



# INSTALLATION REQUIREMENTS

**SMEG S.p.A.** thanks you for having chosen this product.

In a constant quest for complete Customer satisfaction throughout the lifecycle of the product, **SMEG S.p.A.** ensures the start-up and after sales service of its machines across the National territory by SMEG Authorized Centers.

Preliminary operations for Start-up, at Customer's care:

- any necessary work of room preparation
- prearrangement of properly operating systems, in compliance with the requirements and regulations in force
- machine positioning

Refer to the instructions in this manual for detailed instructions on the above.

**SMEG S.p.A.** disclaims any liability for damage to persons or property resulting from defective systems or not compliant with the regulations, for improper installation of the appliance and/or accessories made by unauthorized personnel.

Any operation on the appliance by unauthorized personnel will invalidate the warranty.

04	04/01/2017	Add.models B1 (monophase 7.0 kW)
03	13/06/2016	models included "PW" (lava punches)
02	04/02/2016	Total models with suffix "W" (hot water connection)
00	03/12/2014	WD2145, GW2145, North American models, 60Hz models. New code for the document.
<b>REV. DOC.</b>	<b>DATE</b>	<b>NOTES</b>

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# INSTALLATION REQUIREMENTS

## 1 PRODUCT DIMENSIONS – UNITS IN mm

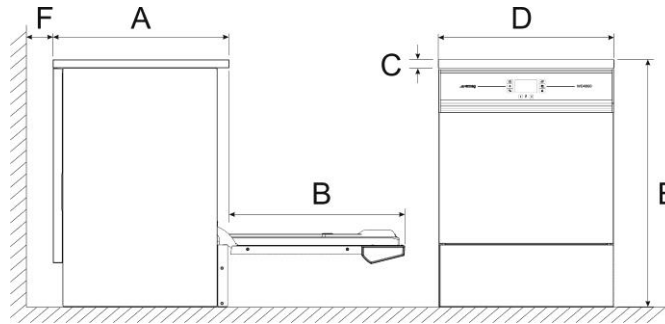


fig. 1 – Schematic drawing 45CM and 60CM, overall dimensions of the product

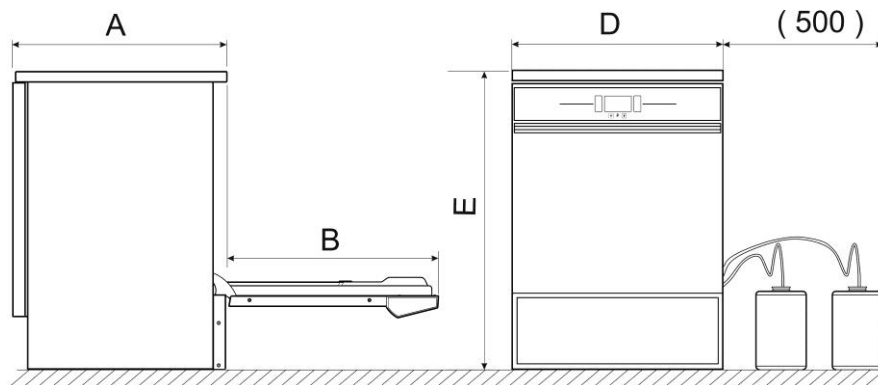
FAMILY	A	B	C	D	E (in brackets the height with built-in top) [Only for the GW0160, GW1160, GW4060, WD1160, WD4060 series: the height, with the optional "Aquastop system", is indicated between square brackets]	F
GW2045	620	600	30	450	850 (830)	> 10
GW2145	620	600	30	450	850 (830)	> 10
GW1060	640	600	30	600	850 (820)	> 10
GW0160	600	600	30	600	850 (820) [857]	> 10
GW1160	600	600	30	600	850 (820) [857]	> 10
GW3060	640	600	30	600	850 (820)	> 10
GW4060	600	600	30	600	850 (820) [857]	> 10
PW4060	600	600	30	600	850 (820) [857]	> 10
WD2050	640	600	30	450	850 (830)	> 10
WD2145	620	600	30	450	850 (830)	> 10
WD1050	640	600	30	600	850 (820)	> 10
WD1160	600	600	30	600	850 (820) [857]	> 10
WD3060	640	600	30	600	850 (820)	> 10
WD4060	600	600	30	600	850 (820) [857]	> 10



**Note:**

For all devices that are not equipped with the cabinet for detergents jerry cans, you must consider an extra space for lateral positioning of the detergents (the jerry cans can be positioned both left and right of the device).

See the image below - guideline for n.2 jerry cans.



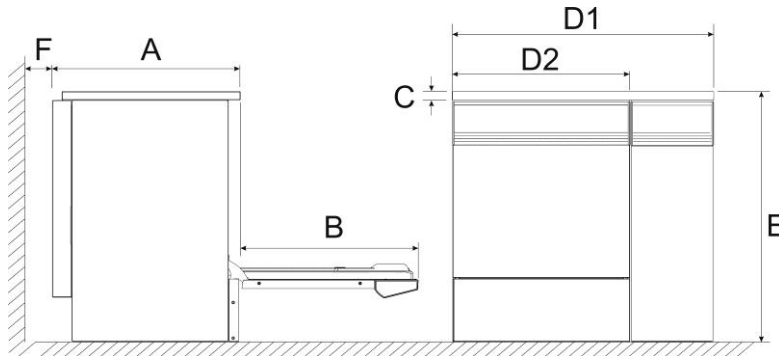


fig. 2 – Schematic drawing GW4090 and WD5090 overall dimensions of the product 90CM.

FAMILY	A	B	C	D1	D2	E (in brackets the height with built-in top)	F
GW4090	640	600	30	900	600	850 (820)	> 10
GW4190	600	600	30	900	600	850 (820)	> 10
WD4190	600	600	30	900	600	850 (820)	> 10
WD5090	640	600	30	900	600	850 (820)	> 10

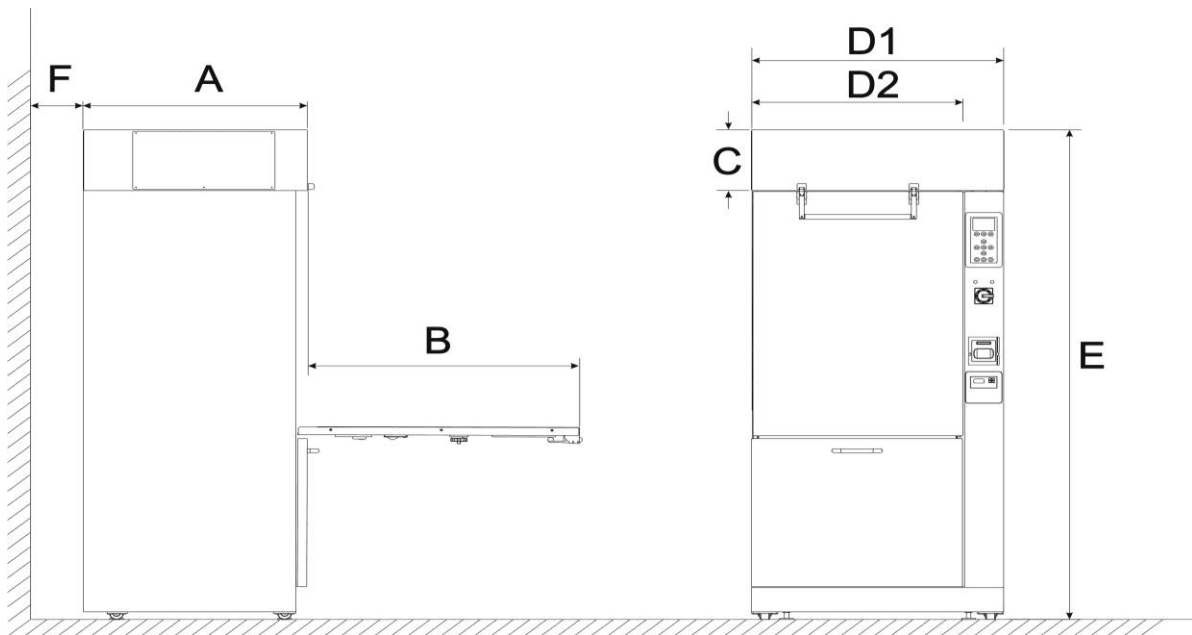


fig. 3 – Schematic drawing GW6090 and WD6090, overall dimensions of the product

FAMILY	A	B	C	D1	D2	E	F
GW6090	800	980	100	900	750	1900	> 10
GW6090DS	800	980	270	900	750	2020	> 10
GW6090B	800	980	100	900	750	1900	> 10
GW6090BDS	800	980	260	900	750	2010	> 10
WD6090	800	980	100	900	750	1900	> 10
WD6090DS	800	980	270	900	750	2020	> 10
WD6090BDS	800	980	260	900	750	2010	> 10

## 2 MACHINE POSITIONING

### IMPORTANT

The machine must be positioned with its back against a wall (minimum distance 10 mm) and must be installed by an authorized SMEG technician. The machine, when suitably prepared, can be placed under a work top

**The technician who installs the machine is responsible for the appliance correct operation after it has been installed. The technician must also provide all the necessary information to the user for correct use.**

During installation, it is necessary to remove the scratchproof film on the outer steel surfaces.

The kit of installation accessories (seals and clamps) is located inside the wash chamber.

The machine can be placed up against the sides to the adjacent units, taking care to leave free venting of the steam on the back: it is therefore advisable that the wall at the back is made of brickwork or some other impermeable material.

Furthermore ensure the heat does not reach any electrical circuits or sockets on the back of the appliance.

The machine is equipped with hoses to supply and drain off the water. These can be positioned towards the right or left, depending on the installation requirements.

### LEVELLING

After positioning the machine, adjust the feet by screwing or unscrewing them in order to adjust the height and level it using a spirit level so that it is to be horizontal (max angle tolerance allowed: 0.5°).

Correct levelling will ensure that the machine operates in the right way.

### CAUTION

Any adjustment, maintenance, etc.. must be performed with the device switched off and disconnected from power sources.

### LIFTING AND TRANSPORT

The base of the machine, before leaving the factory, is fixed on a pallet which serves both for lifting and for the transport.

The machine must be handled with a fork-lift truck or transpallet.

### INSTALLATION WITH BASE - MACHINE SUPPORT

If the device is installed on a support (e.g. product Smeg B6040) with height "HB" (base height), all the dimensions of the height with respect to the support surface outlined in this document are to be increased of the same "HB" amount.

$$HM_i = H_i + HB$$

Where:

**H<sub>i</sub>** = generic dimension indicated in the document

**HB** = height of the machine base support

**HM<sub>i</sub>** = dimension recalculated for machine installed on the base



fig. 4 – Base Smeg B6040L.

### 3 ELECTRICAL SYSTEM REQUIREMENTS

Systems necessary to be installed in the room - see also the manual of the model to be installed.



**CAUTION**

*It is essential that the electrical system to which the machine is connected complies with current regulations. All electrical testing operations and equipment electrical installation should be made by qualified personnel. The competent personnel is responsible to check that the earthing is efficient.*

The machines are designed for connection to the electricity grid with the following voltages (depending on the model chosen).

FAMILY	VARIANT (suffix to the model name)	CONNECTION DESCRIPTION	REQUIRED PHASES AND VOLTAGE	MAX POWER	OVERCURRENT PROTECTION DEVICE
GW2045, WD2050	ALL MODELS	230V Single phase	230V 1N~ / PE / 50Hz	3.3 kW	Circuit-breaker, 20A installed on the machine
GW2145, WD2145	<b>STANDARD</b> (e.g. WD2145 cod. 860453)	230V Single phase	230V 1N~ / PE / 50Hz	3.3 kW	Fuses, 16A installed on the machine
	<b>UK</b> (e.g. WD2145 cod. 860476)		230V 1N~ / PE / 50Hz	3.0 kW	FUS. 13 A "BS1362" on plug UK "BS1363".
GW1060, WD1050, WD3060	<b>STANDARD</b> (e.g. WD1050)	Three-phase 400V	400V 3N~ / PE / 50Hz	7.0 kW	Circuit-breaker, 16A installed on the machine
	<b>-3</b> (e.g. WD1050-3)	230V three phase without neutral	230V 3~ / PE / 50Hz	7.0 kW	Circuit-breaker, 20A installed on the machine
	<b>-1</b> (e.g. WD1050-1)	230V Single phase	230V 1N~ / PE / 50Hz	2.8 kW	Circuit-breaker, 16A installed on the machine
	<b>-6</b> (e.g. GW1060-6)	three phase 400V, 60Hz	400V 3N~ / PE / 60Hz	7.0 kW	Circuit-breaker, 16A installed on the machine
	<b>-36</b> (e.g. GW1060-36)	230V, 60Hz three phase without neutral	230V 3~ / PE / 60Hz	7.0 kW	Circuit-breaker, 20A installed on the machine
	<b>-16</b> (e.g. GW1060-16)	230V, 60Hz Single phase	230V 1N~ / PE / 60Hz	2.8 kW	Circuit-breaker, 16A installed on the machine
GW0160, GW1160, WD1160, GW4060, WD4060, PW4060, GW4190, WD4190	<b>STANDARD</b> (es. WD4060)	Three-phase 400V	400V 3N~ / PE / 50Hz	7.0 kW	Fuses, 16A installed on the machine
	<b>-3</b> (e.g. GW4060-3)	230V three phase without neutral	230V 3~ / PE / 50Hz	7.0 kW	Fuses, 20A installed on the machine
	<b>B1</b> (es. WD4060B1)	Monophasé 230V	230V 1N~ / PE / 50Hz	7.0 kW	Fuses, 30A installed on the machine
	<b>-1</b> (e.g. GW4060-1)	230V Single phase	230V 1N~ / PE / 50Hz	2.8 kW	Fuses, 16A installed on the machine
	<b>-6</b> (e.g. GW4060-6)	three phase 400V, 60Hz	400V 3N~ / PE / 60Hz	7.0 kW	Fuses, 16A installed on the machine
	<b>-36</b> (e.g. GW4060-36)	230V, 60Hz three phase without neutral	230V 3~ / PE / 60Hz	7.0 kW	Fuses, 20A installed on the machine
	<b>-16</b> (e.g. GW4060-16)	230V, 60Hz Single phase	230V 1N~ / PE / 60Hz	2.8 kW	Fuses, 16A installed on the machine
	<b>-U</b> (North America Mod. e.g. GW4060U)	North American models, 208V convertible <b>(* default connection)</b>	<b>208V 3~ / 60Hz / 17A *</b> 208V ~ / 60Hz / 29A	6000W 6000W	Fuses, 30A installed on the machine
GW3060, GW4090, WD5090	<b>STANDARD</b> (e.g. WD4060)	Three-phase 400V	400V 3N~ / PE / 50Hz	7.0 kW	Circuit breaker required on the building side, [3P+N, 16 A]
	<b>-3</b> (e.g. WD4060-3)	230V three phase without neutral	230V 3~ / PE / 50Hz	7.0 kW	Circuit breaker required on the building side, [3P, 20 A]
	<b>-1</b> (e.g. WD4060-1)	230V Single phase	230V 1N~ / PE / 50Hz	2.8 kW	Circuit breaker required on the building side, [1P+N, 16 A]
	<b>-6</b> (e.g. GW1060-6)	three phase 400V, 60Hz	400V 3N~ / PE / 60Hz	7.0 kW	Circuit breaker required on the building side, [3P+N, 16 A]
	<b>-36</b> (e.g. GW1060-36)	230V, 60Hz three phase without neutral	230V 3~ / PE / 60Hz	7.0 kW	Circuit breaker required on the building side, [3P, 20 A]
	<b>-16</b> (e.g. GW1060-16)	230V, 60Hz Single phase	230V 1N~ / PE / 60Hz	2.8 kW	Circuit breaker required on the building side, [1P+N, 16 A]
GW6090, WD6090	<b>STANDARD</b>	Three-phase 400V	400V 3N~ / PE / 50Hz	18.5 kW	Circuit breaker required on the building side, [3P+N, 40 A]
	<b>-6</b> (e.g. GW6090-6)	Three-phase 400V 60Hz	400V 3N~ / PE / 60Hz	18.5 kW	



### **ELECTRICAL CONNECTION**

With the exception of “45cm” machines (GW2045 and WD2050 families), the device is supplied without plug, with cable with pre-insulated terminals pins.

Only The “45cm” machines are supplied with plug (Schuko plug except for the machines for the UK market, supplied with UK three-pole fuse approved plug).

#### **The electrical connection of the device must be carried out:**

1. For all the models of the series GW1060, GW3060, GW4090, GW6090, WD1050, WD3060, WD5090, WD6090: With a permanent connection.
2. For all the models of the series GW0160, GW1160, WD1160, GW4060, WD4060, PW4060, GW4190, WD4190 : With industrial plug. The plug and its installation shall be borne by the user.
3. For the “45cm” machines models: using the supplied plug.



### **POWER CABLE**

Characteristics of the power cable supplied with the equipment:

- FROR 5 x 6 mm<sup>2</sup>, 450/750 V, IMQ mark (GW6090, WD6090 series)
- FROR 5 x 2.5 mm<sup>2</sup>, 450/750 V, IMQ mark (three-phase version)
- FROR 4 x 2.5 mm<sup>2</sup>, 450/750 V, IMQ mark (three-phase without neutral version)
- FROR 3 x 2.5 mm<sup>2</sup>, 450/750 V, IMQ mark (single-phase version)
- SJT 4 x 10 AWG, 300V (208V version, North American Models)
- FROR 3x6 mm<sup>2</sup> (3G6), 450/750 V, IMQ mark (single-phase version 230V 7.0 kW)



### **ELECTRICAL MAINS SWITCH**

A disconnecting device, on the building side, shall be provided for every equipment installed.

Disconnecting device characteristics:

1. the disconnecting means shall disconnect all current-carrying conductors
2. it shall be in close proximity to the equipment
3. It must be easily accessible for the user.
4. it shall be marked as the disconnecting device for the equipment.



### **OVERCURRENT PROTECTION DEVICE**

For all the models not provided with an overcurrent protection device, an overcurrent protection device is required on the building side (circuit breaker or fuses in all supply conductors, calculated on the basis of the electrical characteristics listed above in the table).

It is always recommended to use an overcurrent protection device for all models.

## 4 HYDRAULIC ARRANGEMENT

Key to abbreviations used for water connections.

INITIALS	LOAD / UNLOAD	WATER TYPE
<b>cw</b>	FILLING	cold water hose - cw ( <i>cold water</i> )
<b>hw</b>	FILLING	hot water hose - hw ( <i>hot water</i> )
<b>dw</b>	FILLING	demineralized water hose under pressure - dw ( <i>demineralized water</i> )
<b>d</b>	DRAIN	machine drain hose - d ( <i>drain</i> )
<b>cd</b>	DRAIN	steam condenser drain hose - cd ( <i>condenser drain</i> )

### 4.1 WATER FILLING

#### WATER INLETS CONNECTION

The machine is equipped with one or filling hoses, depending on the type of model.

The hoses are designed to be connected to taps with 3/4" gas threaded bushing.

Use the filter provided, "A" in the image, when connecting the ends of the filling hose.

The GW1160 series models, GW4060, GW4190 with "W suffix" (eg. GW4060WS1) provide 3 water inlet (cold, hot, demineralized). "W" for "warm" - hot.

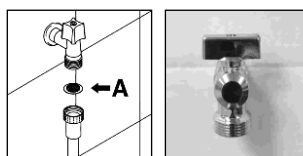


fig. 5 – When connecting the filling hose install the filters provided.

MODELS	N. OF FILLING CONNECTIONS	CONNECTION TYPE		
		cw	dw	hw
GW2045	2	1	1	---
GW2145	2	1	1	---
GW1060	2	1	1	---
GW0160	2	1	1	---
GW1160	2	1	1	---
GW1160W xxx	3	1	1	1
GW3060	3	1	1	1
GW4060	2	1	1	---
PW4060 xxx	2	1	1	---
GW4060W xxx	3	1	1	1
GW4090	3	1	1	1
GW4190	2	1	1	---
GW4190W xxx	3	1	1	1
GW6090	3	1	1	1
WD2050	1	1	---	---
WD2145	2	1	1	---
WD1050	2	1	1	---
WD1160	2	1	1	---
WD3060	3	1	1	1
WD4060	2	1	1	---
WD4190	2	1	1	---
WD5090	3	1	1	1
WD6090	3	1	1	1



**FILLING TAPS POSITIONING**

The taps for the water filling must be positioned close to the appliance, in a position accessible to the user. With reference to the following figure, the values recommended are:

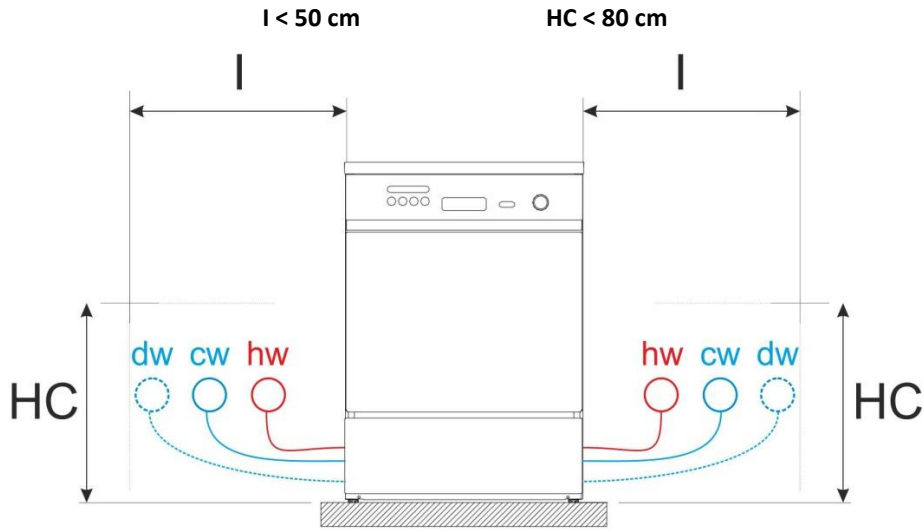


fig. 6 – Schematic drawing. The filling connections can be provided on the right or left side of the appliance, always taking into account the maximum distance indicated by the product "I".

**Note to prevent the risk of clogging or damage:** if the water pipe is new or has been inactive for a long time, before connecting the water supply make sure that the water is clear and free of impurities.

**CAUTION**

If there is not a double hot/cold water supply, the two supply hoses (cold and hot) must be connected together through a special Y (see image below).

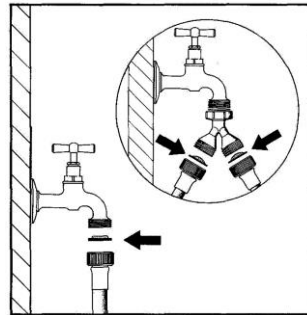


fig. 7 – "Y" connection of the water filling with filters positioning.

**SYSTEM REQUIREMENTS**

Ensure that:

1. the water supply pressure is within the required limits: min. 2 bar - max 5 bar.
2. The hot water temperature must not be higher than 50 ° C - Higher temperatures may damage the efficiency of the water softener incorporated causing damage to the resins contained in it.
3. The water supply taps must be accessible.

**CHARACTERISTICS OF WATER SUPPLY**

**Cw: WATER MAINS - essential:**

For the operation of the machine it is required that the connection is to a water mains of "drinkable" quality having a hardness of max. of 42°F (8°F for GW6090 and WD6090) and with the total content of dissolved iron, Fe<sup>2+</sup> and Fe<sup>3+</sup>, not greater than 0.5 ppm.

**Hw: HOT MAINS WATER - optional and available only on some models:**

Connection to a water mains of "drinkable" quality having a hardness of max. 42°F (8°F for GW6090 and WD6090) and with the total content of dissolved iron expressed as Fe<sup>2+</sup> and (+) Fe<sup>3+</sup> not greater than 0.5 ppm.

**The hot water temperature must not exceed 50°C.**

**NOTE**

In case the water supply contains iron Fe<sup>2+</sup>/Fe<sup>3+</sup> in a quantity exceeding 0.5 ppm and / or the supply water has a hardness greater than 42°F (French degrees) it is necessary to undertake a pretreatment of the water by installing upstream an iron removal and/or softening system.

**Models GW6090 and WD6090 do not have an integrated softener: the maximum water hardness allowed is therefore 8°F.**

**Dw: DEMINERALIZED WATER- optional (highly recommended):**

If available, the demineralized water (**conductivity < 30 µS**) is recommended to have an optimal washing from the chemical point of view, for a better elimination of the residues of the salts present in the water supply mains; the lack of this connection does not affect the removal of dirt.

**WARNING - NO DEMINERALIZED WATER**

*If demineralized water is not available on the system, do not connect the related hose to cold and/or hot water inlet taps. Leave the "demineralized water" hose not connected.*

*It is necessary to adequately correct the machine SETTINGS - by the Authorized Service Center.*

**4.1.1 "PAD" ACCESSORY FOR DEMINERALIZED WATER NOT UNDER PRESSURE**

The connection to a line of demineralized water not under pressure (e.g. gravity tank), is possible only by installing a special booster pump.

Each model must be equipped with its own specific pump - see table below.

This pump ensures that the demineralized water enters with sufficient pressure for proper operation of the machine.

- The PAD and PAD1 accessories are mounted externally and hooked on the back of the machine.
- The PAD2 accessory is mounted outside the appliance. On certain models the PAD2 requires necessarily the use of the kit "PAD2R", see the Table below.

FAMILY	TYPE OF PAD WHICH CAN BE USED	
	"GROUND" TANK	"RAISED" TANK
GW2045	-	PAD1
GW2145	-	PAD1
GW1060	PAD2 + PAD2R	PAD
GW0160	PAD2 + PAD2R	PAD1
GW1160	PAD2 + PAD2R	PAD1
GW3060	PAD2	PAD
GW4060	PAD2 + PAD2R	PAD1
PW4060	PAD2 + PAD2R	PAD1
GW4090	PAD2	PAD
GW4190	PAD2 + PAD2R	PAD1
GW6090	PAD2	-
WD2050	-	-
WD2145	-	PAD1
WD1050	PAD2 + PAD2R	PAD
WD1160	PAD2 + PAD2R	PAD1
WD3060	-	-
WD4060	PAD2 + PAD2R	PAD1
WD4190	PAD2 + PAD2R	PAD1
WD5090	-	-
WD6090	PAD2	-

**CAUTION**

**- FOR THE INSTALLATION OF "PAD" and "PAD1" MAKE SURE THAT:**

The supply pressure of the PAD is less than 1 bar and greater than 0.1 bar.

**- "PAD" and "PAD1" IN COMBINATION WITH TANK NOT UNDER PRESSURE**

With reference to the following image, the tank must be at a distance L such that:



$L > 100 \text{ cm}$

The value represents the distance between the support surface of the machine and the lower support surface of the tank. This height ensures an inlet pressure to the PAD of approximately 0.1 bar.

**- "PAD2" IN COMBINATION WITH A TANK NOT UNDER PRESSURE**

With the installation of PAD2, the tank not under pressure can be at the same level of the support surface of the appliance, with reference to figure  $L \geq 0$ .



fig. 8 – Tank not under pressure, height with respect to the supporting surface of the device.

**4.2 WATER DRAIN**

**Drain hoses of the machine:**

Rubber terminal with hose connector diameter 21mm (1/2").

**WATER DRAIN CONNECTION**

The machine is equipped with one or more drain hoses, depending on the model.

The drain hoses are referred to as:

- **d** - machine drain hose – **d** (*drain*)
- **cd** - steam condenser drain hose (not always installed) – **cd** (*condenser drain*)

The chart and summary table are shown below.

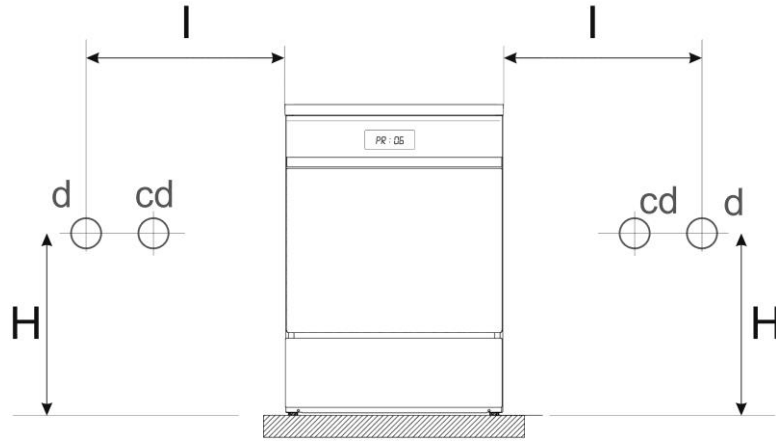


fig. 9 – Schematic drawing. The hydraulic drain connections can be arranged on the right or left of the unit, always taking into account the maximum distance indicated by the product "I".

**Dimension "I"** – the distance of the drain from the appliance side, for all the models, must be:

$$I < 50 \text{ cm}$$

MODELS	N. OF DRAIN HOSES	Dimension "I" Max. Distance of the drain from the appliance side [cm]	DRAIN TYPE AND "H" DIMENSION FROM THE SUPPORT SURFACE OF THE MACHINE [cm]		
			Type	Hmin	Hmax
GW2045 xxx, GW1060 xxx	1	50	d	40	80
GW1060 C xx	2	50	d	40	80
			cd	65	80
GW2145 xxx GW0160 xxx, GW1160 xxx, GW3060 xxx, GW4060 xxx, GW4090 xxx, GW4190 xxx	1	50	d	65	80
GW2145 C xx GW1160 C xx GW4060 C xx PW4060 GW3060 C xx, GW4090 C xx, GW4190 C xx	2	50	d	65	80
			cd	65	80
GW6090 xxx	1	50	d	95	105
WD2050 xxx	1	50	d	15	60
WD1050 xxx	2	50	d	40	80
			cd	65	80
WD2145 xxx WD1160 xxx, WD3060 xxx, WD4060 xxx, WD4190 xxx, WD5090 xxx	2	50	d	65	80
			cd	65	80
WD6090 xxx	1	50	d	95	105

**Product "families" note**

The suffix "C" indicates "equipped with steam condenser."

Any additional suffixes ".." can take on different values depending on the configuration of the machine.

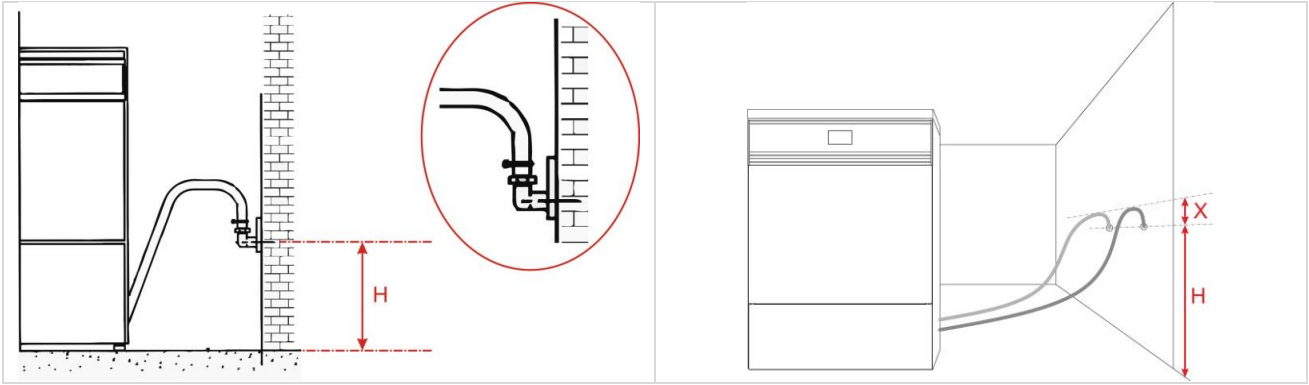


fig. 10 – Drain connection.

	<p><b>CAUTION</b>                  The dimension "H in the figure must always be within the limits shown in the table: <b>Hmin</b> and <b>Hmax</b> (for example for WD4060: <b>Hmin</b>=65cm, <b>Hmax</b>=80cm).                  Dimension "X": The dimension "X" between the discharge connection and the highest part of the tube should always be less than 20cm: <b>X &lt; 20cm</b>.  <b>Use only original Smeg parts.</b></p>
	<p><b>CAUTION</b>  <b>The drain must comply with international regulations:</b> our company accepts no liability for pollution caused by improper use of the appliance.</p> <p><b>DRAINAGE TRAP</b>  <b>The drainage trap in the system must preferably be composed of:</b>                  - a water tight seal (generally of a depth not less than 50 mm);                  - a part which is easily removable for cleaning.</p> <p><i>Requisite 5.25.1 EN ISO 15883-1</i>                  "The design of the drainage trap shall include the following:                  a) a water seal (usually of a depth no less than 50 mm);                  NOTE Local regulations applicable to the water seal can exist.                  b) a trap which is removable for cleaning or is fitted with an accessible cleaning port.                  NOTE This can be provided as part of the building installation."</p>



fig. 11 – Adapter with connector for 1/2" hose.

**General guidelines for installing the drain**

The use of an drain with syphon is recommended. During the installation procedure, the following precautions should be observed:

- Since the temperature of drain water is 95°C, **the end of the drain hose must be installed permanently to the hose connector**, using the **straps** provided.
- The drain hose must not have sharp bends leading to bottlenecks.
- The end of the drain hose must be placed, with respect to the support surface of the machine, at **a height conforming to the specifications**.
- In no event the end of the hose shall be submerged in water.
- The **inner diameter** of the drain duct must be **at least 40 mm**.
- It is recommended to install a drain duct with **50 mm diameter**.
- Extensions must not be made on the drain hose that comes with the machine. Any extensions may cause reflux problems in the tank.

### 4.3 STEAM DRAIN CONNECTION – GW6090, WD6090 MODELS ONLY

The machine is fitted with double steam drain duct.  
 The environments must be prepared to connect the drain ducts of the machine, located at the top of the appliance.

	<p><b>Note</b>                  The drain ducts protrude over the maximum "E" height, indicated in the "PRODUCT DIMENSIONS" table, of 3 cm.</p>
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**Air / steam drain**

<b>Connection Type</b>	Two stainless steel Ducts Outer diam. = 40mm - high side, on the back
<b>Air flow</b>	Max 300 m <sup>3</sup> /h
<b>Temperature</b>	Max 110°C

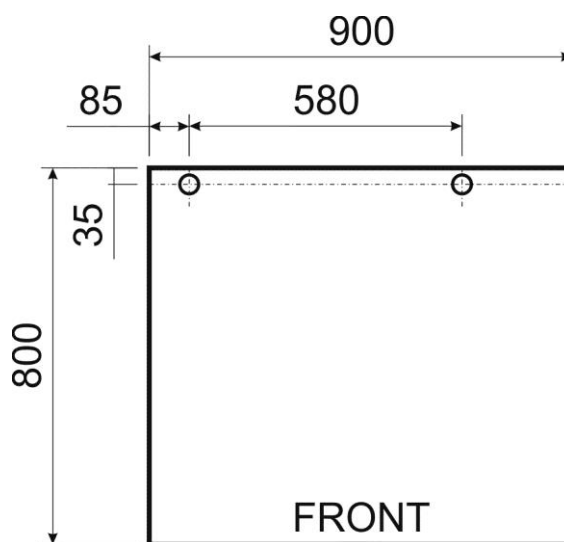


fig. 12 – Top view. Position of the two drain ducts, upper part, top view of the machine. Dimensions in mm.

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