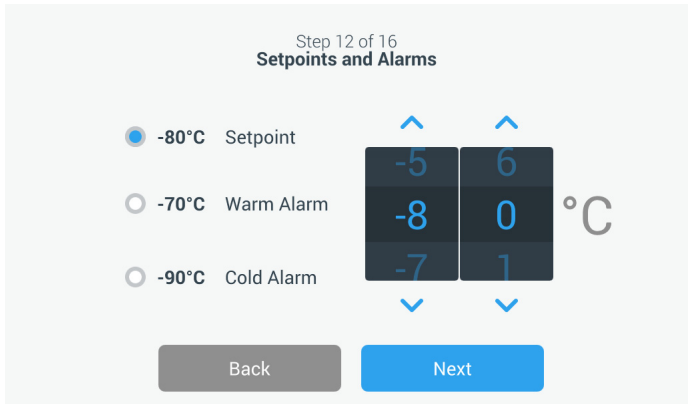
Figure 22. Setpoints and Alarms Screen

This screen allows you to select the Operating Mode. Once the mode has been selected, press the Next button.

Step 13 of 16
Operating Mode Setup

- **Standard**
  Select to save up to 15% in energy usage over high performance mode. Temperature uniformity will be slightly reduced.

- **High Performance**
  Select for optimum temperature uniformity throughout the freezer, decrease frost accumulation around door perimeter, and exterior moisture control in high humidity conditions.

Back   Next
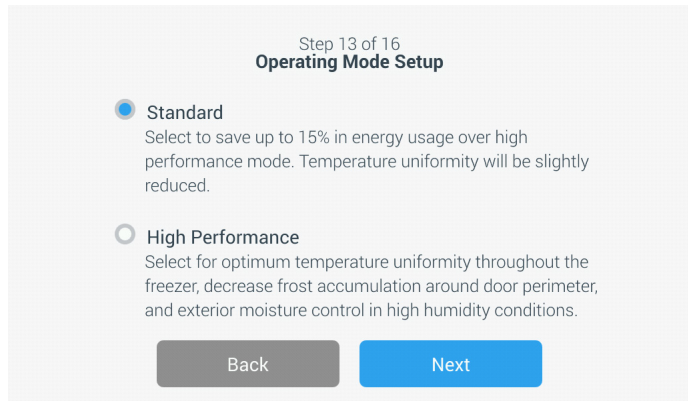
Figure 23. Operating Mode Setup Screen

This screen allows you to specify the Access Mode.

If Secured Access is selected, at least one administrative account should be created. After choosing the mode, press Next button to continue.

Step 14 of 16
Access Mode Setup

- **Full Access**
  Select to allow full access to all functionality for all users
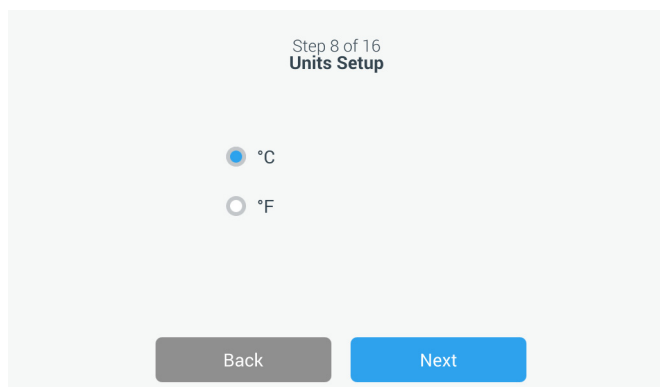- **Secured Access**
  Select to enable setpoint security through username and password profiles. All for three types of profiles.

| Administrator: | User Level 1: | User Level 2: |
| Access to change settings and manage profiles. | Access to change basic functionality (i.e. temperature and alarm setpoints) | View freezer temperature and alarm information, no ability to change settings. |

Back   Next

Figure 24. Access Mode Setup Screen

This screen allows you to enter the details of your first name, last name, email and user name in the access mode setup screen. Press the Next button to continue.

Step 15 of 16
Access Mode Setup

First Name∗   Tap to Enter Text

Last Name∗   Tap to Enter Text

Email∗   Tap to Enter Text   +

User Name∗   Tap to Enter Text

Back   Next
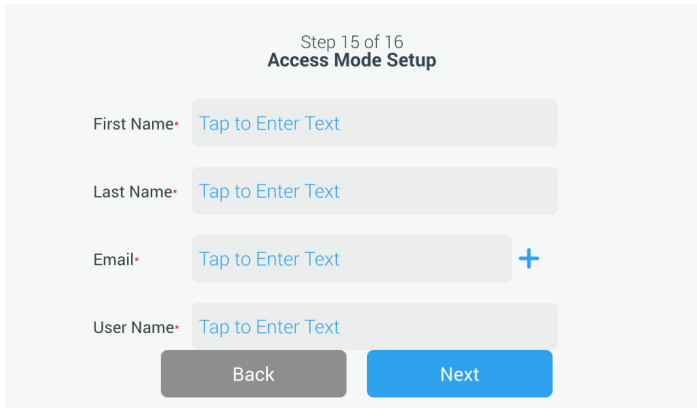
Figure 25. Access Mode Setup Screen

This screen indicates your initial setup is complete. Press the Finish button to complete initial setup or the Back button to make changes.

Step 16 of 16
Complete Setup

Setup is complete.

Please tap the finish button to begin using the equipment.

Back   Finish
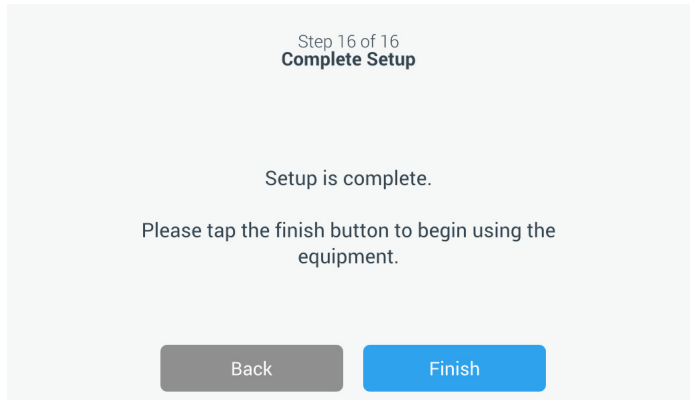
Figure 26. Complete Setup Screen

Standby Mode

There is a standby button on the front of the unit. When pressed and held for approximately 3 seconds, the user is prompted to confirm that the unit should be placed in standby mode. Upon confirmation, the unit enters standby mode. The refrigeration system shuts down and the unit will not cool while in standby mode. To exit standby mode and restore normal operation, the standby power button must be pressed and held for approximately 1 second.
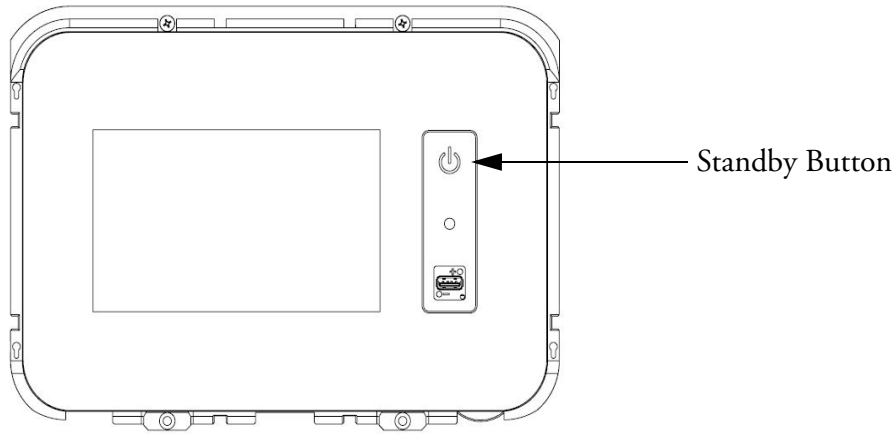
Standby Button

Figure 27. Standby Button

Operation

Operation Overview

Once you have successfully completed the initial start up procedures, the freezer starts operating normally and the only actions required are:

- Setting the operating and alarm set points, refer **Alarms**.

- Activating the CO_2 or LN_2 backup system, if installed. For instructions on backup settings and activating the system, refer **Backup System (Optional)**.

- Adjusting settings on the undercarriage lighting system, if installed. Refer **Undercarriage Lighting (Optional)**.

Home Screen

The Home Screen below is the default screen.
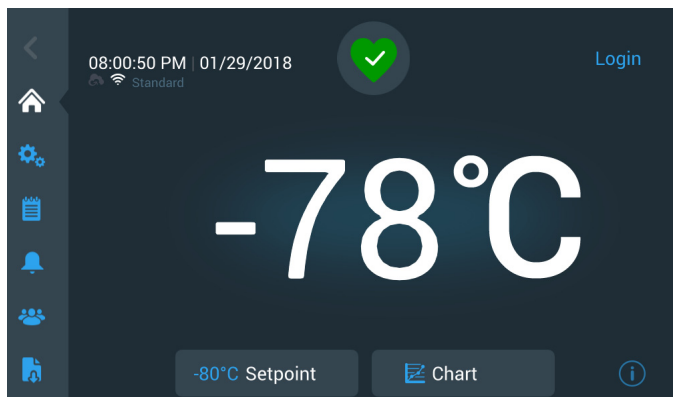
Figure 28. Home Screen

The various options available on the home screen are:

- The vertical panel on the left is the navigation bar that provides access to all functions of the unit.

- The colored icon in the middle indicates the health of the unit. There are four icons to denote this:

  - Green heart with a check mark indicates operation is normal.

  - Yellow triangle with an exclamation mark indicates a notification.

  - Red bell indicates an alarm condition.

  - Red bell with a diagonal line indicates the alarm has been snoozed.

- A login button to login into the system. Refer **User Login** for more information.

- The icons displayed below the time indicate if the unit is connected to InstrumentConnect and Wi-Fi, signal strength and the operating mode.

- The setpoint temperature is displayed. This can be changed by pressing the setpoint button at the bottom of the screen.

- The temperature chart can be viewed by pressing the Chart button at the bottom of the screen. Refer **Chart**.

- The "i" icon at the bottom right corner of the screen is the on board help button. Press this icon to display an on board help box with text explaining all of the features available on that particular screen.

- The back button to navigate to the previous screen.

User Login

When the system is in Secured Access Mode, the user must login by entering their user name and password.

When the system is running in Full Access mode, the login feature is restricted to service technicians to access the Service screens.

Settings

The second tab on the navigation panel is the Settings icon. The following screen will be displayed once the Settings icon is selected:
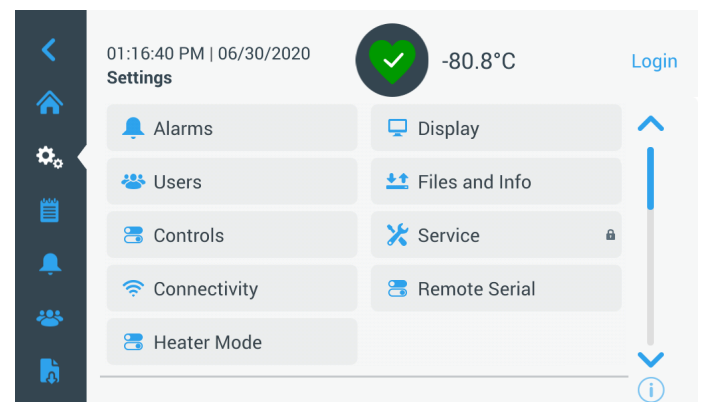
Figure 29. Settings Screen

Alarms

The Alarm Settings screen provides the option to set the warm and cold alarm setpoints. Press the Warm Alarm or Cold Alarm button and the setpoints screen will be displayed permitting parameter adjustments. For more information, refer **Controls**.
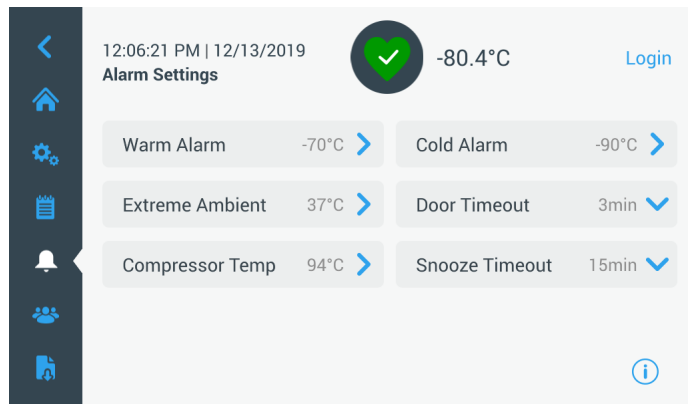
Figure 30. Alarm Settings Screen

- **Warm Alarm:** The range of the warm alarm temperature is –40°C to within 5°C of setpoint.

Note: The warm alarm will be disabled for 12 hours from a warm start condition.

- **Cold Alarm:** The range is –99°C to within 5°C of setpoint.

- **Extreme Ambient:** This allows the user to set the extreme ambient alarm setpoint. The range is 32°C to 40°C. Default is 37°C.

- **Compressor Temperature:** It is an alarm setpoint for the second stage compressor sump temperature. The range is 70°C to 98°C. Default is 94°C.

- **Snooze Timeout:** This sets the time to snooze the audible alarm for an active alarm.

Display

From the Settings screen, pressing the Display button will show the Display screen. Various display settings can be adjusted.
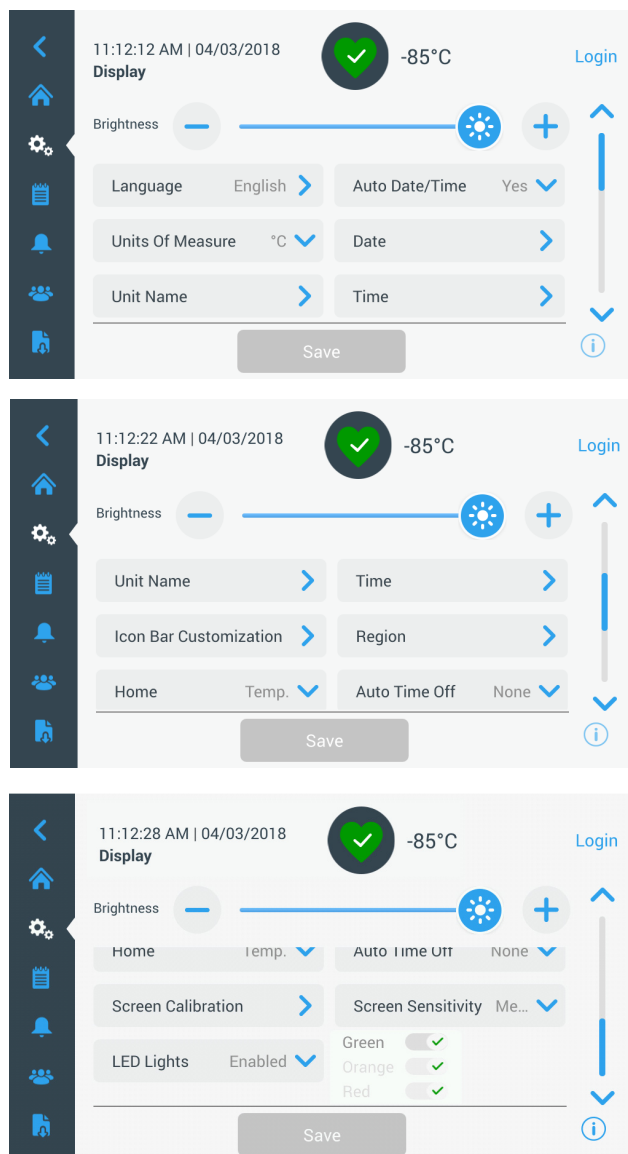
Figure 31. Display Screen

- **Brightness:** Use the slide control or the +/– buttons to adjust the brightness level of the display.

- **Language:** To change the display language, press the Language button and select the desired language.

- **Auto Date/Time:** To manually set the date and time, turn this setting off and select the format.

- **Units of Measure:** To change the displayed unit of measure, press the Units of Measure button.

- **Date:** To set the date and the date format, press the Date button.
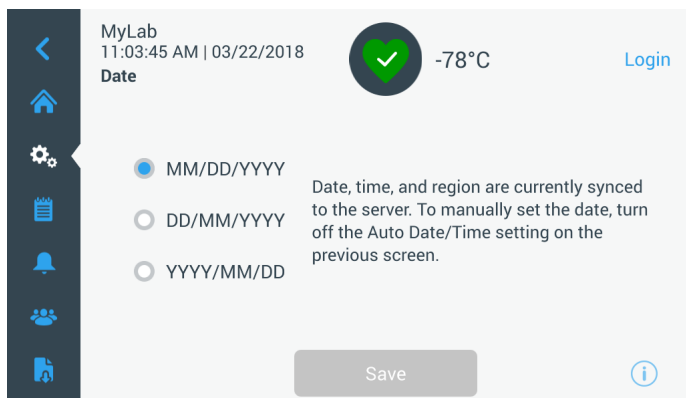
Figure 32. Date Screen

- **Unit Name:** To enter or change the unit name, press the Unit Name button.

- **Time:** To set the time and time format, press the Time button.

- **Icon Bar Customization:** This is used to customize the bottom three icons in the navigation bar.

- **Region:** This is used to set the region the unit is operating from.

- **Home:** To select the default home screen, press the Home button.

- **Auto Time Off:** Select the time range for when the LCD will automatically darken. The default option None, will leave the LCD constantly illuminated.

- **Screen Calibration:** Press to run a screen auto calibration routine.

- **Screen Sensitivity:** Select to modify the touch sensitivity of the screen.

- **LED Lights:** If option is installed, you can enable or disable the under carriage lighting system. Refer **Modification of Undercarriage Lights Settings** for details.

Select the Save button after making the necessary changes.

Users

Access Mode is used to change the access mode for the system (full or secured), add a user to the system, and to import and/or export a user database.

The Users screen can also be accessed by using the User Icon on the left navigation bar. For more information, refer **Users**.
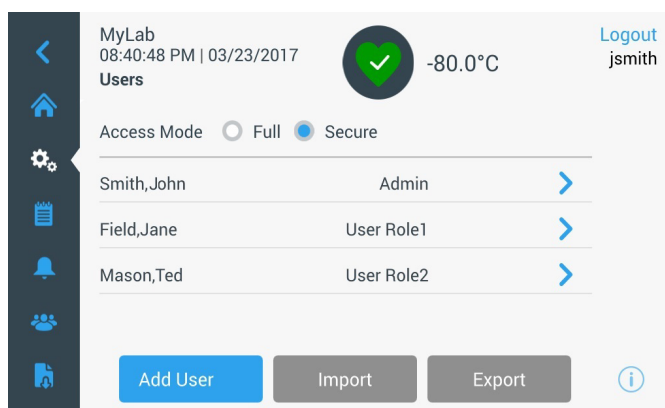
Figure 33. Users Screen

Files and Info

The following screen is displayed when the Files and Info button is selected:
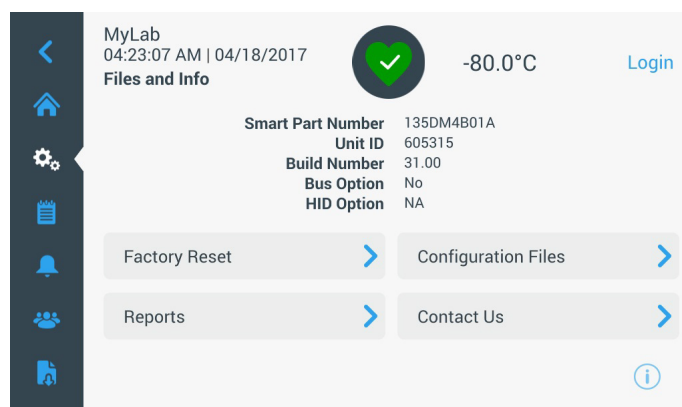
Figure 34. Files and Info Screen

- **Factory Reset:** Select to reset the settings, including temperature setpoint to factory defaults.

- **Configuration Files:** This is used to export or import configuration files. Configuration files may be uploaded to other freezers.

- **Reports:** This is used to export temperature and event data. A date range can be provided too. Refer **Reports** for more details.

- **Contact Us:** Press this button to view or modify the service contact information.

Controls

Temperature setpoints can be set in the Controls screen. To select a temperature setpoint,

Select the Controls button to navigate to the Controls screen.
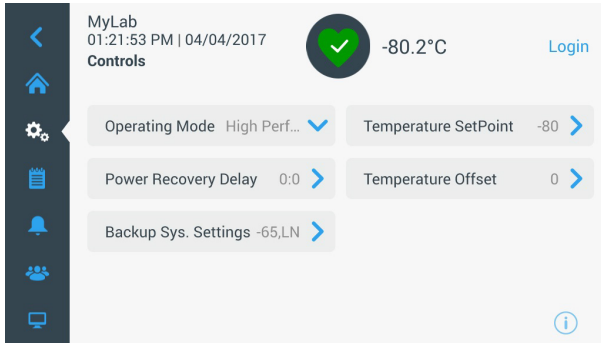
Figure 35. Controls Screen

- **Operating Mode:** The default setting is the Standard mode which provides a balance between power consumption and peak variation performance. High Performance mode provides minimum temperature peak variation.

Note: Customers performing on-site temperature calibration may observe as much as a 2°C variation when an external probe is placed next to the freezer control probe. This variation is due to optimization of the control system to ensure temperature uniformity throughout the chamber.

- **Power Recovery Delay:** Press this button to set the time delay upon startup after power failure. Default is 0.

- **Temperature Offset:** This is used for calibration. Range is –10°C to +10°C. Default is 0.

- **Backup System Settings:** This screen allows the user to select the backup type and backup setpoint for units with a backup system installed. For more information, refer **Backup System (Optional)**.

Press the Temperature Setpoint button to display the Setpoints screen:
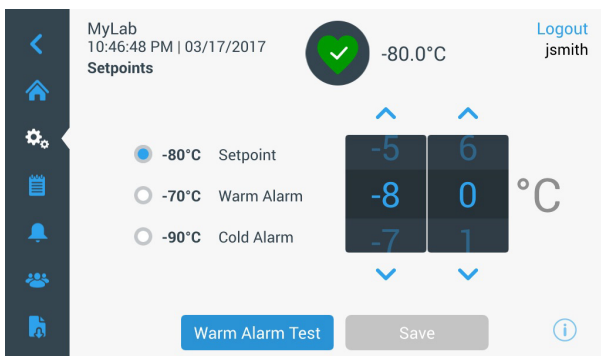
Figure 36. Setpoints Screen

- The setpoint and temperature alarm parameters may be adjusted by swiping the spin control up / down or pressing the up / down arrows.

Note: A setpoint change may automatically change the warm and / or cold alarm setpoints as well to prevent unnecessary alarms.

- After selecting the temperatures, press the Save button to confirm changes.

Note: If the save button is not pressed, the unit will not respond to the setpoint change request.

Warm Alarm Test: Clicking this button puts the system into a warm alarm test which simulates a warm alarm experience. Once this is selected, the home screen is displayed with the current temperature readout. The temperature display will increase to the warm alarm temperature setpoint. Once the warm alarm temperature is reached, the user is prompted to end the test.

Connectivity

The Connectivity tab is used to setup a wireless network and connect to InstrumentConnect. Ensure to follow both steps to store information on InstrumentConnect.

The following screen is displayed when the Connectivity button is selected.
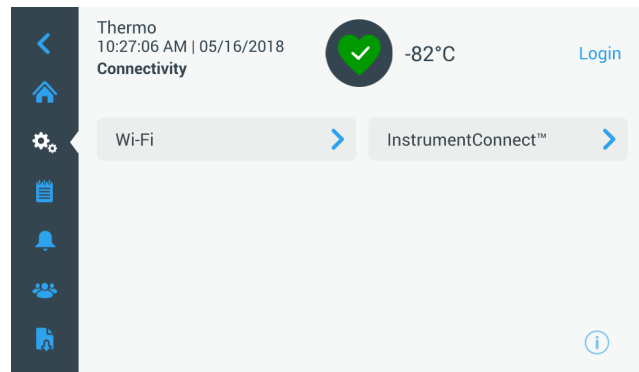
Figure 37. Connectivity Screen

Wi-Fi

Press the Wi-Fi button to connect to a network. Select the network from the list and press the Next button.
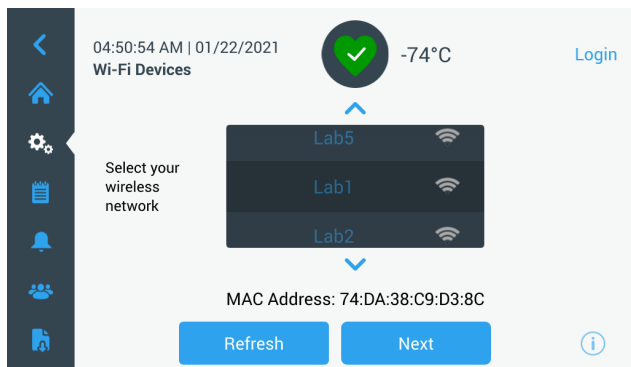
Figure 38. Wi-Fi Devices Screen

There are 3 ways to connect to the network:

Option 1: WPA2

Enter the network password and press the Join button.
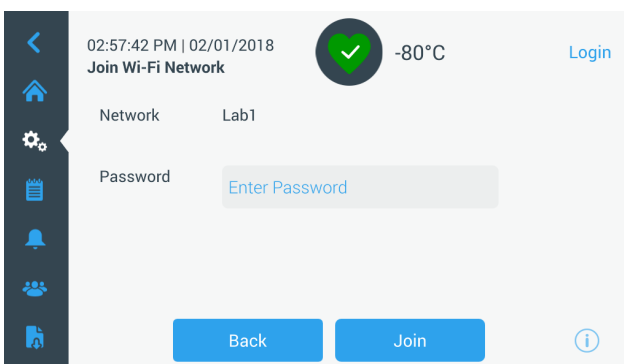
Figure 39. Join Wi-Fi Network Screen

Option 2: Enterprise networks without certificate validation (PEAP).
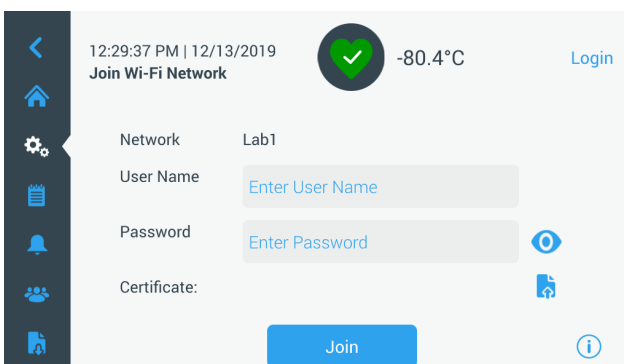
Figure 40. Networks without certificate validation (PEAP)

Option 3: Enterprise networks with certificate validation (PEAP).

Click certificate upload icon to browse the certificate directly for USB drive.

Note: Insert a USB drive into UI USB port which contains network certificate.
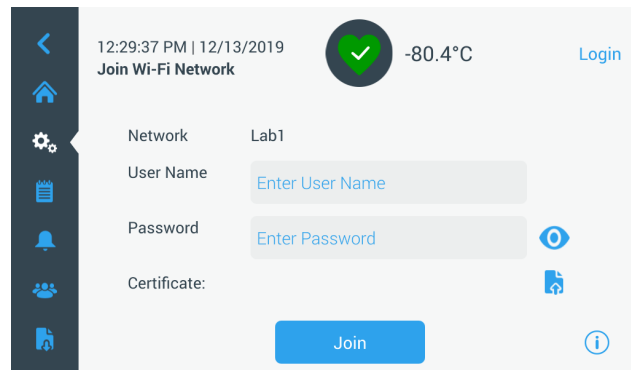
Figure 41. Network with certificate validation (PEAP)

Press OK to install the certificate.
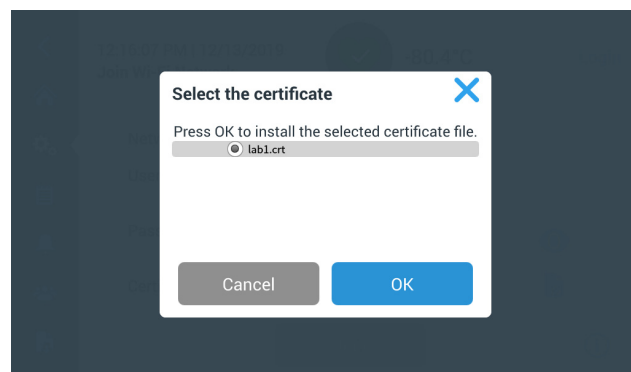
Figure 42. Network certificate selection

Click Join to connect to the wireless network.
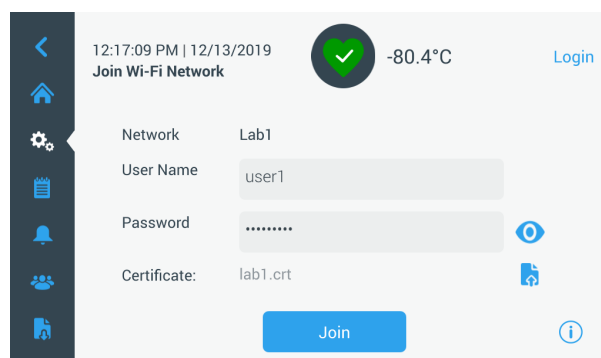
Figure 43. Networks with certificate validation (PEAP)

A success message is displayed once the connection is established. If the connection fails, either due to an incorrect Wi-Fi password or network incompatibility, a general error message is displayed. After 5 seconds, the interface will return to the previous screen.

If this occurs, check the network status and re-enter the correct password to establish the connection. (Tip: use the eye icon to verify the password entry before attempting connection.)

Refer **Connectivity Troubleshooting**.
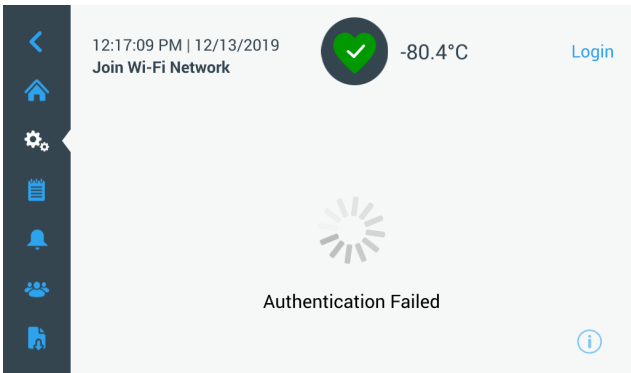
Figure 44. Wireless Setup Error Message Screen

Removing Wi-Fi Connection

To remove an established connection first select the network you wish to disconnect from within the selection screen shown in **Figure 38** and press the Next button. On the following network information screen, press the Forget Network button. You will be prompted to confirm your selection. Once the connection has been disabled, the screen will return to the Wi-Fi Device selection screen pictured in **Figure 38**.
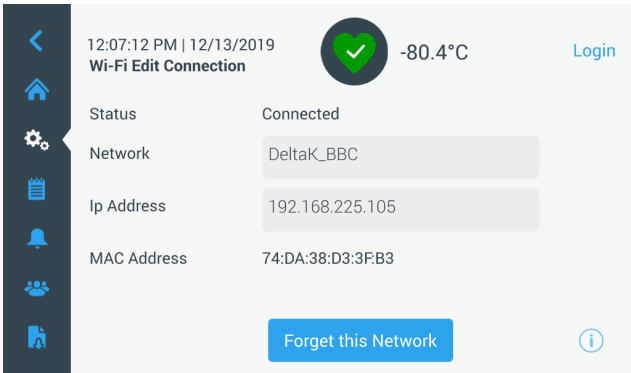
Figure 45. Wireless Setup Connection Message Screen

InstrumentConnect

The following screen is displayed when you select the InstrumentConnect button in **Figure 37**.
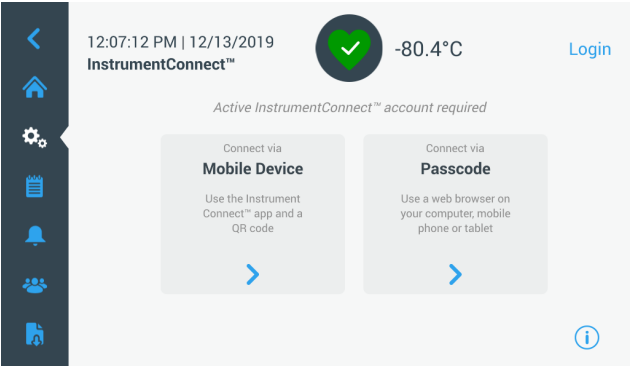
Figure 46. InstrumentConnect Screen

Connect via Mobile Device

Selecting the Connect via Mobile Device option displays a screen with instructions. Follow the instructions to connect to InstrumentConnect.
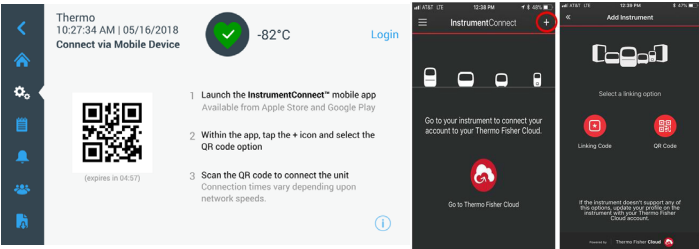
Figure 47. Connect via Mobile Device Screen and InstrumentConnect Mobile Interface Screens

Connect via Passcode

This option displays a code that must be entered to connect to InstrumentConnect.
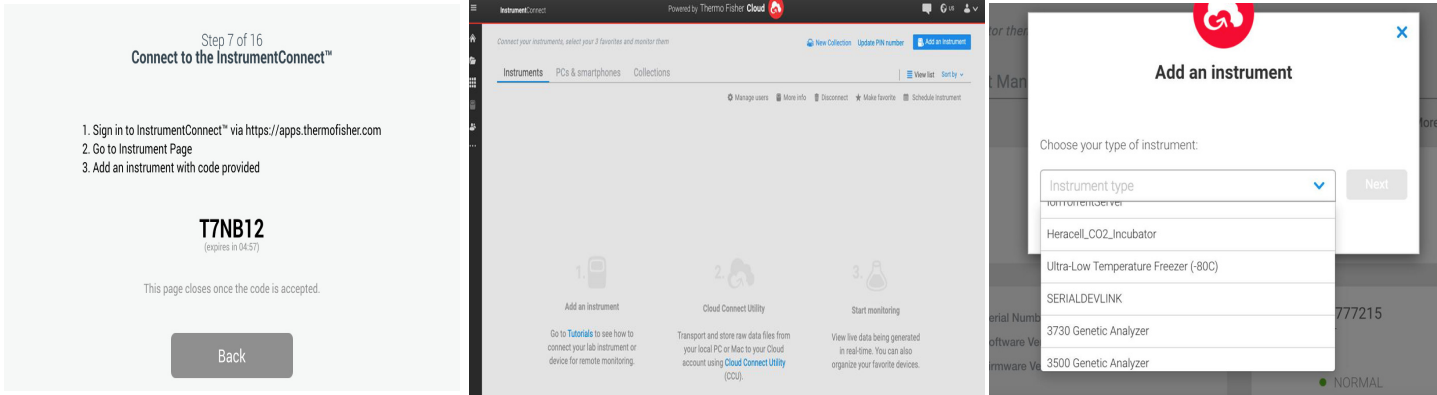
Figure 48. Connect via 1-Time Passcode Screen

Note: When using the InstrumentConnect web and mobile app, ensure you are in the correct regional environment. If you are in China, you should select the China region. Refer **Connectivity Requirements** for details.

If the connection is successful via either of the two methods, a success message is displayed.

If the connection is unsuccessful, an error message is displayed. After 5 seconds, the interface will return to the previous screen. Check the network status and any entered passwords, etc. and repeat the previous steps to establish a successful unit connection.

Refer **Connectivity Troubleshooting**.

Remote Serial

The remote serial tab allows for a MODBUS ASCII protocol to interface to the unit. Registers that are currently accessible through this protocol are shown in **Appendix D: Modbus ASCII Parameter Table**.
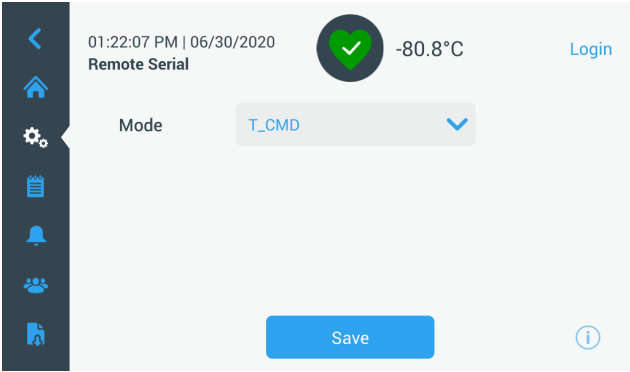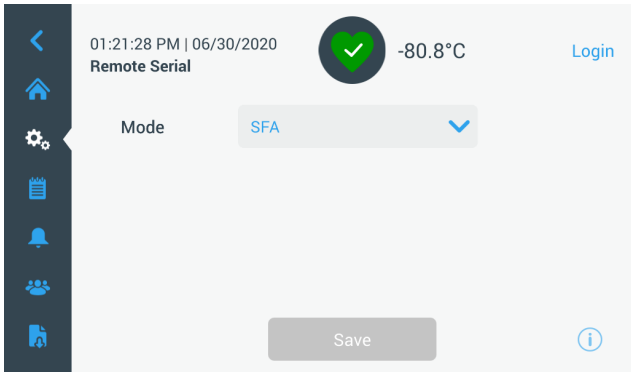
Figure 49. Remote Serial

Heater Mode

The heater mode tab is used to adjust the duty cycle of the built-in cabinet frame heater to reduce frost and ice around the cabinet frame.

Figure 50. Heater Mode

Event Log

The third tab on the navigation panel is the event log that contains a record of user and system events. The Event Log screen will be displayed once the Event Log icon is pressed.
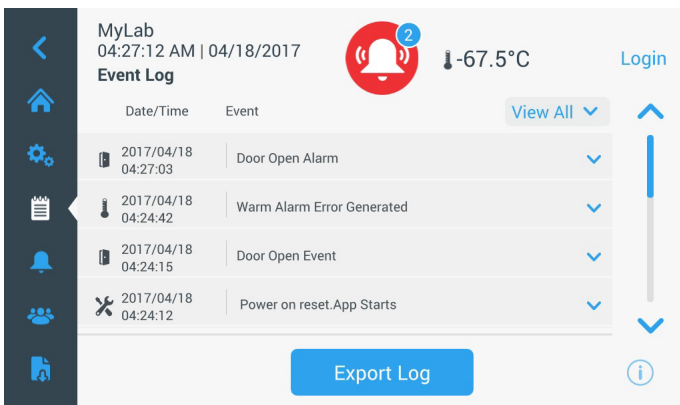
Figure 51. Event Log Screen

This screen displays up to two weeks of recent events with date time stamps for each event.

The Date/Time and Event columns can be sorted in an ascending or descending order by selecting the column header.

Additional information of an individual event can be viewed by selecting the event.

There is a drop down list based on the event types. The event types can be filtered and categorized into: Alarm, Door, User, Battery and Backup. When a filter is selected, the View All button on the right changes to Filter ON.
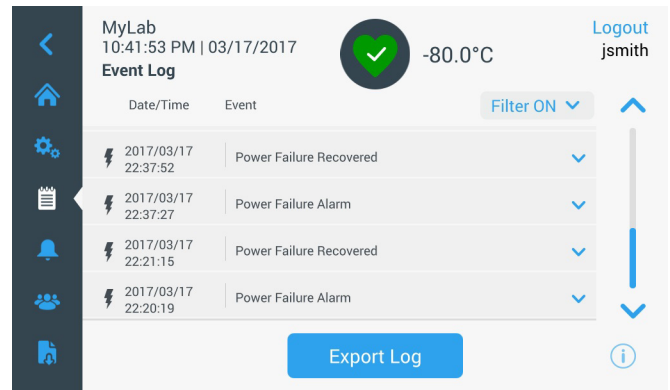
Figure 52. Event Log Screen with Filter

To export event and temperature logs,

1. Choose the item to be exported from Export drop down list. The options available are: Event and Temperature Log, Event Log, Temperature Log and Reports.

2. Select the export format of the log or report.

3. A predefined or custom date range may be selected.

4. A USB drive must be inserted to store the log or report. Press the Export Log button to download the log or report.
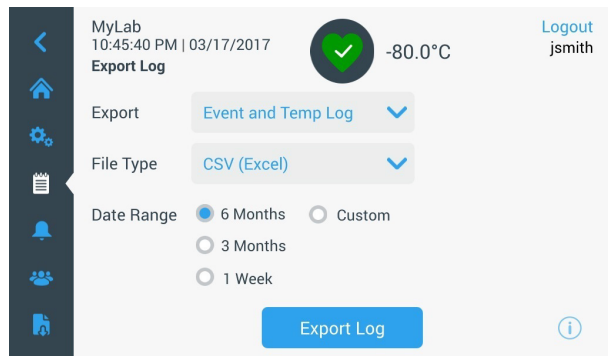
Figure 53. Export Log Screen

Alarms

By selecting the Alarm tab, the Alarm Settings screen is displayed. For more information on setpoints, refer **Alarms**.
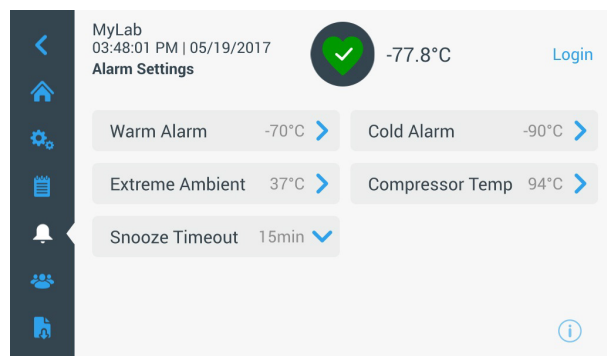
Figure 54. Alarm Settings Screen

Users

The User tab is used to display the Users screen. Access Mode is used to change the access mode for the system (full or secured), add a user to the system, and to import and/or export a user database. The following screen is displayed when the User icon is selected:
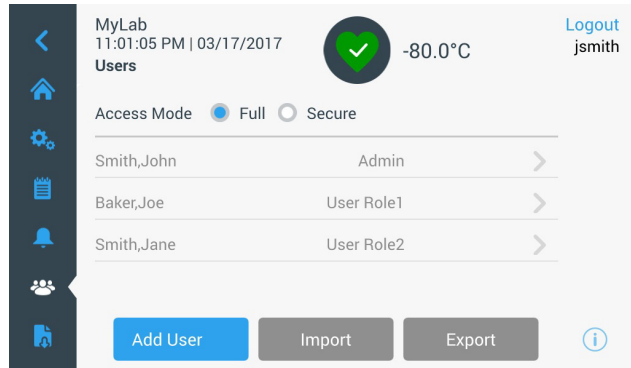
Figure 55. Users Screen

The Import button allows a user database to be imported.

Note: The database to be imported must be taken from another unit running the same software otherwise the system will not recognize the database.

The user database can be exported using the Export button. A USB drive must be inserted for the data to be transferred.

Adding New Users

Select the Add User button to navigate to the Add a User screen:
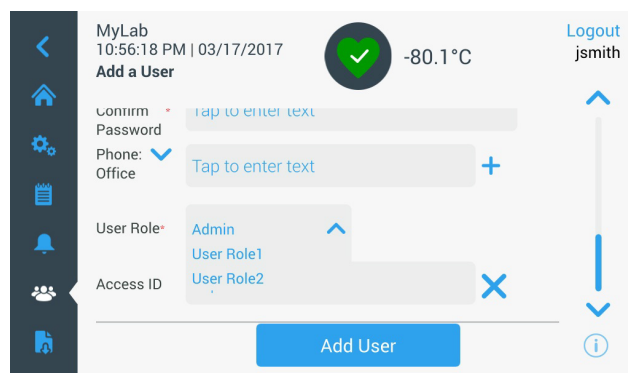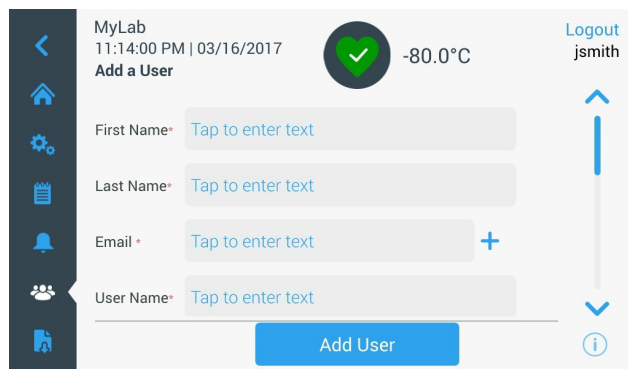
Figure 56. Add a User Screen

Fill in the information in the fields and press Add User. An asterisk denotes a required field.

- **First Name:** Enter the user's first name.
- **Last Name:** Enter the user's last name.
- **Email:** Enter the user's email address.
- **User Name:** Enter the user name as required. A default will appear based upon the email address entered.
- **Password:** Enter and confirm a user password. The password entered must be 3-16 characters long, have at least 1 uppercase, 1 number and 1 special character.
- **Phone:** Enter a user telephone number. Additional phone numbers can be added by pressing the '+' symbol.
- **User Role:** Select the access level for the user.
  - **Admin:** This user has access to change settings and manage profiles.
  - **User Level 1:** This user has access to change basic functionality such as temperature and alarm setpoints.

- **User Level 2:** This user can view the temperature and alarm information but cannot change the settings (Primarily used when unit is equipped with HID Access ID, as anyone needing access to the freezer must have a user role).

- A**ccess ID:** Refer **Managing Access Cards**.

Editing and Deleting Users

To edit an existing user, press the user entry in the Users screen and User Details screens will be displayed. Make the required edits by selecting the appropriate field and changing the information. After making the changes, press the "Edit User" button and confirm.

To delete a user, select the Delete User button and confirm.

Note: This action cannot be undone.

Figure 57. User Details Screen

Managing Access Cards

When the Access Card system is installed, the User Details screen allows assigning cards to each user. Users may then swipe their access card to gain access to the freezer or login.

To associate an access card to a selected user, press the Access ID field of the User Details screen (refer **Figure 55**) and hold the card at the bottom center of the LCD screen. The Access ID field will automatically be populated and you will hear a beep. Only one card may be added per user. The Access ID must be unique for each user.

Reports

The Report tab is used to export a log or report. The Export Logs and Reports screen will be displayed when the Report icon is pressed. If Reports is selected as the Export type, the date range is limited to two options - one week (default) and one day. Refer **Event Log**.

Figure 58. Export Logs and Reports Screen

Chart

There can be a maximum of two Y-axis. The left Y-axis is primary and the right Y-axis is secondary. Items displayed on the primary axis are listed on the left and the ones displayed on the secondary axis are listed on the right. Time is denoted on the X-axis.
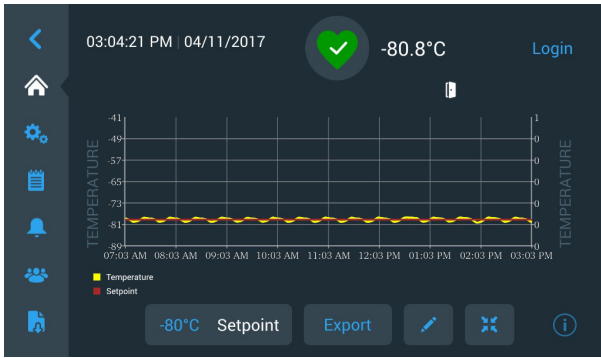
Figure 59. Chart with items on Primary axis
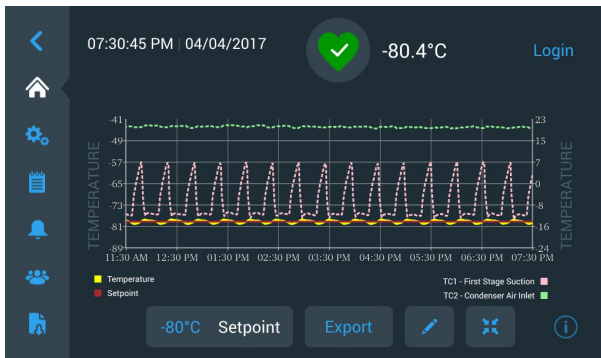
Figure 60. Chart with items on Primary and Secondary axes

The four buttons on the bottom of the screen are used to:

- Change the setpoint.
- Export the chart.
- Edit the chart, refer **Editing the Chart**.
- Expand the chart to full screen or return to the default view.

Editing the Chart

When the Pencil icon is selected, the Chart Edit screen is displayed:
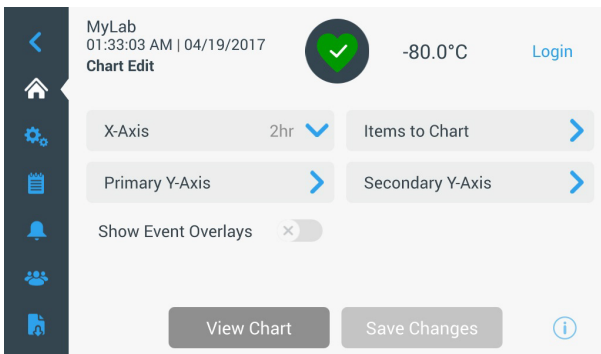
Figure 61. Chart Edit Screen

- The X-Axis button allows the user to select a time span of 2, 4, 6 or 8 hours.
- The Items to Chart button allows the user to select the items to be displayed on the chart. A maximum of four items may be selected.
- **Show Event Overlay:** Enable quick reference event icons to be displayed on the top of the chart.
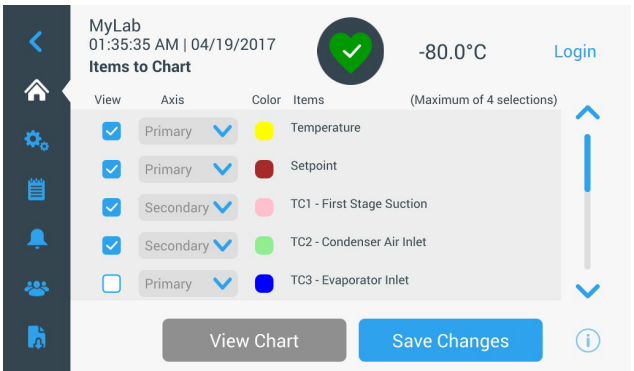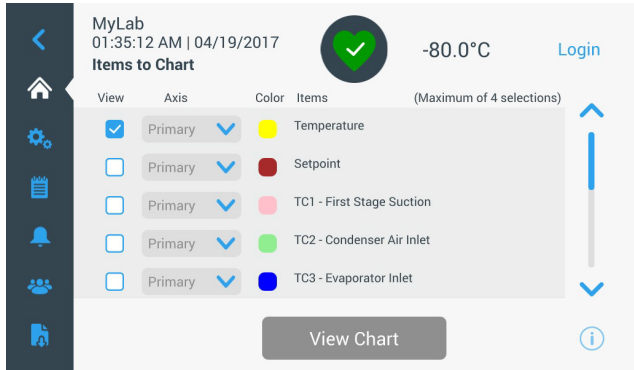
Figure 62. Items to Chart Screen

- The Primary Y-Axis button allows the user to set the temperature range. If Auto is selected, the temperatures are automatically set. If Manual is selected, the user must specify the high and low temperatures.

Figure 63. Primary Y-Axis Set screen

- The Secondary Y-Axis button allows the user to set the temperature range. If Auto is selected, the temperatures are automatically set. If Manual is selected, the user must specify the high and low temperatures. Item associated with the Secondary Y-Axis will be displayed as a dotted line. The Axis On toggle button is used to enable the Secondary Y-axis.
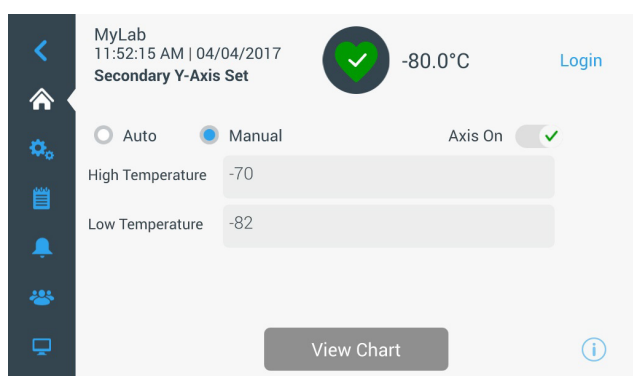
Figure 64. Secondary Y-Axis Set Screen

Event Icons

Icons related to events will appear on the top of the chart.

Icon	Description
	Door Open
	Power Failure
	Temperature Alarm
	Service
	Multiple Events
	Connected to InstrumentConnect™
	Connected to Wi-Fi

Health Status and Alarm Management

Health Status Overview

Selecting the Health Status (green heart) icon in the home screen displays the following screen:
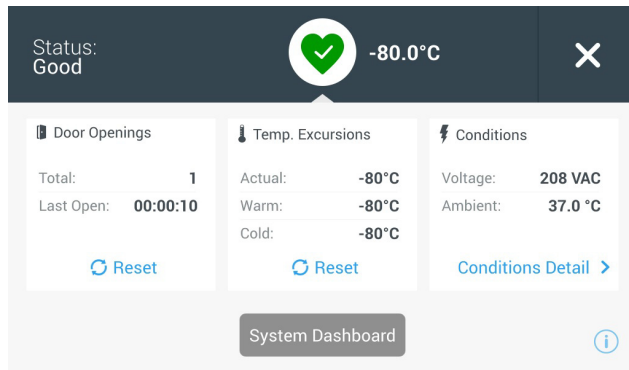
Figure 65. Health Status Screen

- **Door Openings:** Total displays the number of times the door has been opened since the last reset. Last Open displays the duration the door was last opened. Press the Reset icon to change the Door Openings values to 0.

- **Temperature Excursions:** Actual displays the current cabinet temperature. Warm and Cold displays are the highest and lowest temperatures recorded since the last reset. Press the Reset icon to set the Warm and Cold values to the current cabinet temperature.

- **Conditions:** Voltage displays the input voltage. Ambient displays the unit ambient temperature. By pressing the Conditions Detail button the following screen will be displayed:
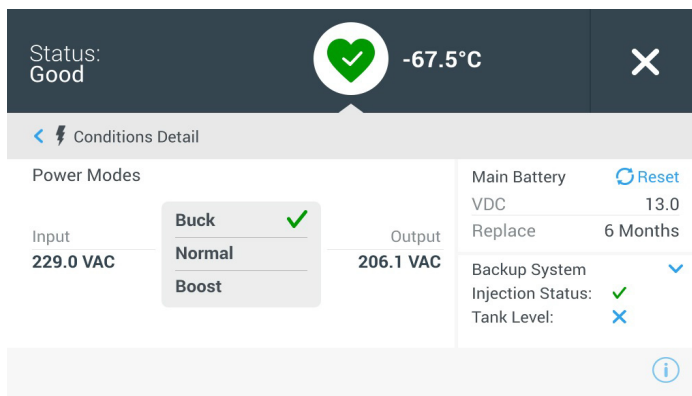
Figure 66. Conditions Detail Screen

- **Power Modes:** Displays the state of the on-board voltage conditioning system.

- **Main Battery:** Displays the voltage of the main battery. There is also a 12 month countdown timer that should be reset every time the battery is replaced.

- **Backup System (BUS):** The BUS information will be displayed if a BUS is present.

Selecting the System Dashboard button in **Figure 67** displays the on board sensor readings.
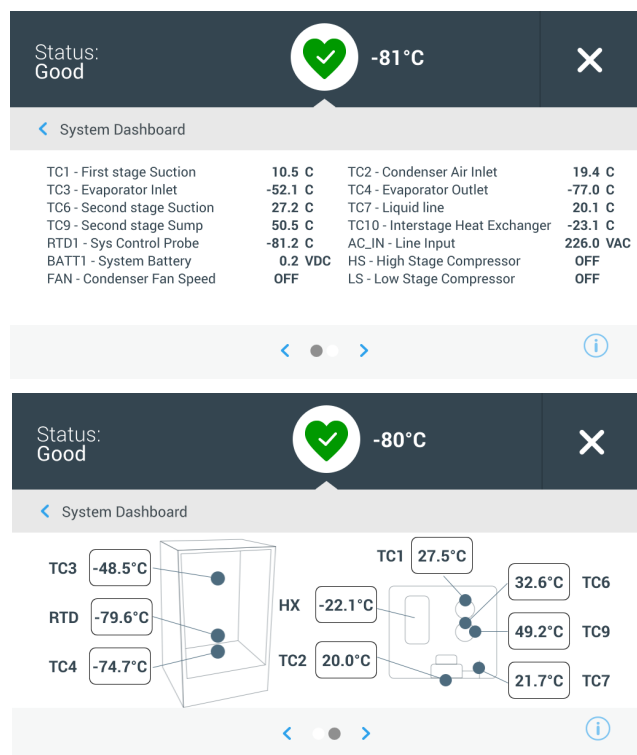
Figure 67. System Dashboard Screen

When a BUS is present, the BUS RTD and BUS battery values are also displayed.

Notifications / Cautions

In the event of a notification, the green heart is replaced by a yellow triangle icon. The number in the blue circle indicates the total number of notifications.

A yellow triangle on the home screen indicates less serious caution conditions, such as extended door openings and alarms that occurred in the past.
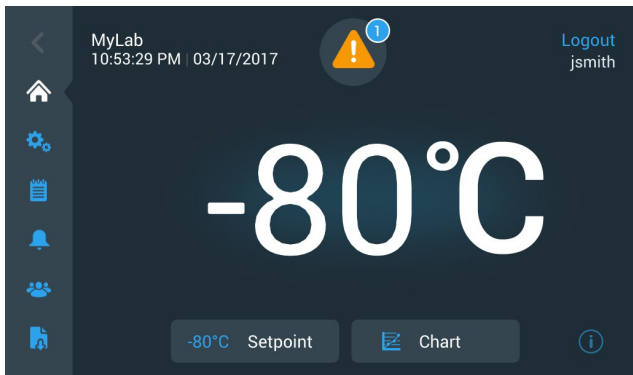
Figure 68. Home Screen with Notification / Caution

Press the yellow triangle to display additional notification details.
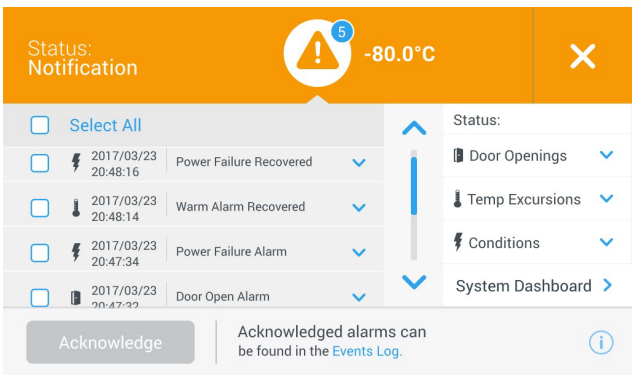
Figure 69. Notification / Caution Details

The Acknowledge button becomes highlighted in blue once a notification is selected by pressing the adjacent check box. The notification will be displayed until it is acknowledged. There is a link to the Event Log beside the Acknowledge button.

On the right panel, the Health Status details can also be viewed.

Alarms / Warning

In the event of an alarm condition, the green heart or yellow triangle is replaced by a red bell icon. A red bell alarm on the home screen indicates a serious alarm condition which must be corrected, such as a warm alarm or a power failure.

The alarm can be silenced by pressing the Snooze button or the Red Bell icon which will mute the alarm for a duration set in the Snooze Timeout setting.

The number in the blue circle indicates the total number of alarms. The icon to the right of the bell helps identify the alarm type. The ticker message provides alarm details.
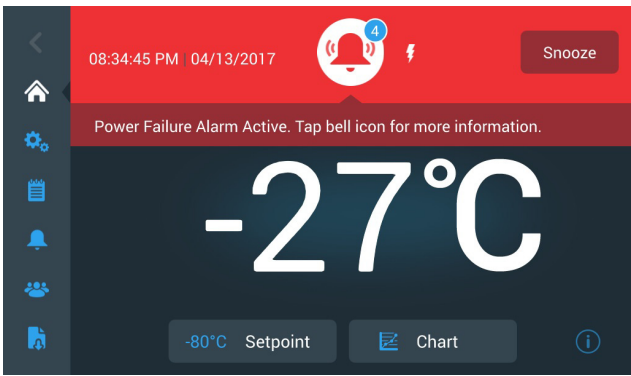
Figure 70. Home Screen with Alarm / Warning

Press the red bell for additional information about the alarms.
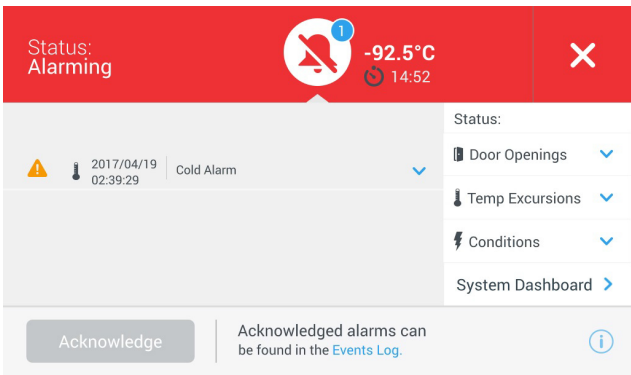
Figure 71. Alarm / Warning Detail Screen

If an alarm and a notification occur at the same time, the alarm red bell icon is displayed and the list includes both alarms and notifications.

The Acknowledge button becomes highlighted in blue once an alarm is selected by pressing the adjacent checkbox. Active alarms cannot be cleared until the issue is addressed. There is a link to the Event Log beside the Acknowledge button.

On the right panel, the Health Status details can also be viewed.

For more information on various alarm conditions, refer **Appendix A: Alarm Summary**.

Backup System (Optional)

When you purchase a built-in CO_2 or LN_2 optional backup system for the freezer, backup control is integrated into the main user interface.

⚠️ **Note:** Always purchase the cylinders which are equipped with siphon tubes for withdrawing liquid from the bottom of the cylinder. CO_2 cylinders must be kept at room temperature to function properly. LN_2 bottles are functional at any reasonable temperature.

CO_2 and LN_2 Precautions

The following are precautions for using liquid CO_2 and LN_2 backup systems.

⚠️ **WARNING:** If a CO_2 or LN_2 cylinder falls and a valve is knocked off, the cylinder becomes a deadly and completely unguided missile. Transport the cylinders in a hand-truck or cart with secure chain ties for the cylinder. After cylinders are connected to the equipment, securely attach them with chains to a solid, stationary object such as a building column.

⚠️ **WARNING:** CO_2 and LN_2 liquids are non-poisonous but are very cold and will burn unprotected skin. Always wear protective eye wear and clothing when changing cylinders or working on the piping systems attached to an active source of liquid refrigerant.

⚠️ **WARNING:** The gases produced by evaporation of CO_2 or LN_2 are non-poisonous but displace the oxygen in a confined space and can cause asphyxiation. Do not store the cylinders in subsurface or enclosed areas.

⚠️ **CAUTION:** When closing the cylinder valve, ensure that the injection solenoid is energized to allow all the liquid to bleed off instead of being trapped in the supply hose. Failure to do this results in activation of the pressure relief device, which could damage the freezer and requires replacing if it is activated.

⚠️ **CAUTION:** For models ordered with factory installed built-in backup systems, the flow of liquid CO_2 or LN_2 will be discontinued if the door is opened during operation of the backup system. For units operated with free-standing, field installed type backup system, the flow of liquid CO_2 or LN_2 will be discontinued upon door opening only if the switch provided with the free-standing package is installed on the freezer.

Installation

Field installed systems are supplied with complete installation and operating instructions. If your system is factory installed, the freezer is shipped with a coiled length of hose to connect the freezer to the bottles:

- 1/4 inches Flexible Hose with fittings for connection to the CO_2 supply.

- 1/2 inches Flexible Hose with fittings for connection to the LN_2 supply.

To install,

1. Straighten the coiled hose.

2. Connect one end to the labeled connection on the freezer.

- Tighten the nut two flats past finger tight, approximately 120 degrees.

Note: For CO_2, remove the threaded fitting from the nut on the end of the copper tubing to access nut for connection to the freezer. Discard the threaded fitting.

3. Attach the other end to the supply bottle or building supply fitting.

- **For CO_2:**

  - Remove Nipple from adapter (NPT Connection). Remove cable tie to release alternative nut and washer.Ensure the correct nut fitting is supplied over the nipple (US or European).

  - Add 2 wraps of Teflon tape clockwise to the 1/4 inches NPT fitting (on the nipple) when viewed from the threads. Tighten the NPT fittings approximately 2 turns from finger tight (approximately 720°).

Note: The top of the nipple has a hex configuration, allowing for use of a wrench when the nut is pulled down.

- Add washer to nipple inside of nut (unless CO_2 supply has a built in washer).

Note: Small raised area of washer fits into groove of nipple. The washer will feel snug when trying to shift side to side on nipple. The washers are designed for a limited number of attachments/disconnections from the supply and may wear overtime. If washer appears worn and causes CO_2 leakage, replace washer (Part Number 45705H03).

- Wrench tighten the supply nut to the supply.

- **For LN2:**

  - Attach the fitting to the supply and wrench tighten.

> ⚠️ **Note:** Do not twist, torque, or subject the flexible hose to sharp bends. Doing so may shorten the life of the hose.

Start Up

To activate the backup system:

1. Follow the instructions in Section 8 to turn on the freezer and set temperature and alarm set points.

2. Select the backup type and backup set point on the Backup Setting Screen below, which can be accessed through the Controls option in the Settings tab (refer **Figure 35**).
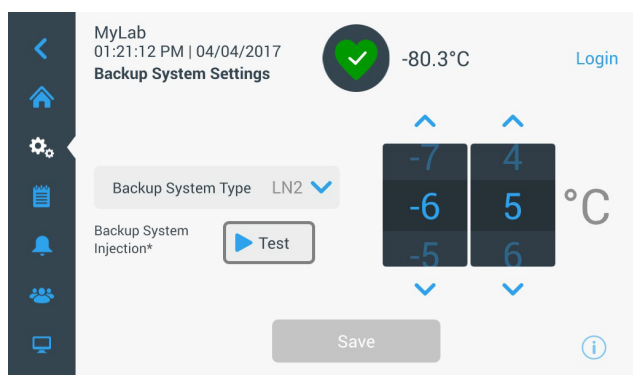
Figure 72. Backup System Settings Screen

3. Press the Save button to save the changes made.

Operation

When the backup system is in operation, the parameters can be viewed and configured on the settings screen.

Once the backup system has been activated, it can be tested by pressing the Test button. The system will inject as long as the button is being pressed.

The backup system can run for a minimum of 24 hours on battery power.

On average, a backup system in operation uses 8 to 10 lbs. per hour of CO_2 (3.6 to 4.5 L/hr) or LN_2 (4.5 to 5.6 L/hr) at an ambient temperature of 25°C.

Chart Recorders (Optional)

Panel-mounted six-inch seven-day recorders are available as options.

Set Up and Operation

To prepare the recorder to function properly, complete the following steps:

1. Open the grille door to access the recorder.

2. Install clean chart paper (refer **Changing Chart Paper**).

3. Remove the plastic cap from the pen stylus or ink pen and close the recorder door.

Recorder operation begins when the system is powered on.The recorder may not respond until the system reaches temperatures within the recorder's range.
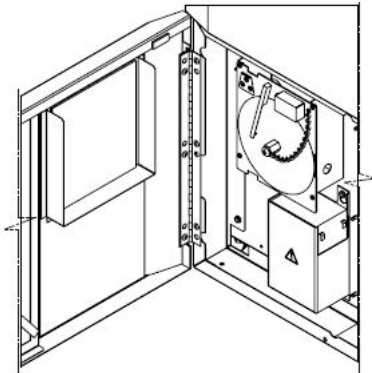
Figure 73. Chart Recorder
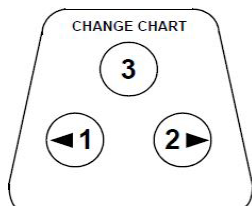
Figure 74. Chart Buttons

 CAUTION: Do not use sharp or pointed objects to depress the chart buttons. This may cause permanent damage to the recorder.

Changing Chart Paper

To change the chart paper, complete the following steps:

1. Locate the pressure sensitive buttons at the front, upper left of the recorder panel.

2. Press and hold the Change Chart button (#3) for one second. The pen will move off the scale.

3. Unscrew the center nut, remove the old chart paper, and install new chart paper. Carefully align the day and time with the reference mark (a small groove on the left side of the recorder panel).

4. Replace the center nut and hand tighten. Press the Change Chart button again to resume temperature recording.

Calibration Adjustment

This recorder has been accurately calibrated at the factory and retains calibration even during power interruptions. If required, however, adjustments can be made as follows:

1. Run the unit continuously at the control set point temperature. Continue steady operation for at least two hours to provide adequate time for recorder response.

2. Measure cabinet center temperature with a calibrated temperature monitor.

3. Compare the recorder temperature to the measured cabinet temperature. If necessary, adjust recorder by pressing the left (#1) and right (#2) chart buttons.

Note: The stylus does not begin to move until the top center button (#3) is held for five seconds.

Undercarriage Lighting (Optional)

Figure 75. Undercarriage Lighting

Undercarriage lighting is intended to provide additional visual indication of the freezer health status. The lighting displayed is synchronized with the health status indication displayed on the freezer's user interface.

There are three colors that may be displayed in the undercarriage system:

- Green (healthy),
- Orange (warning)
- Red (alarm).

For a list of all alarms and warnings, refer **Appendix A: Alarm Summary**.

Additionally, when the freezer door is opened (prior to a door ajar alarm), the undercarriage lighting system will slowly flash Orange to indicate the door is open.

In the event of a Power Failure, the undercarriage lighting system will automatically turn off to conserve main battery life maintaining user interface temperature display.

Modification of Undercarriage Lights Settings

Turning undercarriage lights on and off:

1. Go To Settings > Display Settings.

2. Enable or Disable LED Lights.

Turning green lights (healthy status) lights on and off:

1. Go To Settings > Display Settings.

2. Enable or Disable Green Light Indication.

Running green health lights can reduce the life expectancy of the LED light system.

Disconnecting the Undercarriage Light System

To physically disconnect the undercarriage lighting system, disconnect the harness connection located behind the front grill housing shown in **Figure 76**. This may be necessary if moving a larger unit through a doorway.
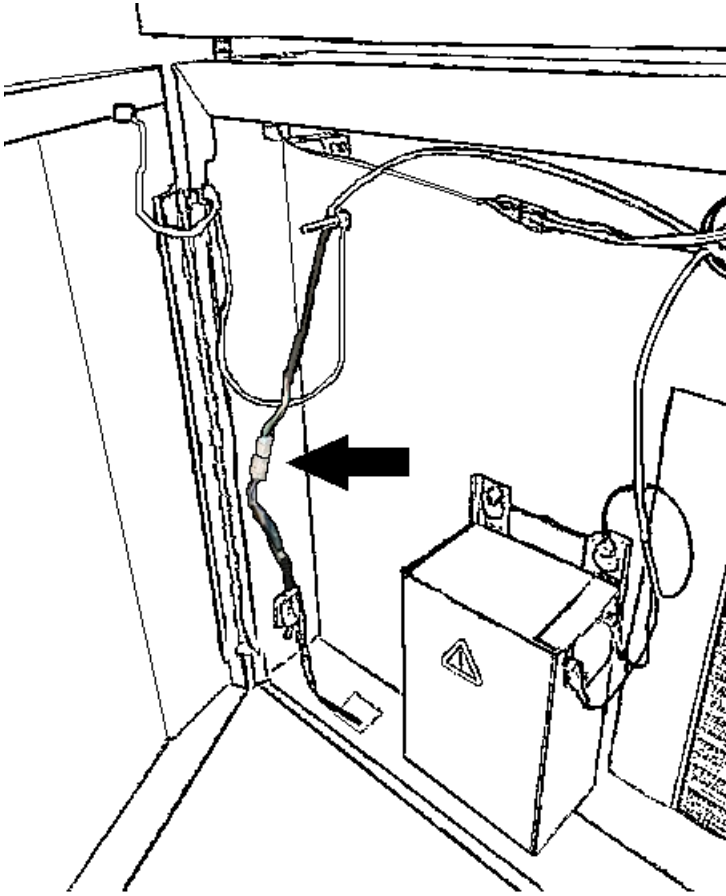
Figure 76. Disconnecting the Undercarriage Light System

Maintenance and Troubleshooting

⚠️ **WARNING:** Unauthorized repair of your freezer will invalidate your warranty. Contact Technical Service at 1-800-438-4851 for additional information.

⚠️ **CAUTION:** Maintenance should only be performed by trained personnel.

Cleaning the Condenser

Clean the condenser at least every six months; more often if the laboratory area is dusty.

To clean the condenser, complete the following steps:

1. Pull the grille door open.
2. Vacuum the condenser.
3. Inspect the filter cleanliness and clean as required.
4. Close the grille door.

Cleaning the Condenser Filter

Clean the condenser filters every two or three months.

There are two condenser filters: a main filter and a lower filter for extra air flow into the condenser.

1. Pull the grille door open.
2. Remove the filters.
3. Shake the filters to remove loose dust, rinse the filters in clean water, shake the excess water from the filters, and replace the filters.
4. Close the grille door.

Gasket Maintenance

Periodically check the gaskets around the door for punctures or tears. Leaks are indicated by a streak of frost which forms at the point of gasket failure. Ensure that the cabinet is at level (refer **Leveling**).

Keep the door gaskets clean and frost free by wiping gently with a soft cloth.

Defrosting the Freezer

Defrost the freezer once per year or whenever the ice buildup exceeds 3/8 inches. To defrost, complete the following steps:

1. Remove all products and place in another ULT cabinet.
2. Turn off the freezer.
3. Open the outer door and all inner doors.
4. Let the freezer stand with doors open for at least 24 hours. This allows both the interior and foamed refrigerant system to warm to room temperature.
5. Dispose of the ice and wipe out any water standing in the bottom of the cabinet.
6. If there is freezer odor, wash the interior with a solution of baking soda and warm water.
7. Clean the exterior with any common household cleaner.
8. Close the doors, restart the freezer and reload. Refer **Initial Loading** to follow the instructions.

Battery Maintenance

The freezer monitors the voltage status of the battery daily and indicates the battery's voltage via visual and auditory alarm. Replace the battery as indicated by system alarms or as necessary per individual status evaluation. Check the battery connections regularly. Although not required, annual battery replacement is recommended to ensure proper battery status in the event of power failure. Be sure to reset the battery replacement timer via the user interface whenever the battery is replaced.

For safety, it is recommended to power off the unit and disconnect it from the power source before replacing the battery. Battery terminals are color coded red and black. Ensure the corresponding colored wires are connected to the matching color terminals on the battery. The battery is installed with terminals oriented toward the condenser compartment or hinge side of the freezer's outer door (see below). With proper installation, the red wire should be connected to the rear battery (positive) terminal and the black wire to the front (common) terminal.

Failure to properly connect the battery can damage electrical components and potentially hinder normal operation of the freezer. Consult a certified service technician if there are any questions or concerns about battery maintenance.

Battery Specification

Rechargeable sealed lead-acid battery, 12 V, 7.0 Amp Hr.

Replacement batteries can be purchased directly from Thermo Fisher Scientific (part number 400159).
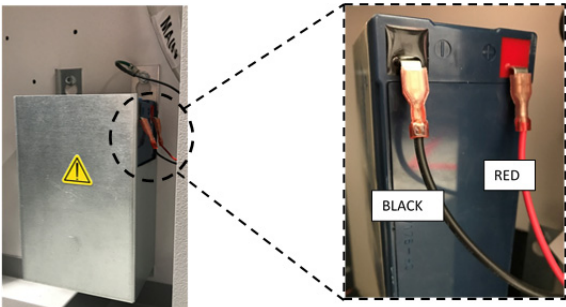
Figure 77. Battery Specification

Maintenance Schedule

Regular maintenance is important to keep the unit working properly. Inspect/Clean as directed in the manual.

Item	Interval
Defrost	Defrost the freezer once per year or whenever the ice build exceeds 3/8 inches (0.95 cm).
Gasket	Periodically check the gaskets around the door for punctures or tears. Periodically clean the ice-build up around the gasket.
Filter	Clean the condenser filter(s) every two to three months.
Condenser	Clean every six months; more often if the laboratory area is dusty.
Battery	Replace the battery as indicated by system alarms or as necessary per individual status evaluation. Check the battery connections regularly. Although not required, annual battery replacement is recommended to ensure proper battery status in the event of power failure.
Undercarriage lighting (optional)	Every two to three months, clean any dust or debris that has accumulated on the surface of the lighting housing.

Troubleshooting Guide

This section is a guide to troubleshooting general operational problems.

Problem	Cause	Solution
Unit warming. Unit set to –80°C but can't make temperature (Not reaching set point). Unit recovers slowly to set point.	Warm load / Overload.	Allow ample time to recover from loading warm product. Do not overload cabinet. Refer **Initial Loading** in user manual for loading procedures.
	Hot environment.	Check, if the location meets ambient requirements (within 15°C to 32°C or 59°F to 90°F) and away from hot objects.
	Dirty condenser and condenser filter.	Clean condenser and filter. Refer **Cleaning the Condenser** and **Cleaning the Condenser Filter** in user manual.
	Not enough space for air circulation.	Install the unit in a level area free from vibration with a minimum of 8 inches (20 cm) of space on the top and sides, 6 inches (15 cm) in back.
	Icing/Frost due to high relative humidity.	Check if the location meets requirements. Maximum relative humidity 60% for temperatures within 15°C to 32°C (59°F to 90°F).
	Excess frost build-up in chamber.	Defrost the unit. Refer **Defrosting the Freezer** in user manual.
	Frost build-up on outer door gasket.	Occasionally scrape the ice on the gasket.
	Gasket damage.	Check for punctures or tears on gasket. Replace if necessary. Refer **Gasket Maintenance** in user manual.
	Prolonged door openings.	Avoid opening of door for longer duration. Allow ample time for recovery after door opening.
	Inadequate power supply.	Check for proper voltage to the unit.
	Either of the compressors are not working.	Call service.
	Refrigerant is insufficient.	Call service.
User interface (Display) failure.	Breaker switch off.	Check circuit breaker and reset to on position. Always use a dedicated, properly grounded circuit.
	User interface not powered on.	Push power button ⏻ on user interface and **hold** for at least **1 second**.
Unit is ON but display is showing empty.	User interface not powered on.	Push power button ⏻ on user interface and **hold** for at least **1 second**. Try touching the screen. Try restarting the unit manually by flipping the breaker at the rear of the unit. If this doesn't work, call service.

Problem	Cause	Solution
Display is looking dull.	Screen brightness is too low.	From the settings screen, pressing the display button will show the display. Adjust the brightness level of the display (Refer **Display**).
Power failure to the unit.	Power supply stopped / Breaker switch off.	Confirm that the cord is securely plugged in.
		Plug another appliance into the outlet to see if power is present.
		Reset circuit breaker to on position and push power button (⏻) on user interface and **hold** for at least **1 second**. Always use a dedicated, properly grounded circuit.
		For the TSX series, the ULT should not be connected to a GFCI (Ground Fault Circuit Interrupter) protected outlet as it may be subject to nuisance tripping.
Unit tripping the circuit breaker.	Shared power source.	Never connect unit to overloaded power source. Always use a dedicated (separate) circuit.
	Unit plugged into wrong power outlet.	Plug the unit into proper power source to deliver correct voltage.
	Unit not grounded.	Your unit must be properly grounded in conformity with national and local electrical codes. Troubleshooting procedures involving live voltage is dangerous and if done improperly can result in injury and/or death. This troubleshooting should be performed by trained personnel only.
	Use of GFCI for TSX units.	For the TSX series, the ULT should not be connected to a GFCI (Ground Fault Circuit Interrupter) protected outlet as it may be subject to nuisance tripping.
	Use of extended cords.	Do not use an extension cord. Ensure the unit supplied power cord is plugged directly into power outlet.
Excessive frost build-up around perimeter of door.	Icing/Frost due to high relative humidity.	Check if the location meets requirements. Maximum relative humidity 60% for temperatures within 15°C to 32°C (59°F to 90°F). Occasionally scrape the ice on the outer door.
	Excessive and prolonged door openings.	Avoid opening door for a prolonged time.
	Gasket damage.	Check for punctures or tears on gasket. Replace if necessary. Refer **Gasket Maintenance**.
Unit is over cooling.	Set points may have changed.	Adjust the set point to run at desired set point under settings. Refer **Controls**.
	Temperature offset may have changed.	Try adjusting the offset. Temperature offset can be set in the Controls screen under settings. (Refer **Controls**).
	Unknown.	Try restarting the unit. If this doesn't help call service.

Problem	Cause	Solution
Unit compressors run continuously.	Freezer set point is low.	Check whether the setpoint is in operating range. Change the setpoint if necessary.
	Frost build up.	Defrost the unit. Refer **Defrosting the Freezer**.
	Dirty condenser.	Clean the condenser and condenser filter.
	Gasket damage.	Check for punctures or tears on gasket. Replace if necessary. Refer **Gasket Maintenance**.
Cabinet temperature reached an alarm condition, but suitable alarm is not activated.	Alarm setpoints may be changed.	Check the present setpoints for temperature alarm conditions. Change the setpoints if required. Refer **Alarms**.
Problem with temperature validation/calibration.	Cabinet temperature displayed doesn't match with actual temperature.	Customers performing on-site temperature calibration may observe as much as a 2°C variation when an external probe is placed next to the freezer control probe. This variation is normal, due to optimization of control system to ensure temperature uniformity throughout the cabinet.
Unit is experiencing too much cabinet temperature fluctuation (high uniformity / peak variation).	Operating mode selected.	Change power mode to high-performance mode to have tighter peak variation. Refer **Controls**.
Unit is constantly alarming.	Exterior door is closed but not sealed completely.	Clean any ice build-up on gasket and / or cabinet surface. Check for punctures or tears on gasket. Replace if necessary. Refer **Gasket Maintenance**.
	Alarm icons appear on user interface home screen.	By pressing red bell or yellow triangle, the ticker message provides alarm details and recovery details. Refer .
	Door open alarm, exterior door not closing completely.	Open door completely and immediately close and latch it.
	Door open alarm, exterior door is closed but not sealed completely.	Defrost exterior door gasket and make sure the door is completely sealed.
	Alarm set points may have changed.	Change the set points as required. Refer **Alarms**.
Unit cycle on-percentage is increasing. (Compressors are running more often than before.)	Ambient conditions.	Unit performance is directly impacted by these causes mentioned. Try maintaining ambient conditions, reducing load, reducing door openings.
	Warm load (or) overload.	
	Frequent and prolonged door openings.	Once temperature is stable, cycle dynamics should return to normal range. If not call service.

Problem	Cause	Solution
Difficult to close / open the outer door. Outer door alignment issues.	Unit is not level.	Make sure the unit is level. Refer **Leveling** procedure.
	Frost accumulated on outer door gasket.	Scrape the ice occasionally on outer door gasket.
	Door latch problem.	Ensure door latch is securing. Lubricate the door latch mechanism.
	Pressure Equalization Port (PEP) malfunctioning	The PEP is located behind the user interface but the backside of the port can be seen on the inside surface of the exterior door. If the opening or area directly in front of the opening is filled or covered with ice and/or frost, remove the blockage. Try closing and re-opening the door. If issues persist, call service.
Difficult to close / open the inner door.	Frost accumulated around inner door.	Defrost the inner door.
	Inner door latches damaged.	Call service.
Vibration noise. Rattling noise/ Loud noise.	Unit is not level.	Check if the unit is installed in a level area free from vibration. (Refer **Leveling** in user manual)
	Loose side panels.	Check side panel screws, tighten them if necessary.
	Rubber tubing separators and/or compressor dampeners may have loosened.	Call service.
Undercarriage lights not displaying.	Undercarriage lighting is not enabled.	Check to ensure the LED lighting is enabled in the settings menu. **Modification of Undercarriage Lights Settings**
	Lighting is not connected.	Check to ensure lighting harness is connected. To find this harness connection, see **Disconnecting the Undercarriage Light System**. Try unplugging and re-plugging in this harness.
	Improper hardware installation.	Call service.
	LED failure.	Call service for LED replacement.
Undercarriage light settings not available on user interface.	Improper firmware/ hardware compatibility.	Call service.

Connectivity Troubleshooting

This section is a guide to troubleshooting general connectivity problems.

Problem	Cause	Solution
Wireless Network (SSID) is not appearing in configuration.	Wrong network name.	Verify the correct network name was provided.
	Network (SSID) is not visible (Not being broadcasted).	Verify the network (SSID) is visible (being broadcasted) using a mobile device. *Thermo Fisher Devices are not able to connect to SSID's that are not being broadcasted.
	Network is not compatible with the Thermo Fisher 802.11 AC network card.	Verify with Local IT the network is compatible with the Thermo Fisher 802.11 AC network card. *Wireless 802.11 AC is compatible with 802.11 B, 802.11 G, and 802.11 N. *Freezers only support the 2.4GHz frequency. 5Ghz SSID is not supported.
	UI firmware.	Contact service.
Freezer will not connect to a Wireless Network.	Wrong SSID and Password.	Verify you are connecting to the correct network (SSID) and are entering the correct password. (Suggestion: attempt the same network connection via an alternate device, like a cell phone, laptop or tablet.). Try restarting the freezer and re-attempt to establish the Wi-Fi connection.
	Network requires user acceptance or input via a web browser (like at a hotel).	Verify wireless access is not dependent on accessing a web page first. *Freezer is not compatible with Wi-Fi networks that require a login via web page, such as many "guest" or "visitor" networks. Using such a network will cause the Wi-Fi connection to fail.
	Weak Signal Strength (RSSI).	Verify Signal Strength (RSSI) is at least -65 dBm or better at the wireless interface of the device.
	MAC Address Filtering.	Verify with local IT if MAC address filtering is in place. If MAC address filtering is in place, work with local IT to get the device added to an approved list. Navigate to Settings, Connectivity and Wi-Fi to see the MAC address.

Problem	Cause	Solution
Connectivity Options in freezer UI are grayed out and non-responsive. Device not connecting to the Cloud Portal.	Firewall ports closed.	Verify with local IT that ports 443, 123, and 80 are open to the Internet in the facility's firewall. Use the telnet app from a computer on the same network. *Telnet is NOT enabled by default in Windows *telnet apps.thermofisher.com 443 *telnet apps.thermofisher.com 123
	Connect device to cloud using 3G/4G hotspot.	Confirm if the Hotspot works at the location and allows internet connection using a laptop or tablet. If the device connects to the cloud, the issue is with the IT security. Work with Local IT to resolve the issue. If device does not connect through a hotspot, call service.
	UI firmware.	Call service.

Note: After resetting (such as a unit factory reset) and reconnecting to InstrumentConnect, the freezer will appear as a new connection within the user's connected devices on InstrumentConnect. This is because a new security certificate will be established. The freezer will be unable to reconnect to the original device under the "old" security certificate.

Warranty

Be sure to register your warranty online:

www.thermofisher.com/labwarranty

THERMO FISHER SCIENTIFIC USA FREEZER WARRANTY FOR TSX SERIES

The Warranty Period starts two weeks from the date your equipment is shipped from our facility. This allows for shipping time so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection extends to any subsequent owner during the warranty period.

During the first five years of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo Fisher Scientific's expense, labor included. The ULT Freezers include an additional seven year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration are not covered by this warranty agreement. The Technical Services Department must be contacted for warranty determination and direction prior to any work being performed. Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty.

Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the equipment or to the component part beyond the original five year warranty period. The Technical Services Department must give prior approval for the return of any components or equipment.

THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. Thermo shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost profits or loss of products.

Your local Thermo Fisher Scientific Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance.

If equipment service is required, call your Technical Services Department at 1-800-438-4851 (USA and Canada). We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special applications. Outside the USA, contact your local Thermo Fisher Scientific office or distributor for warranty information.

Warranty (International)

THERMO FISHER SCIENTIFIC FREEZER INTERNATIONAL WARRANTY FOR TSX SERIES

The Warranty Period starts two months from the date your equipment is shipped from our facility. This allows for shipping time so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection extends to any subsequent owner during the warranty period. Dealers who stock our equipment are allowed an additional four months for delivery and installation, providing the warranty card is completed and returned to the Technical Services Department.

During the first five years of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo Fisher Scientific's expense, labor excluded. The ULT Freezers include an additional seven year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration are not covered by this warranty agreement. The Technical Services Department must be contacted for warranty determination and direction prior to any work being performed. Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty.

Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the equipment or to the component part beyond the original five year warranty period. The Technical Services Department must give prior approval for the return of any components or equipment.

THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. Thermo shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost profits or loss of products.

Your local Thermo Fisher Scientific Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance.

If equipment service is required, contact your local Thermo Fisher Scientific office or local distributor.

We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special applications. Outside the USA, contact your local Thermo Fisher Scientific office or distributor for warranty information.

Appendix A: Alarm Summary

Alarm Summary					
Alarm Message	**Tone**	**Heart Status**	**Remote Alarm Event**	**Ringback**[*]	**Message Details**
Warm Alarm Active	High	Red	Yes	Yes	**Message Header:** Warm Alarm **Message Details:** The freezer temperature has exceeded the warm alarm set point of XX.X C. Prolonged door openings and warm product loading may cause warm alarms. **Ticker Message:** Warm Alarm active. Press bell icon for more information.
Warm Alarm Inactive	None	Yellow	None	None	**Message Header:** Warm Alarm Recovered **Message Details:** The freezer temperature has recovered from a warm alarm event. Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
Cold Alarm Active	High	Red	Yes	Yes	**Message Header:** Cold Alarm **Message Details:** The freezer temperature has exceeded the cold alarm set point of XX.X C **Ticker Message:** Cold Alarm active. Press bell icon for more information.
Cold Alarm Inactive	None	Yellow	None	None	**Message Header:** Cold Alarm Recovered **Message Details:** The freezer temperature has recovered from a cold alarm event. Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
Door Open Ajar	High	Red	Yes	Yes	**Message Header:** Door Open Alarm **Message Details:** Door open for greater than 3 minutes will cause door open alarm. **Ticker Message:** Door Open Alarm active. Press bell icon for more information.

Alarm Summary					
Alarm Message	**Tone**	**Heart Status**	**Remote Alarm Event**	**Ringback**[*]	**Message Details**
Door Open Recovered	None	Yellow	None	None	**Message Header:** Door Open Recovered **Message Details:** Door open alarm has recovered. Select check box and press Acknowledge to clear this notification. **Ticker Message:** Door Open Alarm active. Press bell icon for more information.
System Battery Low	None	Yellow	None	None	**Message Header:** System Battery Low **Message Details:** System battery is XX.XV. Recommend replacing battery. Contact customer service for replacement battery. **Ticker Message:** None
System Battery PM Expiry	None	Yellow	None	None	**Message Header:** System Battery Low **Message Details:** System battery is XX.XV. Recommend replacing battery. Contact customer service for replacement battery. **Ticker Message:** None
BUS Battery Low	None	Yellow	None	None	**Message Header:** BUS Battery Low **Message Details:** BUS battery is XX.XV. Recommend replacing battery. Contact customer service for replacement battery. **Ticker Message:** None
BUS Battery PM Expiry	None	Yellow	None	None	**Message Header:** Battery PM Expiry **Message Details:** Recommend to replace battery. Reset battery expiration time on XXX screen to clear this notification. **Ticker Message:** None
Extreme Ambient	None	Yellow	None	None	**Message Header:** Extreme Ambient Notification **Message Details:** Ambient temperature has exceeded the Extreme Ambient set point of XX.XC. Ensure room temperature is properly controlled. **Ticker Message:** None

Alarm Summary

Alarm Message	Tone	Heart Status	Remote Alarm Event	Ringback[*]	Message Details
Control Probe Failure	High	Red	Yes	Yes	**Message Header:** Control Probe Failure Alarm **Message Details:** Cannot display cabinet temperature. The freezer will continue to operate in full run mode. Contact customer service. **Ticker Message:** Control Probe Failure Alarm active. Press bell icon for more information.
Control Probe Failure has been	None	Yellow	None	None	**Message Header:** Control Probe Failure Recovered **Message Details:** Control Probe Failure Alarm has been cleared. Press the yellow triangle to clear this notification. **Ticker Message:** None
Heat Exchange Probe Failure	High	Red	Yes	Yes	**Message Header:** Heat Exchanger Probe Failure Notification **Message Details:** The freezer will continue to operate with current freezer set points, but cabinet temperature variation will increase. Contact customer service. **Ticker Message:** Control Probe Failure Alarm active. Press bell icon for more information.
Heat Exchange Probe Failure has been	None	Yellow	None	None	**Message Header:** Heat Exchanger Probe Failure Recovered **Message Details:** Heat Exchange Probe Failure Alarm has been cleared. Press the yellow triangle to clear this notification. **Ticker Message:** None
TC1-9 Failure	None	Yellow	None	None	**Message Header:** TCXX Out of Range Notification **Message Details:** Information TC's has malfunctioned. This doesn't affect the performance of the unit. Contact service for further assistance. **Ticker Message:** None

Alarm Summary

Alarm Message	Tone	Heart Status	Remote Alarm Event	Ringback[*]	Message Details
TC1-9 has been	None	Yellow	None	None	**Message Header:** TCXX Out of Range Notification Recovered **Message Details:** Information TCXX has recovered. Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
Main to UI Lost Communication	High	Red	Yes	Yes	**Message Header:** Lost Communication Alarm **Message Details:** A communication error has occurred within the system. Contact customer service. **Ticker Message:** Lost Communication Alarm Active. Press bell icon for more information.
Main to UI Lost Communication Inactive	None	Yellow	None	None	**Message Header:** Lost Communication Alarm Recovered **Message Details:** A communication error has recovered. Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
BUS Lost Communication	High	Red	Yes	Yes	**Message Header:** Backup System Communication Alarm **Message Details:** A communication error has occurred within the back up system. Contact customer service. **Ticker Message:** BUS Lost Communication Alarm Active. Press bell icon for more information.
BUS Lost Communication Inactive	None	Yellow	None	None	**Message Header:** BUS Lost Communication Alarm Recovered **Message Details:** A BUS communication error has recovered. Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
Failure to Reach Setpoint	None	Yellow	None	None	**Message Header:** Unable to Reach Setpoint Notification **Message Details:** Door openings or product loading may cause this notification. Allow unit to stabilize. If condition persists, contact customer service. **Ticker Message:** None

Alarm Summary

Alarm Message	Tone	Heart Status	Remote Alarm Event	Ringback[*]	Message Details
Compressor Temperature	None	Yellow	None	None	**Message Header:** Compressor Temperature Notification **Message Details:** A refrigeration system temperature has exceeded the compressor temperature setpoint of XX.X C. Contact customer service. **Ticker Message:** None
Inefficient Buck / Boost	None	Yellow	None	None	**Message Header:** Inefficient buck / boost notification **Message Details:** Freezer input voltage is out of range. Ensure proper supply voltage is applied. If unable to clear this notification, contact customer service. **Ticker Message:** None
Power Failure Alarm	High	Red	Yes	Yes	**Message Header:** Power Failure Alarm **Message Details:** Unit in power failure mode. Display operating on battery power. Check unit plug, unit circuit breaker in the ON position, and supply voltage. **Ticker Message:** Power Failure Alarm Active. Press bell icon for more information.
Power Failure Inactive	None	Yellow	None	None	**Message Header:** Power Failure Recovered **Message Details:** Power has been restored. Press the yellow triangle to clear this notification. **Ticker Message:** None
Clean Filter Active	None	Yellow	None	None	**Message Header:** Clean Filter Notification **Message Details:** Recommend to clean the filter and condenser. If unable to clear notification, contact customer service. **Ticker Message:** None
Refrigeration System Failure	High	Red	Yes	Yes	**Message Header:** System Refrigeration Failure Alarm **Message Details:** An error has occurred within the refrigeration system. Contact customer service. **Ticker Message:** System Refrigeration Failure Alarm. Press bell icon for more information

Alarm Summary					
Alarm Message	**Tone**	**Heart Status**	**Remote Alarm Event**	**Ringback***	**Message Details**
Refrigeration System Failure Inactive	None	Red	None	None	**Message Header:** System Refrigeration Failure Recovered **Message Details:** An error in refrigeration system has been recovered.Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
Wrong Power Alarm	High	Red	Yes	None, constant audible	**Message Header:** Wrong Power Alarm **Message Details:** The unit has detected the wrong power connected. Verify the proper voltage. **Ticker Message:** Wrong Power Alarm. Press bell icon for more information.
Wrong Power Alarm Inactive	None	Yellow	None	None	**Message Header:** Wrong Power Recovered **Message Details:** Wrong Power has been recovered. Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
Wrong Model Alarm	High	Red	Yes	None, constant audible	**Message Header:** Invalid Control Model Alarm **Message Details:** Invalid Control Model Alarm. Contact service to ensure the correct model is selected for the system to avoid cargo loss. **Ticker Message:** Invalid Control Model Alarm. Press bell icon for more information.
Wrong Model Alarm Inactive	None	Yellow	None	None	**Message Header:** Invalid Control Model Recovered **Message Details:** Invalid Control Model has been recovered.Select check box and press Acknowledge to clear this notification. **Ticker Message:** None
Firmware Build Incompatible	High	Red	Yes	Yes	**Message Header:** Firmware Build Incompatible Alarm **Message Details:** Firmware build indicates incompatibility that can result in modules to be non-coherent. **Ticker Message:** Firmware build incompatible. Press bell icon for more information.

Alarm Summary

Alarm Message	Tone	Heart Status	Remote Alarm Event	Ringback[*]	Message Details
Firmware Build Incompatible Inactive	None	Yellow	None	None	**Message Header:** Firmware Build Incompatibility Recovered **Message Details:** Firmware build Incompatibility recovered. Select check box and press. Acknowledge to clear this notification. **Ticker Message:** None
Water Temperature alarm	None	Yellow	None	None	**Message Header**: Water Temperature Alarm **Message Details:** Water inlet Temperature out of range. **Ticker Message:** None
Low Water flow Alarm	High	Red	Yes	Yes	**Message Header**: Water flow outside allowable water flow conditions. **Message Details:** Water flow rate must be within 1.9 - 6.06 LPM (0.5 - 1.6 GPM) to provide the required system cooling environment. **Ticker Message:** Low water flow detected. Check water supply.
Low Water flow Alarm Inactive	None	Yellow	None	None	**Message Header**: Low Water flow Recovered **Message Details:** Low water flow recovered on the unit. **Ticker Message:** None
System Battery Disconnected Alarm	High	Red	Yes	Yes	**Message Header**: System Battery Disconnected **Message Details:** System Battery Disconnected **Ticker Message:** System Battery has been Disconnected. Press Bell icon for more information.
System Battery Disconnected Has been	None	Yellow	None	None	**Message Header**: System Battery Connected **Message Details:** System Battery Connected **Ticker Message:** None

Alarm Summary					
Alarm Message	**Tone**	**Heart Status**	**Remote Alarm Event**	**Ringback**[*]	**Message Details**
Bus Battery Disconnected Alarm	High	Red	Yes	Yes	**Message Header**: Bus Battery Disconnected **Message Details:** Bus Battery Disconnected **Ticker Message:** Bus Battery has been Disconnected. Press Bell icon for more information.
Bus Battery Disconnected Has been	None	Yellow	None	None	**Message Header**: Bus Battery Connected **Message Details:** Bus Battery Connected **Ticker Message:** None
Bus Probe Fail Alarm	High	Red	Yes	Yes	**Message Header**: Bus Probe Failure **Message Details:** Bus Probe Fail has been detected. **Ticker Message:** Bus Probe Fail Alarm active. Press Bell icon for more information.
Bus Probe Fail Alarm has been	None	Yellow	None	None	**Message Header**: Bus Probe Failure **Message Details:** Bus Probe fail has been recovered. **Ticker Message:** None

Note: *Ringback refers to the audible alarm activating again after the user presses the Snooze button. The time can be set in the 'Snooze Timeout' option in the Alarm Settings screen.

Appendix B: Event Log Detail

Event Log Entry Detail	
Item	**Message**
System Parameter Change	**Header:** Control Settings Change. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** The following parameters has been changes to: Parameter 1 from: XX.XX to XX.XX
User Interface Parameter Change	**Header:** User Interface Settings Change. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** The following parameters has been changes to: Parameter 1 from: XX.XX to XX.XX
Door Open	**Header:** Door Open. **Role:** Logged in personnel or blank if not HID system.
Door Close	**Header:** Door Close. **Role:** Logged in personnel or blank if not HID system.
User Login	**Header:** User jsmith has logged in.
User Logout	**Header:** User jsmith has logged out.
Door History Reset	**Header:** Door History Reset. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** Door Usage history has been reset.
Temperature Excursion Reset	**Header:** Temperature Excursion History Reset. **Role:** Logged in personnel or anonymous in full access mode. **Message Detail:** Temperature Excursion history has been reset.
Add User Event	**Header:** Add a User to User database. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** User jsmith has been added to user database.
Remove User Event	**Header:** Remove a User to User database. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** User jsmith has been removed to user database.

Event Log Entry Detail	
Item	**Message**
Edit User Event	**Header:** Edit a User to User database. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** User jsmith details has been modified.
Buck / Boost Change Event	**Header:** Buck / Boost status Change. **Message Detail:** Buck / Boost changed from X to Y Line Input Voltage at time of change is Compensated Voltage at time of change is
BUS Injection	**Header:** BUS Injection on or off.
BUS Pressure switch	**Header:** BUS Pressure Switch active or inactive.
Reset to Factory default	**Header:** Reset to Factory Defaults. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** System has been restored to factory defaults.
Powered Up Event	**Header:** Softswitch Power Up event. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** System has been user turned on.
Powered Down Event	**Header:** Softswitch Power Down event. **Role:** Logged in personnel or anonymous in full access mode. **Mode:** Full access or secured. **Message Detail:** System has been user turned off.
HID Access	**Header:** User Jsmith has accessed the unit.
Invalid HID	**Header:** Invalid HID tried to access unit.

Event Log Entry Detail	
Item	**Message**
Export Event	**Header:** (Temperature, temperature and event log or pdf report) has been exported.
	Role: Logged in personnel or anonymous in full access mode.
	Mode: Full access or secured.
	Message Detail:
	(Temperature, temperature and event log or pdf report) has been exported.
	Date Range of export is from X to Y.
	File format exported is (pdf, csv or PUC)
Configuration import / export	**Header:** Configuration import or export initiated.
	Role: Logged in personnel or anonymous in full access mode.
	Mode: Full access or secured.
	Message Detail: Following items has been imported or exported to USB.
	- Contact info
	- User database
	- System and User Interface settings
	- Temperature and event log history

Appendix C: City Time Zone

Time specified in the time zone indicates the difference with UTC.

Time Zone	City
(Africa | +00:00)	ElAaiun
	Freetown
	Lome
	Abidjan
	Accra
	Bamako
	Banjul
	Bissau
	Casablanca
	Conakry
	Dakar
	Monrovia
	Nouakchott
	Ouagadougou
(Africa | +01:00)	Algiers
	Bangui
	Brazzaville
	Ceuta
	Douala
	Kinshasa
	Lagos
	Libreville
	Luanda
	Malabo
	Ndjamena
	Niamey
	Porto-Novo
	Sao_Tome
	Tunis

Time Zone	City
(Africa | +02:00)	Gaborone
	Harare
	Johannesburg
	Khartoum
	Kigali
	Lubumbashi
	Lusaka
	Maputo
	Blantyre
	Bujumbura
	Cairo
	Maseru
	Mbabane
	Tripoli
	Windhoek
(Africa | +03:00)	Juba
	Kampala
	AddisAbaba
	Asmara
	DaresSalaam
	Djibouti
	Mogadishu
	Nairobi
(America | +00:00)	Danmarkshavn
(America | -01:00)	Scoresbysund

Time Zone	City
(America | -02:00)	Noronha
(America | -03:00)	Araguaina
	Bahia
	Belem
	Cayenne
	Fortaleza
	Godthab
	Maceio
	Miquelon
	Montevideo
	Paramaribo
	Recife
	Santarem
	SaoPaulo
(America | -03:30)	StJohns
	Anguilla
(America | -04:00)	Antigua
	Aruba
	Asuncion
	Barbados
	Blanc-Sablon
	BoaVista
	CampoGrande
	Caracas
	Cuiaba
	Curacao
	Dominica
	GlaceBay
	GooseBay
	GrandTurk

Time Zone	City
	Grenada
	Guadeloupe
	Guyana
	Halifax
	Kralendijk
	LaPaz
	LowerPrinces
	Manaus
	Marigot
	Martinique
	Moncton
(America | -04:00)	Montserrat
	PortofSpain
	PortoVelho
	PuertoRico
	Santiago
	SantoDomingo
	StBarthelemy
	StKitts
	StLucia
	StThomas
	StVincent
	Thule
	Tortola
(America | -05:00)	Atikokan
	Bogota
	Cancun
	Cayman
	Detroit
	Eirunepe
	Guayaquil
	Havana

Time Zone	City		Time Zone	City
(America | -05:00)	Iqaluit		(America | -07:00)	Boise
	Jamaica			CambridgeBay
	Lima			Chihuahua
	Nassau			Creston
	NewYork			DawsonCreek
	Nipigon			Denver
	Panama			Edmonton
	Pangnirtung			FortNelson
	Port-au-Prince			Hermosillo
	RioBranco			Inuvik
	ThunderBay			Mazatlan
	Toronto			Ojinaga
				Phoenix
(America | -06:00)	BahiaBanderas			Yellowknife
	Belize			
	Chicago		(America | -08:00)	Dawson
	CostaRica			LosAngeles
	ElSalvador			Tijuana
	Guatemala			Vancouver
	Managua			Whitehorse
	Matamoros			
	Menominee		(America | -09:00)	Anchorage
	Merida			Juneau
	MexicoCity			Metlakatla
	Monterrey			Nome
	RainyRiver			Sitka
	RankinInlet			Yakutat
	Regina			
	Resolute		(America | -10:00)	Adak
	SwiftCurrent		(Antarctica | +00:00)	Troll
	Tegucigalpa		(Antarctica | +03:00)	Syowa
	Winnipeg		(Antarctica | +05:00)	Mawson
			(Asia | +04:00)	Baku
(Antarctica | +06:00)	Vostok			Dubai
(Antarctica | +07:00)	Davis			Muscat
(Antarctica | +10:00)	DumontDUrville			Tbilisi
(Antarctica | +11:00)	Casey			Yerevan
(Antarctica | +12:00)	McMurdo			
(Antarctica | +06:00)	Vostok		(Asia | +04:30)	Kabul

Time Zone	City
(Antarctica | -03:00)	Palmer
	Rothera
(Arctic | +01:00)	Longyearbyen
(Asia | +02:00)	Amman
	Beirut
	Damascus
	Famagusta
	Gaza
	Hebron
	Jerusalem

Time Zone	City
(Asia | +05:00)	Aqtau
	Aqtobe
	Ashgabat
	Dushanbe
	Karachi
	Oral
	Samarkand
	Tashkent
	Yekaterinburg
(Asia | +05:30)	Colombo
	Kolkata

Time Zone	City
(Asia | +03:00)	Aden
	Baghdad
	Bahrain
	Kuwait
	Qatar
	Riyadh
(Asia | +03:30)	Tehran
(Asia | +06:30)	Yangon
(Asia | +07:00)	Bangkok
	Barnaul
	HoChiMinh
	Hovd
	Jakarta
	Krasnoyarsk
	Novokuznetsk
	Novosibirsk
	PhnomPenh
	Pontianak
	Tomsk
	Vientiane

Time Zone	City
(Asia | +05:45)	Kathmandu
(Asia | +06:00)	Almaty
	Dhaka
	Omsk
	Qyzylorda
	Thimphu
	Urumqi
(Asia | +09:00)	Chita
	Dili
	Jayapura
	Khandyga
	Seoul
	Tokyo
	Yakutsk
(Asia | +10:00)	Ust-Nera
	Vladivostok
(Asia | +11:00)	Magadan
	Sakhalin
	Srednekolymsk

Ultra Low Temperature Freezers

Time Zone	City
(Asia | +08:00)	Brunei
	Choibalsan
	HongKong
	Irkutsk
	KualaLumpur
	Kuching
	Macau
	Makassar
	Manila
	Shanghai
	Singapore
	Taipei
	Ulaanbaatar
(Asia | +08:30)	Pyongyang
(Australia | +08:45)	Eucla
(Australia | +09:30)	Adelaide
	BrokenHill
	Darwin
(Australia | +10:00)	Brisbane
	Currie
	Hobart
	Lindeman
	Melbourne
	Sydney
(Europe | +00:00)	Dublin
	Guernsey
	IsleofMan
	Jersey
	Lisbon
	London
(Europe | +01:00)	Amsterdam
	Andorra
	Belgrade
	Berlin
	Bratislava
	Brussels
	Budapest
	Busingen
	Copenhagen
	Gibraltar
	Ljubljana
	Luxembourg
	Madrid

Time Zone	City
(Asia | +12:00)	Anadyr
	Kamchatka
(Atlantic | +00:00)	Canary
	Faroe
	Madeira
	Reykjavik
	StHelena
(Atlantic | -01:00)	Azores
	CapeVerde
(Atlantic | -02:00)	SouthGeorgia
(Atlantic | -03:00)	Stanley
(Atlantic | -04:00)	Bermuda
(Australia | +08:00)	Perth
(Europe | +01:00)	Malta
	Monaco
	Oslo
	Paris
	Podgorica
	Prague
	Rome
	SanMarino
	Sarajevo
	Skopje
	Stockholm
	Tirane
	Vaduz
	Vatican
	Vienna
	Warsaw
	Zagreb
	Zurich
(Europe | +02:00)	Athens
	Bucharest
	Chisinau
	Helsinki
	Kaliningrad
	Kiev
	Mariehamn
	Riga
	Sofia
	Tallinn
	Uzhgorod
	Vilnius
	Zaporozhye

Time Zone	City
	Istanbul
	Kirov
	Minsk
(Europe | +03:00)	Moscow
	Simferopol
	Volgograd
	Astrakhan
(Europe | +04:00)	Samara
	Ulyanovsk
	Antananarivo
(Indian | +03:00)	Comoro
	Mayotte
	Mahe
(Indian | +04:00)	Mauritius
	Reunion

Time Zone	City
(Indian | +05:00)	Kerguelen
	Maldives
(Indian | +06:00)	Chagos
(Indian | +06:30)	Cocos
(Indian | +07:00)	Christmas
(Pacific | +09:00)	Palau
	Chuuk
(Pacific | +10:00)	Guam
	PortMoresby
	Saipan
	Honolulu
(Pacific | -10:00)	Johnston
	Rarotonga
	Tahiti
	Midway
(Pacific | -11:00)	Niue
	PagoPago

Time Zone	City
	Bougainville
	Efate
	Guadalcanal
(Pacific | +11:00)	Kosrae
	Norfolk
	Noumea
	Pohnpei
	Auckland
	Fiji
	Funafuti
	Kwajalein
(Pacific | +12:00)	Majuro
	Nauru
	Tarawa
	Wake
	Wallis

Time Zone	City
(Pacific | +12:45)	Chatham
	Apia
(Pacific | +13:00)	Enderbury
	Fakaofo
	Tongatapu
(Pacific | +14:00)	Kiritimati
(Pacific | -06:00)	Easter
	Galapagos
(Pacific | -08:00)	Pitcairn
(Pacific | -09:00)	Gambier
(Pacific | -09:30)	Marquesas

Ultra Low Temperature Freezers

Appendix D: Modbus ASCII Parameter Table

Protocol	MODBUS ASCII
Baud Rate	2400bps to 57.6Kbps
Data Bits	7
Stop Bits	1
Parity	Even
Flow Control	None
Address	0 to 255

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
1	Cabinet Setpoint (C)	0x03	530	2	3a 31 39 30 33 **30 35 33 30** 30 30 30 32 41 44 0d 0a	3A 31 39 30 33 30 34 **46 46 46 46 46 43 45 30** 30 32 0D 0A	0xFFFFFCE0	int	Convert the data value into signed 2's complement and divide with 10, which gives the setpoint. Ex: Signed 2's complement of the 0xFFFFFCE0 is equal to -800. -800/10= -80. So the setpoint is -80C.
2	Warm Alarm Setpoint (C)	0x03	538	2	3a 31 39 30 33 **30 35 33 38** 30 30 30 32 41 35 0d 0a	3A 31 39 30 33 30 34 **46 46 46 46 46 44 34 34** 39 44 0D 0A	0xFFFFFD44	int	Convert the data value into signed 2's complement and divide with 10, which gives the setpoint. Ex: Signed 2's complement of the 0xFFFFFD44 is equal to -700. -700/10= -70. So the WA setpoint is -70 C.

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
3	Cold Alarm Setpoint (C)	0x03	53C	2	3a 31 39 30 33 **30 35 33 43** 30 30 30 32 41 31 0d 0a	3A 31 39 30 33 30 34 **46 46 46 46 46 43 37 43** 36 36 0D 0A	0xF FFF FC7 C	int	Convert the data value into signed 2's complement and divide with 10, which gives the setpoint. Ex: Signed 2's complement of the 0xFFFFFC7C is equal to -900. -900/10=-90. So the CA setpoint is -90C.
4	System Bill of Material Part Number	0x03	570	2	3a 31 39 30 33 **30 35 37 30** 30 30 30 41 36 35 0d 0a	3A 31 39 30 33 32 34 **33 31 33 35 33 35 34 34 35 32 33 30 34 31 33 30 33 31 35 32 32 30 32 30 32 30 32 30 32 30 32 30 32 30 32 30 32 30 44** 30 0D 0A	155 DR0 A01 R	string	All the remaining are spaces.
5	Product ID	0x03	598	2	3a 31 39 30 33 **30 35 39 38** 30 30 30 32 34 35 0d 0a	3A 31 39 30 33 30 34 **30 30 30 31 45 32 34 30** 42 39 0D 0A	0x0 001 E24 0	uint	123456 would be encoded as 0x01E240.

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
6	Control Model	0x03	59C	1	3a 31 39 30 33 **30 35 39 43** 30 30 30 31 34 32 0d 0a	3A 31 39 30 33 30 32 **30 34** 44 45 0D 0A	0x04	uchar	**Note:** bits b4:b1 0000: PEEK Production Code (CNTRL 0) 0002: Variable Speed Compressor (CNTRL 2) 0003: Single Speed and Cascade System (CNTRL 3) 0004: Single Speed and Single Stage System (CNTRL 4) 0005: Single Speed and Cascade System (CNTRL 5)
7	Size	0x03	59D	1	3a 31 39 30 33 **30 35 39 44** 30 30 30 31 34 31 0d 0a	3A 31 39 30 33 30 32 **30 32** 45 30 0D 0A	0x02	uchar	5 units sizes 0 - 300, 1-400, 2-500, 3-600, 4-700
8	TC1	0x03	4C8	2	3a 31 39 30 33 **30 34 43 38** 30 30 30 32 31 36 0d 0a	3A 31 39 30 33 30 34 **34 31 42 34 33 31 39 31** 32 31 0D 0A	0x41 B8 3191	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
9	TC2	0x03	4CC	2	3a 31 39 30 33 **30 34 43 43** 30 30 30 32 31 32 0d 0a	3A 31 39 30 33 30 **34 34 31 42 42 34 34 45 34** 42 34 0D 0A	0x4 1BB 48E 4	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"
10	TC3	0x03	4D0	2	3a 31 39 30 33 **30 34 44 30** 30 30 30 32 30 45 0d 0a	3A 31 39 30 33 30 34 **34 31 42 42 30 43 41 43** 32 34 0D 0A	0x4 1BB 0CA C	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
11	TC4	0x03	4D4	2	3a 31 39 30 33 **30 34 44 34** 30 30 30 32 30 41 0d 0a	3A 31 39 30 33 30 34 **34 31 45 35 34 31 36 45** 43 37 0D 0A	0x4 1E5 816 E	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"
12	TC5	0x03	4D8	2	3a 31 39 30 33 **30 34 44 38** 30 30 30 32 30 36 0d 0a	3A 31 39 30 33 30 34 **43 32 46 45 30 30 30 30** 31 43 0D 0A	0xC 2FE 000 0	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
13	TC6	0x03	4DC	2	3a 31 39 30 33 **30 34 44 43** 30 30 30 32 30 32 0d 0a	3A 31 39 30 33 30 34 **43 32 46 45 30 30 30 30** 31 43 0D 0A	0xC 2FE 000 0	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"
14	TC7	0x03	2.00E+00	2	3a 31 39 30 33 **30 34 45 30** 30 30 30 32 46 45 0d 0a	3A 31 39 30 33 30 34 **43 32 46 45 30 30 30 30** 31 43 0D 0A	0xC 2FE 000 0	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
15	TC8	0x03	4.00E+04	2	3a 31 39 30 33 **30 34 45 34** 30 30 30 32 46 41 0d 0a	3A 31 39 30 33 30 34 **34 31 42 43 43 44 39 46** 37 33 0D 0A	0x4 1BC CD9 F	Float	Convert the Float to decimal with below steps: 1.Open the link https://www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"
16	TC9	0x03	4.00E+08	2	3a 31 39 30 33 **30 34 45 38** 30 30 30 32 46 36 0d 0a	3A 31 39 30 33 30 **34 34 31 42 45 32 34 41 31** 31 34 0D 0A	0x4 1BE 28A 1	Float	Convert the Float to decimal with below steps. 1.Open the link https:// www.h-schmidt.net/ FloatConverter/ IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation"

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
17	TC10	0x03	4EC	2	3a 31 39 30 33 **30 34 45 43** 30 30 30 32 46 32 0d 0a	3A 31 39 30 33 30 34 **34 31 42 45 32 43 37 45** 33 33 0D 0A	0x4 1BE 2C7 E	Float	Convert the Float to decimal with below steps. 1.Open the link https://www.h-schmidt.net/FloatConverter/IEEE754.html 2.Paste the data in "Hexadecimal Representation" and press Enter. 3.The temp value is shown in "Decimal representation".
18	Display Managed RTD Temperature	0x03	500	2	3a 31 39 30 33 **30 35 30 30** 30 30 30 32 44 44 0d 0a	3A 31 39 30 33 30 34 **46 46 46 46 46 46 42 33** 32 43 0D 0A	0xF FFF FB2	int	Convert the data value into signed 2's complement which gives the data. Ex: Signed 2's complement of the 0xFFFFFB2 is equal to -78. So the Display Managed RTD Temperature value is -78°C.

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
19	Alarms	0x03	514	2	3a 31 39 30 33 **30 35 31 34** 30 30 30 32 43 39 0d 0a	3A 31 39 30 33 30 34 **30 30 30 30 30 34 30 32** 44 36 0D 0A	0x0 000 040 2	uint	1 = Active / 0 = Inactive b19 BUS Battery Disconnection, b18 System Battery Disconnection, b17 Water temperature, b16 Wrong Power, b15 Refrigeration System Failure (TSX only), b14 Reserved for factory use only (Water Cooled pressure alarm if applicable), b13 Unused, b12 Clean filter Alarm, b11 Reserved for factory use only, b10 Buck boost ineffective, b9 BUS battery low, b8 Setpoint attain timed out (every cycle), b7 Health of compressor (sump temp), b6 Extreme Ambient, b5 System Battery Low, b4 Control Probe Fail, b3 Door Open, b2 Cold Alarm , b0 Power Failure Alarm

S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
20	System Status	0x03	66F	1	3a 31 39 30 33 **30 36 36 46** 30 30 30 31 36 45 0d 0a	3A 31 39 30 33 30 32 **32 38** 42 41 0D 0A	0x28	uchar	b0 - Temperature pull down attained, b1 - Power failure, b2 - Main - UI comm failure, b3 - Service Mode Active, b4 - main shutdown, b5 - BOT status (set only after entry to BOT), b6 - unused, b7 - Bus comm failure

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S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
21	Relay Enclosure Status	0x03	670	2	3a 31 39 30 33 **30 36 37 30** 30 30 30 32 36 43 0d 0a	3A 31 39 30 33 30 34 **30 30 30 35 30 30 30 30** 44 37 0D 0A	0x0 005 000 0	ulint	b0 - Bus Solenoid Injection b1 - Bus Pressure switch b2 - Reserved for factory use only b3 - Line voltage circuit state change (normal, buck, boost) b4 - Compensated line voltage change b5 - Reserved for factory use only b6 - Short cycle active b7 - 4-20mA digital to analog converter data corrupt b8 - Next Power up state b9 - Door1 Open b10- Door2 Open b11 - Warm temperature alarm test Active b12 - Read Reset status register b13 - Water cool system pressure sensor state (water cooled units only) b14 - 4-20mA digital to analog converter over temp fault b15 -4-20mA digital to analog converter over current of the integrated chip fault b16 - Main memory corrupt b17 - Back up memory corrupt
22	Build Number	0x03	524	2	3a 31 39 30 33 **30 35 32 34** 30 30 30 32 42 39 0d 0a	3A 31 39 30 33 30 34 **30 30 30 30 30 44 30 31** 43 45 0D 0A	0x0 000 0D0 1	uint	XX/XX Minor (numbers after decimal point)/ Major (numbers before decimal point) Ex: 1301 translates to Build number is 1.13

| S.No	Parameter	Function Code	Address in hexadecimal	Size	Modbus Command	Relay Enclosure Response	Data	Data Type	Remarks
23	Cabinet Calibration Offset	0x03	534	2	3a 31 39 30 33 **30 35 33 34** 30 30 30 32 41 39 0d 0a	3A 31 39 30 33 30 34 **30 30 30 30 30 30 30 30** 44 43 0D 0A	0xF FFF FCE 0	int	Convert the data value into signed 2's complement and divide with 10,which gives the setpoint. Ex: Signed 2's complement of the 0xFFFFFCE0 is equal to -800. -800/10=-80.So the setpoint is -80C.
24	Line Voltage	0x03	4F8	2	3a 31 39 30 33 **30 34 46 38** 30 30 30 32 45 36 0d 0a	3A 31 39 30 33 30 34 **30 30 30 30 30 30 30 45 34** 46 34 0D 0A	0x0 000 00E 4	uint	Convert hex to decimal gives the voltage. Ex. Here 0xE4 is equal to 228 V

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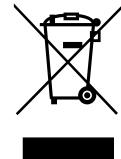
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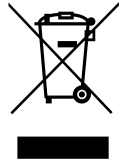
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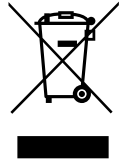
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