

United Kingdom
Telephone +44 (0) 1326 370370
Fax: +44 (0) 1326 376009
Email sales@watson-marlow.co.uk
www.watson-marlow.co.uk

Belgium
Telephone +32 (0) 2 481 60 57
Fax: +32 (0) 2 481 60 58
Email info@watson-marlow.be
www.watson-marlow.be

Brazil
Telephone +55 11 4616 0404
Fax: +55 11 4616 0403
Email info-brazil@watson-marlow.com
www.watson-marlow.com.br

China
Telephone +86 21 6485 4888
Fax: +86 21 6485 4889
Email info@watson-marlow.cn
www.watson-marlow.com.cn

France
Telephone +33 (0) 2 37 38 92 03
Fax: +33 (0) 2 37 38 92 04
Email info@watson-marlow.fr
www.watson-marlow.fr

Germany
Telephone +49 (0) 2183 42040
Fax: +49 (0) 2183 82592
Email info@watson-marlow.de
www.watson-marlow.de

Italy
Telephone +39 030 6871184
Fax: +39 030 6871352
Email info@watson-marlow.it
www.watson-marlow.it

Korea
Telephone +82 (0) 2 525 5755
Fax: +82 (0) 2 525 5756
Email sales@watson-marlow.kr
www.watson-marlow.co.kr

Malaysia
Telephone +60 (0) 5635 3323
Fax: +60 (0) 5635 7717
Email sales@my.Sprax-Sarco.com

Netherlands
Telephone +31 (0) 10 462 1688
Fax: +31 (0) 10 462 3486
Email info@watson-marlow.nl
www.watson-marlow.nl

South Africa
Telephone +27 11 796 2960
Fax: +27 11 794 1250
Email info@watson-marlow.co.za
www.watson-marlow.co.za

Sweden
Telephone +46 8 556 556 00
Fax: +46 8 556 556 19
Email info@watson-marlow.se
www.watson-marlow.se

United States of America
Telephone +1 (978) 659 0001
Fax: +1 (978) 659 0001
Email sales@watson-marlow.com
www.watson-marlow.com

www.watson-marlow.co.uk
Members of the Sprax-Sarco Engineering Group

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**WATSON
MARLOW
Bredel** PUMPS

620 SERIES PUMPS

Controlled power

NEW

Industrial strength pumps with unrivalled precision

Order Information		Product Number
ISO number	Specification	
620NHF	PMS, 0.250gpm	900.411N.020
620NHF4	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF8	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF16	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF32	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF64	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF128	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF256	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF512	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
620NHF1024	620HRE head, 0.2-bar, diaphragm tubing	900.411N.020
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Industrial strength pumps with unrivalled precision

620 pumping power at your fingertips

- 50% more flow: up to 18 litre/minute; 4 bar
- Class-leading 2650:1 control ratio: 0.1 rpm to 265 rpm
- IP66 washdown enclosure; 50% smaller footprint than its predecessor
- Remote, analogue and digital network control
- Value for life: the lowest whole-life ownership cost

620 pumps are powerful but gentle with delicate fluids, rugged but refined. They offer 50% more throughput than previous models, huge functionality with extraordinary precision, unbeatable tube life and greater control than competitors' pumps.

Models include the plug-and-go 620S with manual control; the analogue automatic control 620U, and the digital 620Du with unique two-level PIN-secure Process Protection. We also offer the 620Di, which combines power with accurate dispensing within $\pm 0.5\%$ and batch records for cGMP requirements.

We lead the field with a choice of IP31 or IP66 enclosures; a choice of pumpheads: 620L for smooth dispensing and the 620R in two-roller or low-pulsation four-roller versions; and a choice of continuous tubing or quick-change LoadSure™ elements.

With Watson-Marlow Bredel's admirable record of reliability and minimal downtime, we offer remarkably low whole-life cost, backed by a three-year warranty.



The 620L pumphead is designed for minimal pulsation and precise dosing

Why peristaltics?

Compared with other displacement pumps, peristaltic pumps win on every count. They handle difficult fluids and suspended solids with ease, and provide precision dosing and metering, without gas locking or crystallisation problems. Cleaning and maintenance are quick and easy. They self-prime, can run dry and have no valves or seals to leak, corrode or clog, and the duty fluid is totally contained within the tube. That's why Watson-Marlow Bredel pumps outperform piston, progressive cavity, lobe, gear and diaphragm pumps.



fluid is totally contained within the tube. That's why Watson-Marlow Bredel pumps outperform piston, progressive cavity, lobe, gear and diaphragm pumps.

The new 620 series

At Watson-Marlow Bredel ...

We engineer our winning performance – we don't just turn up the speed, 60% fewer occlusions than our competitors for the same flow means 2½ times the tube life.

- Pumps, pumpheads and tubing last longer.
- There's less downtime, fewer failures – and less maintenance.
- In the unlikely event of a problem, next-day delivery keeps your production rolling.
- Our products are recognised for quality, reliability and performance, backed by a three-year guarantee.

So the best pump really does cost less. Call us for the proof. It all adds up to –

Value for life



Manual control plus calibration
620S
Page 2-3



Remote control, analogue speed inputs and status outputs.
620U
Page 2-3



Top-of-range versatility, digital network control and PPP security.
620Du
Page 4-5



Specialist dispensing pump for complete system integration.
620Di
Page 6-7

Tubing or elements?

The standard 620R pumphead takes continuous tubing from 6.4mm to 15.9mm bore, ideal for single-use tubing applications. The 620RE and four-roller 620RE4 pumpheads

take LoadSure™ tubing elements for increased capacity and pressure with Tri-clamp fittings for hygienic markets and cam-and-groove for industry.



One minute maintenance

Industry-standard element fitting

IP31 or IP66 ingress protection

620 series pumps have a tough and clean case for every environment.

IP31 models feature D-connector wiring and easy wipe-down cleaning. IP66 models' hose-down 620N module includes large terminals for easy wiring-in and four built-in relays for industrial switching.



Powerful, easy-to-operate pumps with unrivalled accuracy

620S for 2650:1 manual control 620U for remote control

The 620S (IP31) and 620SN (IP66) for hassle-free pumping:

- Manual control via 9-key display pad
- Simple calibration to display flowrate
- MemoDose for easy, powerful one-shot dispensing

The 620U and 620UN add multiple control options:

- Analogue speed control (0-10V or 4-20mA inputs)
- Remote control via industrial logic with digital status outputs
- 0-10V or 0-1478Hz analogue speed feedback

Tough, rugged, powerful: 620 pumps are ideally qualified for a lifetime of use in industry. Quick tube-change means that one pump can perform many tasks without contamination and time-wasting cleaning.

620 pumps offer sophisticated, but simple, controllability. Speed can be adjusted from 0.1rpm to 265rpm. The wipe-clean keypad gives instant access to every function. The 620 is logical to program and easy to manage, from speed and direction through to (with the 620U) straightforward set-up of analogue remote control for automatic operation and monitoring.

Robust and resilient

Engineered to last, the new 620 series will deliver the lowest whole-life ownership costs, even in the most arduous environments. Minimal down-time is ensured by unbeatable tube life. Our admirable reliability record is maintained by features such as a brushless DC drive, a toughened LCD screen and a recessed keypad.

The chemical resistance of the 620 outlasts our competition; the powder-coated casing outperforms stainless steel when exposed to aggressive fluids such as ferric chloride and sodium hypochlorite. Our tough stance on durability is supported by our commitment to a three-year warranty for continuous duty.



Control options

Manual control

Nine keys control the 620S, with one-button operation for all regular functions. Not just Start/Stop and Direction, but also speed: you can scroll through the full speed range with the Up and Down keys. MemoDose opens the one-shot dispensing facility; Menu gives access to the pump's set-up; Max runs the pump at full speed for easy priming. Other functions include Keypad lock, display illumination and Auto-restart. The 620U's keypad allows quick changing between automatic and manual control.

Remote control

The 620U and 620UN can also be controlled using contact-closure or logic input (5V TTL to 24V industrial) for remote Start/Stop, Direction changes, Auto/Man mode selection and leak detection. Speed can be controlled using a 0-10V or 4-20mA analogue input, and monitored via 0-10V or 0-1478Hz analogue signal output. Four digital status outputs are available for process monitoring.

Industrial connectivity is easy: plug in the D-connectors and the 620U is instantly ready for remote control. The 620UN (inset) goes one step further: easy permanent connection and complete IP66 washdown security with four relay outputs



MemoDose

MemoDose allows you to pump a quantity of fluid, measure it, and repeat that quantity, exactly or proportionately.

You might wish to fill bottles with 250ml of a chemical. First pump a sample 250ml into a measuring vessel. From now on, every press on Start will dispense 250ml. MemoDose is standard even on the entry-level 620S.



Production management is built into a superb star performer

620Du for digital network control

As well as the features of the 620U, the 620Du (IP31) and 620DuN (IP66) adds:

- PIN-secure Process Protection (PPP): safeguard your process with two levels of set-up security
- Digital network control using RS485 or RS232
- Numeric keypad for direct entry of flow and pump settings
- Twin analogue inputs for simultaneous flow adjustment with two signals (supersedes stroke adjustment on diaphragm pumps)
- Wide choice of metric or US flow units; easy calibration for precise metering

The 620Du is the top-of-the-range pump for process and production, with built-in control and integration options that are second to none: whatever your production system, the 620Du fits perfectly, bringing instant power and precision to the production line.

The 16-key numeric keypad makes manual control truly simple. Want a specific speed or flowrate? Dial it in and that's it. In addition, analogue or digital network control is easy to set-up with an intuitive menu system.

The perfect pump for pharmaceuticals and biotechnology

The hygienic 620 series is designed for clean-room operation in pharmaceutical and biotech installations. In applications such as fermentation it is the pump of choice to guarantee the quality of pH control, antifoam treatment and harvesting duties. The requirements of regulatory agencies, such as the cGMP from the FDA, are satisfied by the exclusive functionality of the flagship 620Du.

The Watson-Marlow Bredel product range has a common control methodology. As a result, up-scaling is straightforward. A validated research process on a pilot scale Watson-Marlow Bredel 300 series pump can easily be up-scaled to bulk manufacturing with the new 620 series.



Control systems

RS485 / RS232

Full industry-standard connectivity is available in both the IP31 and the IP66 models. The 620 DuN's watertight module offers RS485 and easy-wire relays. The IP31 620Du uses a 9-pin D-connector for RS232 communication.

Status outputs

The 620Du offers four configurable digital status outputs (24V relay outputs on the 620DuN), allowing monitoring and processing of: Run/Stop; Direction of rotation; Auto/Manual mode of operation; general fault alarm; guard-open safety shutdown; or leak-detected shutdown (if used with a Watson-Marlow Bredel leak sensor).



Speed scaling

Programmable twin analogue inputs allow you to override the main speed control. This makes stroke adjustment on a diaphragm pump redundant: the **620Du is the perfect drop-in diaphragm pump replacement.**

PIN-secure Process Protection

Customise the 620Du and 620DuN to your precise needs – and lock it. PIN-secure Process Protection (PPP) allows you to keep your set-up safe, giving assurance of production quality. Top-level PIN code holders can retain complete control over the pump's configuration; or calibration duties can be released to production staff with second-level PIN access. Alternatively, the keypad can be disabled, so that control is limited to Start/Stop – and accidental key-presses are eliminated.



The option of two 620R pumphead orientations and a 50% smaller footprint, plus flows from 1ml/min to 18 litre/min make it easy to incorporate the new 620 into compact skids and contract manufacturing applications where flexibility is paramount.



The specialist dispensing pump with dedicated, easy-to-program software

Heart of a process filling line

620Di: the power to dispense precisely

The 620Di (IP31) and 620DiN (IP66) is a specialist dispensing pump, designed to function as an automatic, programmable dispenser able to output batch records for cGMP requirements.

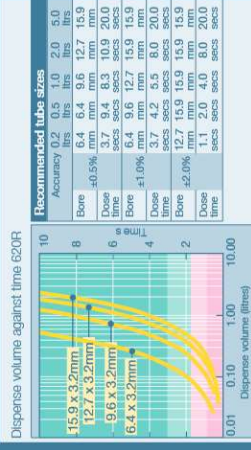
- Accurate, fast dispensing. Dispenses 500ml in 3.5 seconds with $\pm 0.5\%$ accuracy
- Calibration by weight or volume, metric or US units; calibration without disturbing batch dispensing
- Dose triggered by timed interval, keypad, remote signal or additional footswitch, handswitch or proximity switch
- PIN-secure Process Protection (PPP): safeguard your process with two levels of set-up security
- Stores 50 dispensing programs

Ease of use meets dispensing perfection in the powerful 620Di. Batch records satisfy the requirements of cGMP; simply add a PC and details of dispensing jobs are recorded for display or printing. Production records were never so simple.

Peristaltic pumps bring huge advantages to the dispensing line: accuracy, sterility and low-shear characteristics for delicate fluids such as fragile cell cultures. The 620Di adds superb control, convenience and versatility, and its PIN-secure Process Protection (PPP) safeguards user configurations.

620R

Dispensing performance for 620 series pumpheads



Pumping time per dose: accuracy

■ = within $\pm 0.5\%$

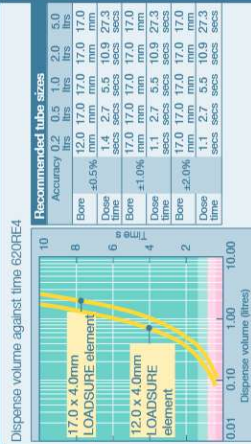
■ = within $\pm 1.0\%$

■ = within $\pm 2.0\%$

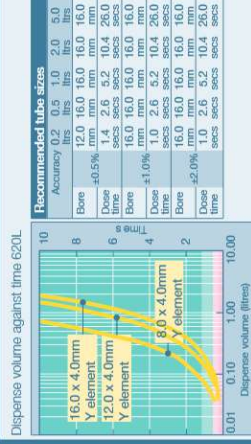
■ = within $\pm 5.0\%$

Recommended tube sizes (based on 255gpm)

620RE4



620L



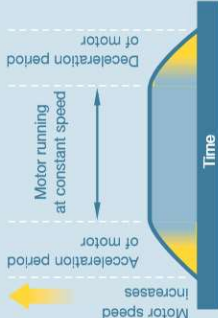
Integration

The 620Di is designed with two functions in mind: as a stand-alone dispensing unit; and as a fully integrated part of a filling line. The wide-ranging industrial logic I/O control options and serial communications allow the flexibility for the pump to be linked to other filling equipment via a PLC

50 programs

Store 50 dispensing programs for immediate use, complete with batch size, dose size, flow speed and dosing interval. You can even save the ramp and drip settings. Need a variation? Instant changes are easy.

The principle of ramping



The 620Di can be set to "ramp" up to full speed at the start of a dose and ramp down to zero speed at the end. The slope of each ramp can be independently adjusted. Ramping aids accuracy and allows filling to start and stop at speeds which avoid splashing or foaming, but still allows the highest speed to be used for the main part of the dose. So filling is faster. End-of-dose drips are easily avoided using the pump's anti-drip feature: a momentary direction reverse at the end of each dose.



Dosing batch records

The RS232-enabled 620Di allows the details of every dispensing batch to be named and recorded. When a computer (or RS232-compatible controller) is connected, batch records are exported, providing a complete audit trail to satisfy modern manufacturing requirements (including cGMP requirements). Batch records include operator and batch names, pump type, dose size, batch size, start date and time, batch progress and pump parameters such as ramp and drip control.

Choose your pumphead and dedicated drive

620RE for maximum throughput

The two-roller 620RE is a high-performance pumphead offering rapid tubing element change with Watson-Marlow Bredel's LoadSure™ technology, which ensures the correct position and tension for long tubing life and accurate flow. A four-roller element version (the 620RE4) minimises pulsation while reducing flow. The two-roller 620R is for use with continuous tubing and is ideal for single-use applications.

The LoadSure™ system allows easy clean-in-place (CIP) and steam-in-place (SIP). Simply retract the rollers, clean in-line, and snap the rollers back into position.

- Maximum throughput: 18 litre/ min
- 4 bar capability
- LoadSure™ elements for a perfect fit every time
- Retractable rollers for tube installation and CIP and SIP
- Two orientations: ports right or ports down
- Guard-open indication

620L for maximum accuracy metering and dispensing

The 620L is a specialist pumphead designed for accurate dispensing. It almost eliminates the natural pulsation of peristaltic pumping. The secret lies in the unique offset, spring-loaded tracks which set the flow in each channel of a Y-element out of phase. When the channels merge, the pulses are cancelled out.

Continuous tubing can also be used in two separate or merging channels.

- Precision dispensing pumphead
- Pulsation-free flow from 0.002 to 12.4 l/min
- Accurate to $\pm 0.5\%$.



With two parallel tubes, the 620L pumphead becomes a twin-channel unit; alternatively, two tubes can be used to draw viscous fluid more easily from its source, discharging it through a Y-connector as a single pulseless flow



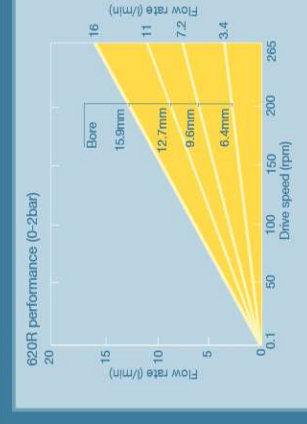
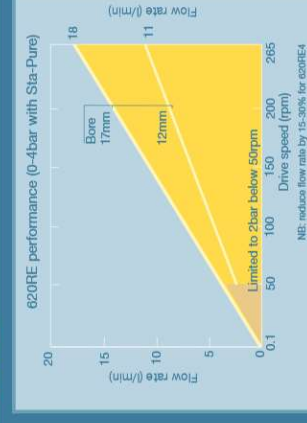
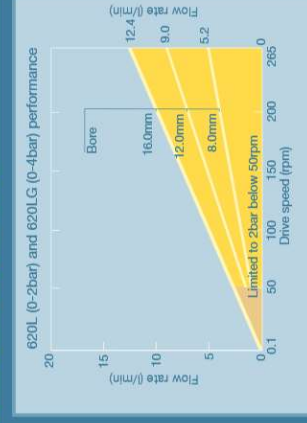
One minute maintenance

Element change is a one-minute job with LoadSure™ elements. Open the guard and spring back the rollers ... Replace the old element with a new one ... Click the rollers out and close the guard



Tube clamps hold the tubing in place when the 620R pumphead is used with continuous tubing

Performance 620L 620RE 620R



Note: 620L and 620R pumpheads are not interchangeable; each requires its own dedicated drive