

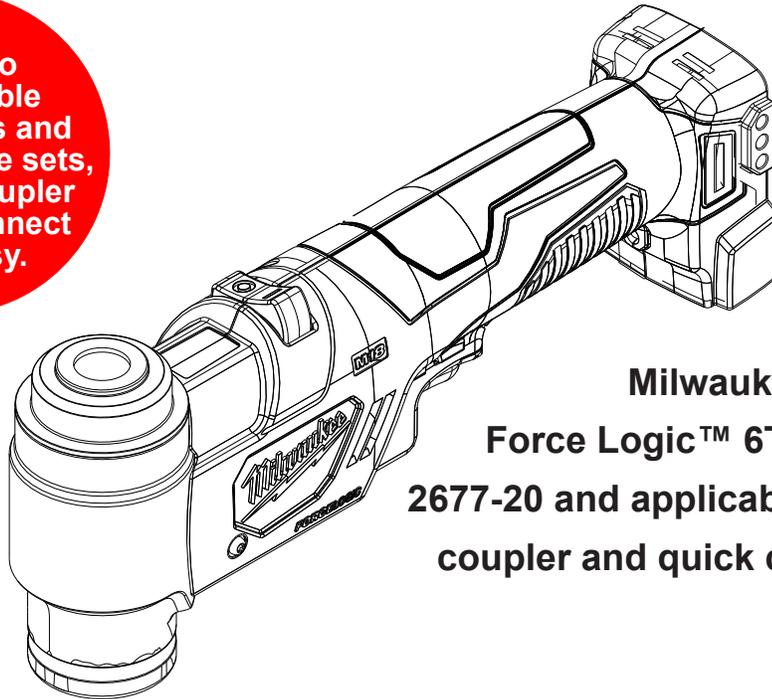


## SERVICE PARTS LIST

BULLETIN NO.  
54-00-6TKT

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
Cordless M18™ ForceLogic™ 6T Knockout Tool			Nov. 2021
CAT. NO.	2677-20	SERIAL NUMBER	H09A
WIRING INSTRUCTION			

See page two for available accessories and applicable die sets, ball pull, coupler & quick connect anvil assy.



**Milwaukee Tool:**  
**Force Logic™ 6T Knockout Tool**  
2677-20 and applicable die sets, ball pull, coupler and quick connect anvil assy.

**Due to the combination of hydraulics and electronics in this tool, service can only be performed at this Milwaukee factory Repair Center:**

**MILWAUKEE TOOL Central Repair**  
**1401 Sycamore Avenue • Greenwood, MS 38930-7277**

Please send your tool directly to this location for service.

Or

**Via e-Service at: [www.milwaukeetool.com/e-service](http://www.milwaukeetool.com/e-service)**  
questions, please call 1.800.SAWDUST (1.800.729.3878)

Or

Return it to a MILWAUKEE *factory* Service Center location, freight prepaid and insured.  
A copy of the proof of purchase should be included with the return product.

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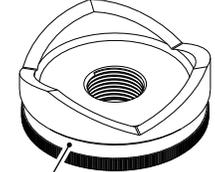
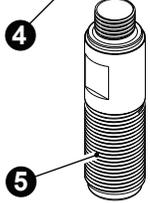
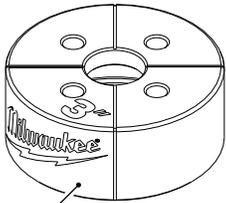
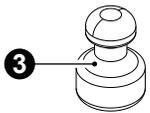
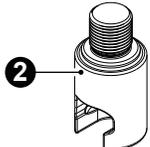
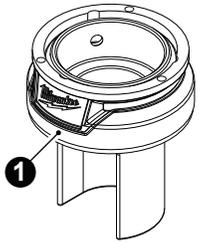
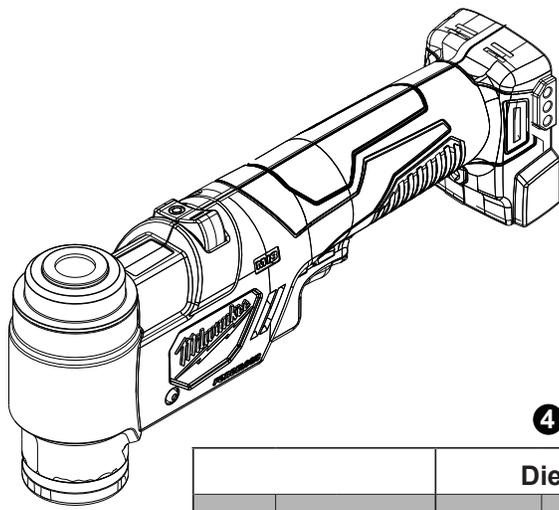
If you have questions please contact Milwaukee Product Service at:

**Product Technical Support via phone at: 262.783.8642**

Or

**Via email at: [METProductSupport@milwaukeetool.com](mailto:METProductSupport@milwaukeetool.com)**

**Disassembly is not recommended and could void the warranty.**



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Conduit Size	Nominal Hole Size	Dies		Punches		Draw Studs			Capacity	
		Part Number	Description	Part Number	Description	7/16" 1/2" (13 mm) Pilot Hole	3/4" 7/8" (22 mm) Pilot Hole	1-1/8" 1-1/4" (32 mm) Pilot Hole	Stainless Steel	Mild Steel
1/2"	0.885" (22.5 mm)	49-16-2660S	SS 1/2" die	49-16-2661S	SS 1/2" punch	49-16-2680	--	--	12 ga	10 ga
3/4"	1.115" (28.3 mm)	49-16-2662	3/4" die	49-16-2663	3/4" punch	--	49-16-2681	--		
1"	1.362" (34.6 mm)	49-16-2664	1" die	49-16-2665	1" punch	--	49-16-2681	--		
1-1/4"	1.701" (43.2 mm)	49-16-2666	1-1/4" die	49-16-2667	1-1/4" punch	--	49-16-2681	--		
1-1/2"	1.951" (49.6 mm)	49-16-2668	1-1/2" die	49-16-2669	1-1/2" punch	--	49-16-2681	--		
2"	2.416" (61.4 mm)	49-16-2670	2" die	49-16-2671	2" punch	--	49-16-2681	--		
2-1/2"	2.914" (74.0 mm)	49-16-2672	2-1/2" die	49-16-2673	2-1/2" punch	--	--	49-16-2682		
3"	3.539" (89.9 mm)	49-16-2674	3" die	49-16-2675	3" punch	--	--	49-16-2682		
3-1/2"	4.044" (102.7 mm)	49-16-2676	3-1/2" die	49-16-2677	3-1/2" punch	--	--	49-16-2682		
4"	4.544" (115.4 mm)	49-16-2678	4" die	49-16-2679	4" punch	--	--	49-16-2682		

**1** No. 42-86-0026  
Quick Connect  
Anvil Assembly

**2** No. 42-90-0020  
Coupler

**3** No. 42-90-0010  
Ball Pull

No. 42-55-0155  
Blow Molded Case (not shown)

No. 12-20-0004  
Service Nameplate (not shown)

No. 10-20-0798  
Warning Label (not shown)

No. 49-16-2685  
Adaptor For Milwaukee power unit to  
competitor dies and punches (not shown)

No. 49-16-2684  
EXACT™ Adaptor For competitor power units  
to EXACT™ 2-1/2" to 4" dies (3/4" studs)  
(not shown)